

Catalogue No. BH52006



BUSHINGS, HUBS AND SHEAVES

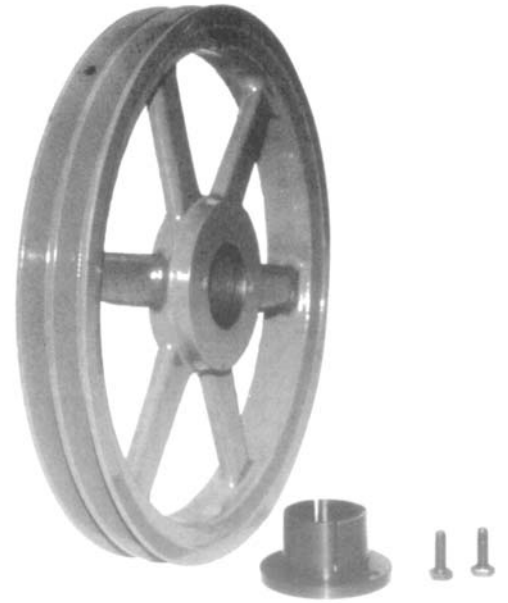
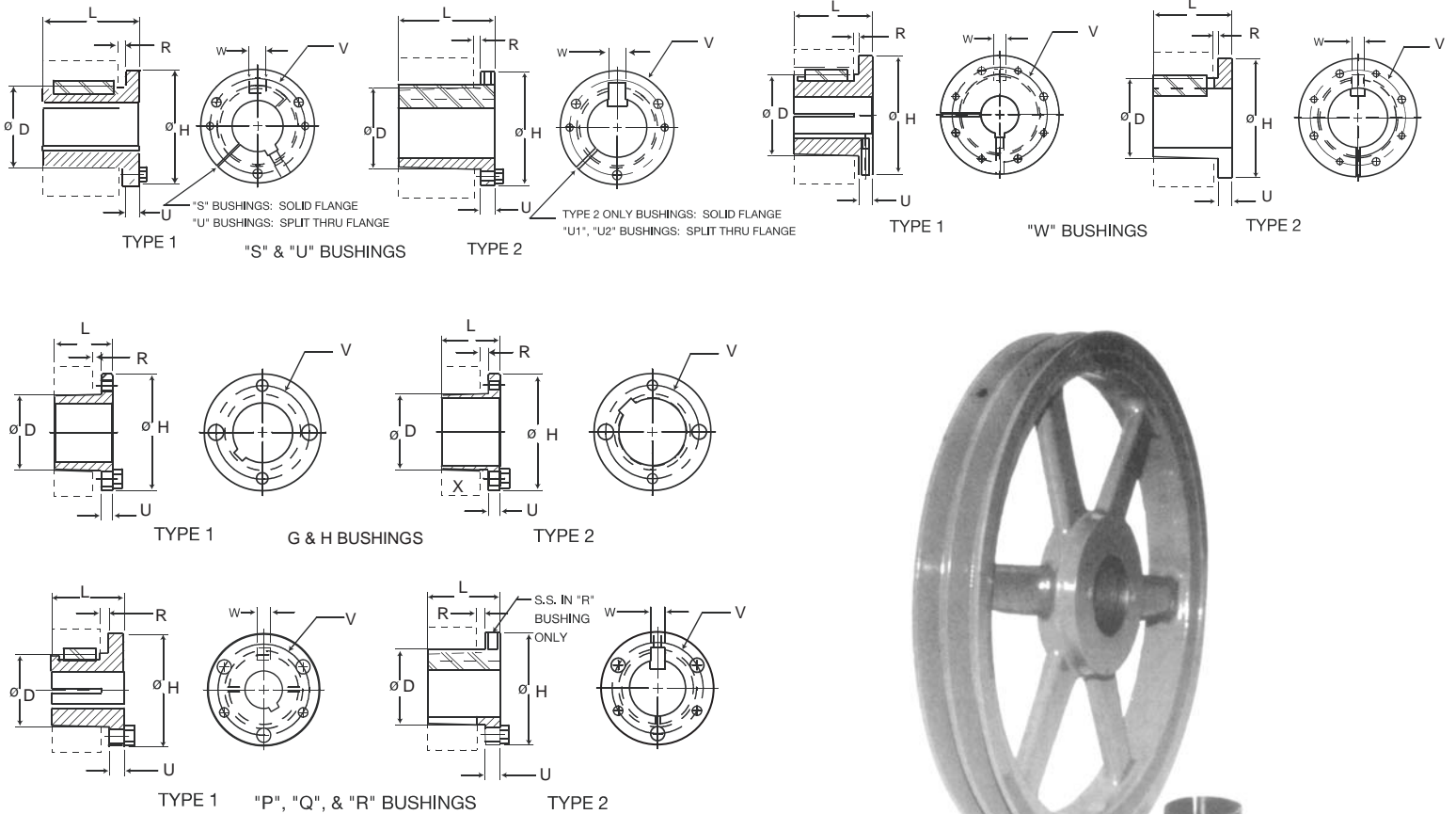


SPLIT TAPER BUSHINGS (STEEL)	2-4	Q BUSHED SHEAVES ("C" Belts)	
QD BUSHINGS (STEEL)	5-7	1C - 1 GROOVE	31
TAPER BORE BUSHINGS (STEEL)	8-9	2C - 2 GROOVE	32
STEEL HUBS	10	3C - 3 GROOVE	32
RXT BUSHINGS (STEEL)	11	4C - 4 GROOVE	32
RXT HUBS (STEEL)	12	5C - 5 GROOVE	33
SHEAVES ("4L" or "A" Belts and "5L" or "B" Belts)		6C - 6 GROOVE	33
AK	13	8C - 8 GROOVE	33
AK-H	14	Q BUSHED SHEAVES ("3V" Belts)	
2AK	15	13V - 1 GROOVE	34
2AK-H	16	23V - 2 GROOVE	34
BK	17	33V - 3 GROOVE	35
BK-H	18	43V - 4 GROOVE	35
2BK	19	53V - 5 GROOVE	36
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3BK	21	83V - 8 GROOVE	36
3BK-H	22	103V - 10 GROOVE	36
Q BUSHED SHEAVES ("A" and "B" Belts)		Q BUSHED SHEAVES ("5V" Belts)	
1B - 1 GROOVE	23	25V - 2 GROOVE	37
2B - 2 GROOVE	24	35V - 3 GROOVE	38
3B - 3 GROOVE	24	45V - 4 GROOVE	38
4B - 4 GROOVE	25	55V - 5 GROOVE	39
5B - 5 GROOVE	25	65V - 6 GROOVE	39
6B - 6 GROOVE	26	85V - 8 GROOVE	40
8B - 8 GROOVE	26	105V - 10 GROOVE	40
10B - 10 GROOVE	26	Q BUSHED SHEAVES ("8V" Belts)	
SPLIT TAPER BUSHED SHEAVES		48V - 4 GROOVE	41
1TB - 1 GROOVE	27-28	58V - 5 GROOVE	42
2TB - 2 GROOVE	28	68V - 6 GROOVE	42
3TB - 3 GROOVE	29	88V - 8 GROOVE	42
4TB - 4 GROOVE	29	108V - 10 GROOVE	43
5TB - 5 GROOVE	30	128V - 12 GROOVE	43
6TB - 6 GROOVE	30	STEEL SHEAVES AS & BS	44
		CAST IRON SHEAVES	
		OK, OL and AL ("3L" and "4L" or "A" Belts)	45
		1VP (3L, 4L, 5L,A, B and 5V Belts)	46
		2VP (3L, 4L, 5L,A, B and 5V Belts)	47
		1VL, 1VM (3L, 4L, 5L,A and B Belts)	48
		SPLIT STEEL PULLEYS & WELD-ON HUBS	
		V, W & X WELD ON HUBS	49
		SPLIT STEEL PULLEYS	49

Not all sizes and series are available from Canadian inventories.
Please check with your local Ringball office for availability.



SPLIT TAPER BUSHINGS(STEEL)



Split Taper Bushings

PART NO.	Dimensions												Bore Range		Cap Screws		AV.Wt. Lbs	Wrench Torque In-Lbs.	
	L	U	T	D		H	V	W	X	Y	R	S	Type 1	Type 2	No.	Size			
				Large End	Small End											1			2
G	1"	1/4"	3/4"	1.172"	1.133	2"	1 9/16"	-	5/8"	3/16"	1/8"	3/16"	3/8"-15/16"	1"	2	1/4"	x 5/8"	.5	95
H	1 1/4	1/4	1	1.625	1.570	2 1/2	2	-	7/8	3/16	1/8	3/16	3/8-1 3/8	1 7/16-1 1/2	2	1/4	x 3/4	.8	95
P1	1 15/16	13/32	1 17/32	1.9375	1.8555	3	2 7/16	3/8"	1 5/16	7/32	7/32	1/4	1/2-1 7/16	1 1/2-1 3/4	3	5/16	x 1	1.3	192
P2	2 15/16	13/32	2 17/32	1.9375	1.7930	3	2 7/16	3/8	2 5/16	7/32	7/32	1/4	3/4-1 7/16	1 1/2-1 3/4	3	5/16	x 1	1.5	192
P3	4 7/16	13/32	4 1/32	1.9375	1.6993	3	2 7/16	3/8	3 13/16	7/32	7/32	1/4	1 1/8-1 3/8	1 5/8	3	5/16	x 1	2	192
B	1 15/16	1/2	1 7/16	2.625	2.5567	3 11/16	3 1/8	1/2	1 3/16	7/32	1/4	1/4	1/2-1 15/16	2-2 7/16	3	5/16	x 1 1/4	1.8	192
Q1	2 1/2	17/32	1 31/32	2.875	2.7657	4 1/8	3 3/8	1/2	1 3/4	7/32	7/32	9/32	3/4-2 1/16	2 1/8-2 11/16	3	3/8	x 1 1/4	3.5	348
Q2	3 1/2	17/32	2 31/32	2.875	2.7032	4 1/8	3 3/8	1/2	2 3/4	7/32	7/32	9/32	1-2 1/16	2 1/8-2 5/8	3	3/8	x 1 1/4	4.5	348
Q3	5	17/32	4 19/32	2.875	2.6094	4 1/8	3 3/8	1/2	4 1/4	7/32	7/32	9/32	1 3/8-2 1/16	2 1/8-2 1/2	3	3/8	x 1 1/4	5.5	348
R1	2 7/8	5/8	2 1/4	4.000	3.8750	5 3/8	4 5/8	3/4	2	1/4	1/4	9/32	1 1/8-2 13/16	2 7/8-3 3/4	3	3/8	x 1 3/4	7.5	348
R2	4 7/8	5/8	4 1/4	4.000	3.7500	5 3/8	4 5/8	3/4	4	1/4	1/4	9/32	1 3/8-2 13/16	2 7/8-3 5/8	3	3/8	x 1 3/4	11	348
S1	4 3/8	3/4	3 5/8	4.625	4.4180	6 3/8	5 3/8	3/4	3 5/16	5/16	5/16	3/8	1 11/16-3-3/16	3 1/4-4 1/4	3	1/2	x 2 1/4	13.5	840
S2	6 3/4	3/4	6	4.625	4.2696	6 3/8	5 3/8	3/4	5 11/16	5/16	5/16	3/8	3 1/4-4 3/16	3 1/4-4 3/16	3	1/2	x 2 1/4	19	840
U0	5 1/4	1 1/16	4 3/16	6.000	5.7656	8 3/8	7	1 1/4	3 3/4	7/16	7/16	15/32	2 3/8-3 1/16	-	3	5/8	x 2 3/4	30	1680
U0	4 15/16	3/4	4 3/16	6.000	5.7656	8 3/8	7	1 1/4	3 3/4	7/16	7/16	15/32	3 1/4-4 1/4	4 3/8-5 1/2	3	5/8	x 2 3/4	27	1680
U1	7 1/8	1 1/16	6 1/16	6.000	5.6485	8 3/8	7	1 1/4	5 5/8	7/16	7/16	15/32	2 3/8-4 1/4	4 3/8-5 1/2	3	5/8	x 2 3/4	40	1680
U2	10 7/8	1 1/16	9 1/16	6.000	5.4610	8 3/8	7	1 1/4	8 5/8	7/16	7/16	15/32	2 7/16-4 1/4	4 3/8-5	3	5/8	x 2 3/4	50	1680
W1	8 1/4	1 7/16	6 13/16	8.500	8.1016	12 1/2	10	1 1/4	6 3/8	7/16	7/16	9/16	3 3/8-6 3/16	6 1/4-7 7/16	4	3/4	x 3	104	3000
W2	11 1/4	1 7/16	9 13/16	8.500	7.9141	12 1/2	10	1 1/4	9 3/8	7/16	7/16	9/16	3 3/8-6 3/16	6 1/4-7 7/16	4	3/4	x 3	133	3000
Y0	11 7/8	2	9 1/8	12.000	11.4688	16 1/2	14 1/2	2	8 1/2	5/8	5/8	5/8	6-7 15/16	8-10	4	1	x 5	270	7200

All the above items are made of steel.

Note:Taper on all Bushings is 3/4"Per Foot on Diameter.



Split Taper Bushings

COMPLETE ROUND SHAFT COVERAGE Plus MILLIMETER AND SPLINE BORES

Table No.1

Stock Inch Bore Bushings

Stock Bores	Keyseat	G	H	P1	P2	P3	B	Q1	Q2	Q3	R1	R2	S1
3/8"	None	x	x	-	-	-	-	-	-	-	-	-	-
7/16	None	x	x	-	-	-	-	-	-	-	-	-	-
1/2	1/8x1/16	x	x	x	-	-	x	-	-	-	-	-	-
9/16	1/8x1/16	x	x	x	-	-	x	-	-	-	-	-	-
19/32	3/16x3/32	-	x	-	-	-	-	-	-	-	-	-	-
5/8	3/16x3/32	x	x	x	-	-	x	-	-	-	-	-	-
21/32	3/16x3/32	-	x	x	-	-	-	-	-	-	-	-	-
11/16	3/16x3/32	x	x	x	-	-	x	-	-	-	-	-	-
3/4	3/16x3/32	x	x	x	x	-	x	x	-	-	-	-	-
25/32	3/16x3/32	-	x	x	-	-	-	-	-	-	-	-	-
13/16	3/16x3/32	x	x	x	x	-	x	x	-	-	-	-	-
7/8	3/16x3/32	x	x	x	x	-	x	x	-	-	-	-	-
15/16	1/4x1/8	x*	x	x	x	-	x	x	-	-	-	-	-
31/32	1/4x1/8	-	x	x	-	-	-	-	-	-	-	-	-
1	1/4x1/8	x*	x	x	x	-	x	x	x	-	-	-	-
1 1/16	1/4x1/8	-	x	x	x	-	x	x	x	-	-	-	-
1 1/8	1/4x1/8	-	x	x	x	x	x	x	x	-	x	-	-
1 3/16	1/4x1/8	-	x	x	x	-	x	x	x	-	x	-	-
1 1/4	1/4x1/8	-	x*	x	x	-	x	x	x	-	x	-	-
1 5/16	5/16x5/32	-	x*	x	x	-	x	x	x	-	x	-	-
1 3/8 **	5/16x5/32	-	x*	x	x	x*	x	x	x	x	x	x	-
1 3/8 **	3/8x3/16	-	x*	x	x	-	x	x	x	-	x	-	-
1 7/16	3/8x3/16	-	x*	x	x*	-	x	x	x	x	x	x	-
1 1/2	3/8x3/16	-	x*	x	x	-	x	x	x	x	x	x	-
1 9/16	3/8x3/16	-	-	x	x	-	x	x	x	x	x	x	-
1 5/8	3/8x3/16	-	-	x	x	x	x	x	x	x	x	x	-
1 11/16	3/8x3/16	-	-	x	x	x	x	x	x	x	x	x	x
1 3/4	3/8x3/16	-	-	x	x	-	x	x	x	x	x	x	x

Table No.2

Stock Bores	Keyseat	W1	W2
5 5/8	1 1/2x3/4	x	x
5 3/4	1 1/2x3/4	x	x
5 7/8	1 1/2x3/4	x	x
5 15/16	1 1/2x3/4	x	x
6	1 1/2x3/4	x	x
6 1/8	1 1/2x3/4	x	x
6 3/16	1 1/2x3/4	x	x
6 1/4	1 1/2x3/4	x	x
6 3/8	1 1/2x3/4	x	x
6 7/16	1 1/2x3/4	x	x
6 1/2	1 1/2x3/4	x	x
6 5/8	1 3/4x3/4	x	x
6 3/4	1 3/4x3/4	x	x
6 7/8	1 3/4x3/4	x	x
6 15/16	1 3/4x3/4	x	x
7	1 3/4x3/4	x	x
7 1/8	1 3/4x3/4	x	x
7 3/16	1 3/4x3/4	x	x
7 1/4	1 3/4x3/4	x	x
7 3/8	1 3/4x3/4	x	x
7 7/16	1 3/4x3/4	x	x

Stock Millimeter Bore Bushings

Table No.3

Stock Bores	Keyseat (Millimeters)	G	H	P1	B	Q1	R1	R2
10 mm.	None	x	x	-	-	-	-	-
11 mm.	None	x	x	-	-	-	-	-
12 mm.	None	x	x	-	-	-	-	-
14 mm.	5x2.5	x	x	x	-	-	-	-
15 mm.	5x2.5	-	-	x	x	-	-	-
16 mm.	5x2.5	x	x	x	x	-	-	-
18 mm.	6x3	x	x	x	x	x	-	-
19 mm.	6x3	x	x	x	x	x	-	-
20 mm.	6x3	x	x	x	x	x	-	-
22 mm.	6x3	x	x	x	x	x	-	-
24 mm.	8x3.5	x	x	x	x	x	-	-
25 mm.	8x3.5	x	x	x	x	x	-	-
28 mm.	8x3.5	-	x	x	x	x	x	-
30 mm.	8x3.5	-	x	x	x	x	x	-
32 mm.	10x4	-	x	x	x	x	x	-
35 mm.	10x4	-	x	x	x	x	x	x
36 mm.	10x4	-	x	x	x	x	x	x
38 mm.	10x4	-	x	x	x	x	x	x
39 mm.	12x4	-	-	x	x	x	x	x
40 mm.	12x4	-	-	x	x	x	x	x
42 mm.	12x4	-	-	x	x	x	x	x
45 mm.	14x4.5	-	-	-	x	x	x	x
48 mm.	14x4.5	-	-	-	x	x	x	x
50 mm.	14x4.5	-	-	-	x	x	x	x
55 mm.	16x5	-	-	-	x	x	x	x
60 mm.	18x5.5	-	-	-	x	x	x	x
65 mm.	18x5.5	-	-	-	-	x	x	x
70 mm.	20x6	-	-	-	-	-	x	x
75 mm.	20x6	-	-	-	-	-	-	x
80 mm.	22x7	-	-	-	-	-	-	x
85 mm.	22x7	-	-	-	-	-	-	x
90 mm.	25x7	-	-	-	-	-	-	x
95 mm.	25x7	-	-	-	-	-	-	x

		B	Q1	Q2	Q3	R1	R2	S1	S2	U0	U1	U2
1 13/16	1/2x1/4	x	x	x	x	x	x	-	-	-	-	-
1 7/8	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
1 15/16	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
2	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
2 1/16	1/2x1/4	x	x	x	x	x	x	-	-	-	-	-
2 1/8	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
2 3/16	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
2 1/4	1/2x1/4	x	x	x	x	x	x	x	-	-	-	-
2 5/16	5/8x5/16	x	x	x	x	x	x	x	-	-	-	-
2 3/8	5/8x5/16	x	x	x	x	x	x	x	x	-	-	-
2 7/16	5/8x5/16	x	x	x	x	x	x	x	x	x	-	-
2 1/2	5/8x5/16	-	x	x	x	x	x	x	x	x	x	-
2 9/16	5/8x5/16	-	x	x	-	x	x	x	x	x	x	-
2 5/8	5/8x5/16	-	x	x	-	x	x	x	x	x	x	-
2 11/16	5/8x5/16	-	x	-	-	x	x	x	x	x	x	-
2 3/4	5/8x5/16	-	-	-	-	x	x	x	x	x	x	-
2 13/16	3/4x3/8	-	-	-	-	x	x	-	-	-	-	-
2 7/8	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-
2 15/16	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-
3	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-
3 1/8	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-
3 3/16	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-
3 1/4	3/4x3/8	-	-	-	-	x	x	x	x	x	x	-

Stock Spline Bore Bushings

Table No.4

Spline	H	P1	Q1	Q2
.978-10 Inv.	x	x	-	-
1 1/8-6B	x	x	x	-
1 1/4-10B	-	x	-	-
1 3/8-6B	x	x	x	x
1 3/8-10B	-	x	x	-
1 3/8-21Inv.	x	x	x	-

*These sizes have a Shallow Keyseat. Special Keys are furnished to fit standard depth keyseats in shafts.

** 1 3/8 Bore Bushings with 5/16x5/32 Keyway will be supplied unless the 3/8x3/16 Keyway is specified on the order.

Stock bore tolerances: up to and incl. 1" .000/ +.001", 1" up to and incl. 3" .000/ +.002", over 3" .000/ +.003"



Split Taper Bushings

COMPLETE ROUND SHAFT COVERAGE Plus MILLIMETER AND SPLINE BORES

Table No.1

Stock Inch Bore Bushings

Stock Bore	Keyseat	R1	R2	S1	S2	U0	U1	U2	W1	W2
3 3/8	7/8x7/16	x	x	x	x	x	x	x	x	x
3 7/16	7/8x7/16	x	x	x	x	x	x	x	x	x
3 1/2	7/8x7/16	x	x	x	x	x	x	x	x	x
3 5/8	7/8x7/16	x	x	x	x	x	x	x	x	x
3 11/16	7/8x7/16	x	-	x	x	x	x	x	x	x
3 3/4	7/8x7/16	x	-	x	x	x	x	x	x	x
3 7/8	1x1/2	-	-	x	x	x	x	x	x	x
3 15/16	1x1/2	-	-	x	x	x	x	x	x	x
4	1x1/2	-	-	x	x	x	x	x	x	x
4 1/8	1x1/2	-	-	x	x	x	x	x	x	x
4 3/16	1x1/2	-	-	x	x	x	x	x	x	x
4 1/4	1x1/2	-	-	x	-	x	x	x	x	x
4 3/8	1x1/2	-	-	-	-	x	x	x	x	x
4 7/16	1x1/2	-	-	-	-	x	x	x	x	x
4 1/2	1x1/2	-	-	-	-	x	x	x	x	x
4 5/8	1 1/4x5/8	-	-	-	-	x	x	x	x	x
4 11/16	1 1/4x5/8	-	-	-	-	x	x	x	-	-
4 3/4	1 1/4x5/8	-	-	-	-	x	x	x	x	x
4 7/8	1 1/4x5/8	-	-	-	-	x	x	x	x	x
4 15/16	1 1/4x5/8	-	-	-	-	x	x	x	x	x
5	1 1/4x5/8	-	-	-	-	x	x	x	x	x
		U0	U1	W1	W2					
5 1/8"	1 1/4x5/8	x	x	x	x					
5 3/16	1 1/4x5/8	x	x	x	x					
5 1/4	1 1/4x5/8	x	x	x	x					
5 3/8	1 1/4x5/8	x	x	x	x					
5 7/16	1 1/4x5/8	x	x	x	x					
5 1/2	1 1/4x5/8	x	x	x	x					

Table No.2

Stock Bore	Keyseat	W1	W2
5 5/8	1 1/2x3/4	x	x
5 3/4	1 1/2x3/4	x	x
5 7/8	1 1/2x3/4	x	x
5 15/16	1 1/2x3/4	x	x
6	1 1/2x3/4	x	x
6 1/8	1 1/2x3/4	x	x
6 3/16	1 1/2x3/4	x	x
6 1/4	1 1/2x3/4	x	x
6 3/8	1 1/2x3/4	x	x
6 7/16	1 1/2x3/4	x	x
6 1/2	1 1/2x3/4	x	x
6 5/8	1 3/4x3/4	x	x
6 3/4	1 3/4x3/4	x	x
6 7/8	1 3/4x3/4	x	x
6 15/16	1 3/4x3/4	x	x
7	1 3/4x3/4	x	x
7 1/8	1 3/4x3/4	x	x
7 3/16	1 3/4x3/4	x	x
7 1/4	1 3/4x3/4	x	x
7 3/8	1 3/4x3/4	x	x
7 7/16	1 3/4x3/4	x	x

Stock Millimeter Bore Bushings

Table No.3

Stock Bore	Keyseat (Millimeters)	G	H	P1	B	Q1	R1	R2
10 mm.	None	x	x	-	-	-	-	-
11 mm.	None	x	x	-	-	-	-	-
12 mm.	None	x	x	-	-	-	-	-
14 mm.	5x2.5	x	x	x	-	-	-	-
15 mm.	5x2.5	-	-	x	x	-	-	-
16 mm.	5x2.5	x	x	x	x	-	-	-
18 mm.	6x3	x	x	x	x	x	-	-
19 mm.	6x3	x	x	x	x	x	-	-
20 mm.	6x3	x	x	x	x	x	-	-
22 mm.	6x3	x	x	x	x	x	-	-
24 mm.	8x3.5	x	x	x	x	x	-	-
25 mm.	8x3.5	x	x	x	x	x	-	-
28 mm.	8x3.5	-	x	x	x	x	x	-
30 mm.	8x3.5	-	x	x	x	x	x	-
32 mm.	10x4	-	x	x	x	x	x	-
35 mm.	10x4	-	x	x	x	x	x	x
36 mm.	10x4	-	x	x	x	x	x	x
38 mm.	10x4	-	x	x	x	x	x	x
39 mm.	12x4	-	-	x	x	-	x	x
40 mm.	12x4	-	-	x	x	x	x	x
42 mm.	12x4	-	-	x	x	x	x	x
45 mm.	14x4.5	-	-	-	x	x	x	x
48 mm.	14x4.5	-	-	-	x	x	x	x
50 mm.	14x4.5	-	-	-	x	x	x	x
55 mm.	16x5	-	-	-	x	x	x	x
60 mm.	18x5.5	-	-	-	x	x	x	x
65 mm.	18x5.5	-	-	-	-	x	x	x
70 mm.	20x6	-	-	-	-	-	x	x
75 mm.	20x6	-	-	-	-	-	x	x
80 mm.	22x7	-	-	-	-	-	x	x
85 mm.	22x7	-	-	-	-	-	x	x
90 mm.	25x7	-	-	-	-	-	x	x
95 mm.	25x7	-	-	-	-	-	x	-

Stock Spline Bore Bushings

Table No.4

Spline	H	P1	Q1	Q2
.978-10 Inv.	x	x	-	-
1 1/8-6B	x	x	x	-
1 1/4-10B	-	x	-	-
1 3/8-6B	x	x	x	x
1 3/8-10B	-	x	x	-
1 3/8-21Inv.	x	x	x	-

Stock bore tolerances: up to and incl. 1" .000/ +.001", 1" up to and incl. 3" .000/ +.002", over 3" .000/ +.003"

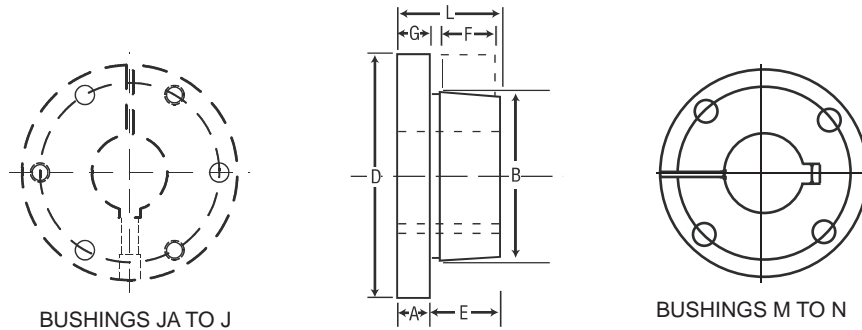


Table No.1 Bushing Specifications

Bushing	Bore Range	Dimensions							Capscrews			Torque Capacity In.-Lbs.	Wrench Torque Ft. Lbs.	Average Weight Lbs.
		D	L	F	B	G	E (F+G)	A	No.	Size	Bolt Circle			
JA	1/2"-1 1/4"	2"	1"	1/2"	1.375"	3/16"	11/16"	5/16"	3	10-24x1	1 21/32"	1000	6	.8
SH	1/2-1 5/8	2 11/16	1 5/16	21/32	1.871	7/32	7/8	7/16	3	1/4-20x1 3/8	2 1/4	3500	9	1.0
SDS	1/2-2	3 1/8	1 5/16	21/32	2.1875	7/32	7/8	7/16	3	1/4-20x1 3/8	2 11/16	5000	9	1.2
SD	1/2-2	3 1/8	1 13/16	1 5/32	2.1875	7/32	1 3/8	7/16	3	1/4-20x1 7/8	2 11/16	5000	9	1.5
SK	1/2-2 5/8	3 7/8	1 15/16	1 5/32	2.8125	7/32	1 3/8	9/16	3	5/16-18x2	3 5/16	7000	15	2.0
SF	1/2-2 15/16	4 5/8	2 1/16	1 7/32	3.125	7/32	1 7/16	5/8	3	3/8-16x2	3 7/8	11000	30	3.5
E	7/8-3 1/2	6	2 3/4	1 19/32	3.834	9/32	1 7/8	7/8	3	1/2-13x2 3/4	5	20000	60	9.0
F	1-4	6 5/8	3 3/4	2 13/32	4.4375	11/32	2 3/4	1	3	9/16-12x3 5/8	5 5/8	30000	75	14
J	1 1/2-4 1/2	7 1/4	4 5/8	3 3/16	5.1484	5/16	3 1/2	1 1/8	3	5/8-11x4 1/2	6 1/4	45000	135	22
M	2-5 1/2	9	6 3/4	5 5/32	6.494	11/32	5 1/2	1 1/4	4	3/4-10x6 3/4	7 7/8	85000	225	51
N	2 7/16-5 7/8	10	8 1/8	6 1/16	6.992	9/16	6 5/8	1 1/2	4	7/8-9x8	8 1/2	150000	300	66
P	2 15/16-7	11 3/4	9 3/8	7	8.242	5/8	7 5/8	1 3/4	4	1-8x9 1/2	10	250000	450	122

NOTE-All Bushings shown except JA have setscrew over Keyway. All the above items are made of steel.

Table No.1 Stock Inch Bore Bushings

Stock Bores	Keyseat	JA	SH	SDS	SD	SK	SF	E	F	J
1/2	1/8X1/16	X	X	X	X	X	X	-	-	-
9/16	1/8X1/16	X	X	X	X	X	X	-	-	-
5/8	3/16X3/32	X	X	X	X	X	X	-	-	-
11/16	3/16X3/32	X	X	X	X	X	X	-	-	-
3/4	3/16X3/32	X	X	X	X	X	X	-	-	-
13/16	3/16X3/32	X	X	X	X	X	X	X	-	-
7/8	3/16X3/32	X	X	X	X	X	X	X	-	-
15/16	1/4X1/8	X	X	X	X	X	X	X	-	-
1	1/4X1/8	X	X	X	X	X	X	X	X	-
1 1/16	1/4X1/8	S	X	X	X	X	X	X	X	-
1 1/8	1/4X1/8	S	X	X	X	X	X	X	X	-
1 3/16	1/4X1/8	S	X	X	X	X	X	X	X	-
1 1/4	1/4X1/8	-	X	X	X	X	X	X	X	-
1 5/16	5/16X5/32	-	X	X	X	X	X	X	X	-
1 5/16*	3/8X3/16	-	X	X	X	X	X	X	X	-
1 3/8	5/16X5/32	-	X	X	X	X	X	X	X	-
1 3/8*	3/8X3/16	-	X	X	X	X	X	X	X	-
1 7/16	3/8X3/16	-	S	X	X	X	X	X	X	-
1 1/2	3/8X3/16	-	S	X	X	X	X	X	X	X
1 9/16	3/8X3/16	-	S	X	X	X	X	X	X	X
1 5/8	3/8X3/16	-	S	X	X	X	X	X	X	X
1 11/16	3/8X3/16	-	-	S	S	X	X	X	X	X

Table No. 1 (Continued on Page 6)



Table No.1

Stock Inch Bore Bushings

Stock Bores	Keyseat	SDS	SD	SK	SF	E	F	J	M	N
1 3/4	3/8X3/16	S	S	X	X	X	X	X	-	-
1 13/16	1/2X1/4	S	S	X	X	X	X	X	-	-
1 7/8	1/2X1/4	S	S	X	X	X	X	X	-	-
1 15/16	1/2X1/4	S	S	X	X	X	X	X	-	-
2	1/2X1/4	N	N	X	X	X	X	X	X	-
2 1/16	1/2X1/4	-	-	X	X	X	X	X	X	-
2 1/8	1/2X1/4	-	-	X	X	X	X	X	X	-
2 3/16	1/2X1/4	-	-	S	X	X	X	X	X	-
2 1/4	1/2X1/4	-	-	S	X	X	X	X	X	-
2 5/16	5/8X5/16	-	-	S	S	X	X	X	X	-
2 3/8	5/8X5/16	-	-	S	S	X	X	X	X	-
2 7/16	5/8X5/16	-	-	S	S	X	X	X	X	X
2 1/2	5/8X5/16	-	-	S	S	X	X	X	X	X
2 9/16	5/8X5/16	-	-	N	S	X	X	X	X	X
2 5/8	5/8X5/16	-	-	N	S	X	X	X	X	X
Stock Bores	Keyseat	SF	E	F	J	M	N	P		
2 11/16	5/8X5/16	S	X	X	X	X	X	-		
2 3/4	5/8X5/16	S	X	X	X	X	X	-		
2 13/16	3/4X3/8	S	X	X	X	X	X	-		
2 7/8	3/4X3/8	S	X	X	X	X	X	-		
2 15/16	3/4X3/8	S	S	X	X	X	X	X		
3	3/4X3/8	-	S	X	X	X	X	X		
3 1/16	3/4X3/8	-	S	X	X	X	X	X		
3 1/8	3/4X3/8	-	S	X	X	X	X	X		
3 3/16	3/4X3/8	-	S	X	X	X	X	X		
3 1/4	3/4X3/8	-	S	X	X	X	X	X		
3 5/16	7/8X7/16	-	S	S	X	X	X	X		
3 3/8	7/8X7/16	-	S	S	X	X	X	X		
3 7/16	7/8X7/16	-	S	S	X	X	X	X		
3 1/2	7/8X7/16	-	S	S	X	X	X	X		
3 9/16	7/8X7/16	-	-	S	X	X	X	X		
3 5/8	7/8X7/16	-	-	S	X	X	X	X		
3 11/16	7/8X7/16	-	-	S	X	X	X	X		
3 3/4	7/8X7/16	-	-	S	X	X	X	X		
3 13/16	7/8X7/16	-	-	S	X	X	X	X		
3 7/8	1X1/2	-	-	S	S	X	X	X		
3 15/16	1X1/2	-	-	S	S	X	X	X		
4	1X1/2	-	-	N	S	X	X	X		

X=Stock Bore with Standard Keyway.

N=Stock Bore with No Keyway.

S=Stock Bore with Shallow Keyway;Rectangular Key is furnished to fit standard keyseat.

Table No. 1 (Continued on Page 7)

Stock Inch Bore Bushings

Table No.1

Stock Bores	Keyseat	J	M	N	P
4 1/16	1X1/2	S	X	X	X
4 1/8	1X1/2	S	X	X	X
4 3/16	1X1/2	S	X	X	X
4 1/4	1X1/2	S	X	X	X
4 5/16	1X1/2	S	X	X	X
4 3/8	1X1/2	S	X	X	X
4 7/16	1X1/2	S	X	X	X
4 1/2	1X1/2	S	X	X	X
4 9/16	1X1/2	-	X	X	X
4 5/8	1 1/4X5/8	-	X	X	X
4 11/16	1 1/4X5/8	-	X	X	X
4 3/4	1 1/4X5/8	-	S	X	X
4 13/16	1 1/4X5/8	-	S	X	X
4 7/8	1 1/4X5/8	-	S	X	X
4 15/16	1 1/4X5/8	-	S	X	X
5	1 1/4X5/8	-	S	X	X
5 1/16	1 1/4X5/8	-	S	X	X
5 1/8	1 1/4X5/8	-	S	S	X
5 3/16	1 1/4X5/8	-	S	S	X
5 1/4	1 1/4X5/8	-	S	S	X
5 5/16	1 1/4X5/8	-	S	S	X
5 3/8	1 1/4X5/8	-	S	S	X
5 7/16	1 1/4X5/8	-	S	S	X
5 1/2	1 1/4X5/8	-	S	S	X

(Table NO.1 Cont.)

Stock Bores	Keyseat	N	P
5 9/16	1 1/2x3/4	S	x
5 5/8	1 1/2x3/4	S	x
5 11/16	1 1/2x3/4	S	x
5 3/4	1 1/2x3/4	S	x
5 13/16	1 1/2x3/4	S	x
5 7/8	1 1/2x3/4	S	S
5 15/16	1 1/2x3/4	-	S
6	1 1/2x3/4	-	S
6 1/16	1 1/2x3/4	-	S
6 1/8	1 1/2x3/4	-	S
6 3/16	1 1/2x3/4	-	S
6 1/4	1 1/2x3/4	-	S
6 5/16	1 1/2x3/4	-	S
6 3/8	1 1/2x3/4	-	S
6 7/16	1 1/2x3/4	-	S
6 1/2	1 1/2x3/4	-	S
6 9/16	13/4x3/4	-	S
6 5/8	13/4x3/4	-	S
6 11/16	13/4x3/4	-	S
6 3/4	13/4x3/4	-	S
6 13/16	13/4x3/4	-	S
6 7/8	13/4x3/4	-	S
6 15/16	13/4x3/4	-	S
7	13/4x3/4	-	S

Stock Millimeter Bore Bushings

Table No.2

Stock Bores	Keyseat (millimeters)	SH	SDS	SD	SK	SF	E	F	J
24	8X3.5	X	X	X	X	-	-	-	-
25	8X3.5	X	X	X	X	-	-	-	-
28	8X3.5	X	X	X	X	X	-	-	-
30	8X3.5	X	X	X	X	X	-	-	-
32	10X4	X	X	X	X	X	-	-	-
35	10X4	X	X	X	X	X	X	-	-
38	10X4	-	X	X	X	X	X	-	-
40	12X4	-	X	X	X	X	X	-	-
42	12X4	-	X	X	X	X	X	-	-
45	14X4.5	-	-	-	-	X	X	X	-
48	14X4.5	-	-	-	X	X	X	X	-
50	14X4.5	-	-	-	X	X	X	X	X
55	16X5	-	-	-	X	X	X	X	X
60	18X5.5	-	-	-	-	X	X	X	X
65	18X5.5	-	-	-	-	-	X	X	X
70	20X6	-	-	-	-	-	X	X	X
75	20X6	-	-	-	-	-	X	X	X
80	22X7	-	-	-	-	-	-	X	X
85	22X7	-	-	-	-	-	-	X	X
90	25X7	-	-	-	-	-	-	X	X
95	25X7	-	-	-	-	-	-	-	X
100	28X8	-	-	-	-	-	-	-	X

X=Stock Bore with Standard Keyway.
 N=Stock Bore with No Keyway.
 S=Stock Bore with Shallow Keyway;Rectangular Key is furnished to fit standard keyseat.

Table No.1 Bushings Specifications and Dimensions(inches)

Bushing No.	A	B	D Bolt Circle	Capscrews		Stock Bore Range			Wrench Torque in.lbs.	Torque Cap.Lb. In.	Wt. lbs
				Dia.	length	min	Max				
							Std Kw.	Shallow Kw.			
1008	1 25/64	7/8	1 21/64	1/4	1/2	1/2	7/8	1	55	1,200	.27
1108	1.511	7/8	1 29/64	1/4	1/2	1/2	1	1/8	55	1,300	.33
1210	1 7/8	1	1 3/4	3/8	5/8	1/2	1 1/4	1 1/4	175	3,600	.61
1215	1 7/8	1 1/2	1 3/4	3/8	5/8	1/2	1 1/4	1 1/4	175	3,550	.80
1610	2 1/4	1	2 1/8	3/8	5/8	1/2	1 1/2	1 5/8	175	4,300	.90
1615	2 1/4	1 1/2	2 1/8	3/8	5/8	1/2	1 1/2	1 5/8	175	4,300	1.2
2012	2 3/4	1 1/4	2 5/8	7/16	7/8	1/2	1 7/8	2	280	7,150	1.70
2517	3 3/8	1 3/4	3 1/4	1/2	1	1/2	2 1/4	2 1/2	430	11,600	3.5
2525	3 3/8	2 1/2	3 1/4	1/2	1	3/4	2 1/4	2 1/2	430	11,300	4.9
3020	4 1/4	2	4	5/8	1 1/4	15/16	2 3/4	3	800	24,000	6.5
3030	4 1/4	3	4	5/8	1 1/4	15/16	2 3/4	3	800	24,000	9.2

All the above items are made of steel.

TAPER LOCK BUSHINGS 1008 3030

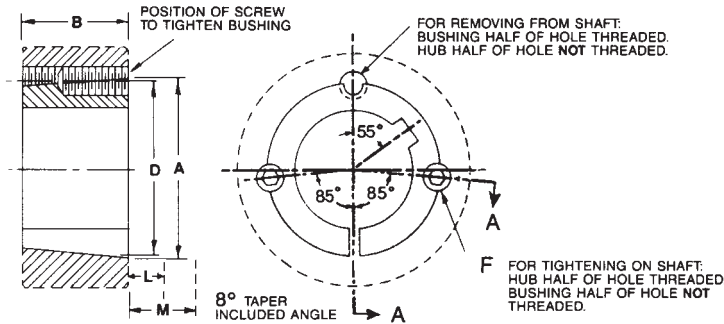


Table NO.2 Stock Bushing Bore

	1008	1108	1210	1215	1610	1615	2012	2517	2525	3020	3030
1/2	x	x	x	x	x	x	x	x	-	-	-
9/16	x	x	x	x	x	x	x	x	-	-	-
5/8	x	x	x	x	x	x	x	x	-	-	-
11/16	x	x	x	x	x	x	x	x	-	-	-
3/4	x	x	x	x	x	x	x	x	-	-	-
13/16	x	x	x	x	x	x	x	x	-	-	-
7/8	x	x	x	x	x	x	x	x	-	-	-
15/16	x	x	x	x	x	x	x	x	x	x	-
1	x	x	x	x	x	x	x	x	x	x	x
1 1/16	-	x	x	x	x	x	x	x	x	x	x
1 1/8	-	x	x	x	x	x	x	x	x	x	x
1 3/16	-	-	x	x	x	x	x	x	x	x	x
1 1/4	-	-	x	x	x	x	x	x	x	x	x
1 5/16	-	-	-	-	x	x	x	x	x	x	x
1 7/16	-	-	-	-	x	x	x	x	x	x	x
1 1/2	-	-	-	-	x	x	x	x	x	x	x
1 9/16	-	-	-	-	x	x	x	x	x	x	x
1 5/8	-	-	-	-	x	x	x	x	x	x	x
1 11/16	-	-	-	-	-	-	x	x	x	x	x
1 3/4	-	-	-	-	-	-	x	x	x	x	x
1 13/16	-	-	-	-	-	-	x	x	x	x	x
1 7/8	-	-	-	-	-	-	x	x	x	x	x
1 15/16	-	-	-	-	-	-	x	x	x	x	x
2	-	-	-	-	-	-	-	x	x	x	x
2 1/16	-	-	-	-	-	-	-	x	x	x	x
2 1/8	-	-	-	-	-	-	-	x	x	x	x
2 3/16	-	-	-	-	-	-	-	x	x	x	x
2 1/4	-	-	-	-	-	-	-	x	x	x	x
2 5/16	-	-	-	-	-	-	-	x	x	x	x
2 3/8	-	-	-	-	-	-	-	x	x	x	x
2 7/16	-	-	-	-	-	-	-	x	x	x	x
2 1/2	-	-	-	-	-	-	-	x	x	x	x
2 9/16	-	-	-	-	-	-	-	-	-	x	x
2 5/8	-	-	-	-	-	-	-	-	-	x	x

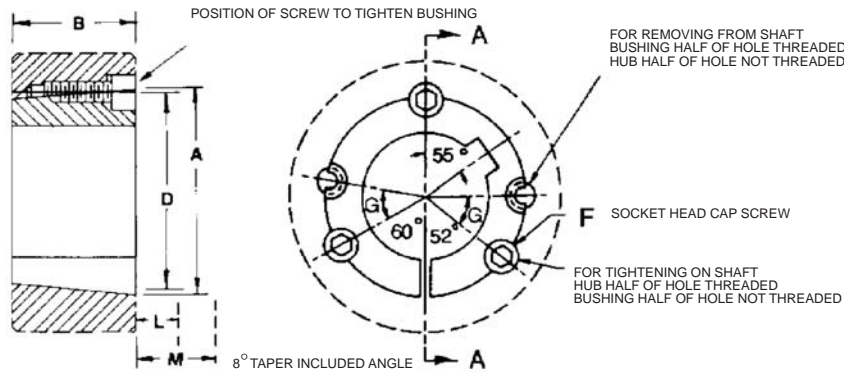
Table No.2 Stock Bores

	3020	3030
2 11/16	x	x
2 3/4	x	x
2 13/16	x	x
2 7/8	x	x
2 15/16	x	x
3	x	x

Table No.3 Standard Keyseats

Bore Range	Keyseat	Bore Range	Keyseat
1/2-9/16	1/8x1/16	2 5/16-2 3/4	5/8x5/16
5/8-7/8	3/16x3/32	2 13/16-3 1/4	3/4x3/8
15/16-1 1/4	1/4x1/8	3 3/8-3 3/4	7/8x7/16
1 5/16-1 3/8	5/16x5/32	3 7/8-4 1/2	1x1/2
1 7/16-1 3/4	3/8x3/16	4 5/8-5	1 1/4x5/8
1 13/16-2 1/4	1/2x1/4		

NOTE: All the above items are made of steel ; 1 3/8 Bore Bushings also available with 3/8x3/16 Kw.



3535 thru 5050 Sizes

BUSH NO,	A	B	D	SET SCREWS	G
3535	5	3 1/2"	4.83	1/2x1 1/2	40°
4040	5 3/4	4"	5.54	5/8x1 3/4	40°
4545	6 3/8	4 1/2"	6.13	3/4x2	40°
5050	7	5"	6.72	7/8x2 1/4	37°

All the above items are made of steel.

Stock Bushing Bore

Table NO. 3

Bore Range D[mm]	Width [mm]	Depth [mm]
10-12	4	1.8
13-17	5	2.3
18-22	6	2.8
23-30	8	3.3
31-38	10	3.3
39-44	12	3.3
45-50	14	3.8
51-58	16	4.3
59-65	18	4.4
66-75	20	4.9
76-85	22	5.4
86-95	25	5.4
96-110	28	6.4
111-130	32	7.4

Table NO.2

	3535	4040	4545	5050
1 3/16	x			
1 1/4	x			
1 5/16	x			
1 3/8	x			
1 7/16	x	x	-	-
1 1/2	x	x	-	-
1 9/16	x	-	-	-
1 5/8	x	x	-	-
1 11/16	x	x	-	-
1 3/4	x	x	-	-
1 13/16	-	x	-	-
1 7/8	x	x	-	-
1 15/16	x	x	x	-
2	x	x	x	x
2 1/16	-	-	-	-
2 1/8	x	x	-	-
2 3/16	x	x	x	-
2 1/4	x	x	-	-
2 5/16	x	x	-	-
2 3/8	x	x	x	-
2 7/16	x	x	x	x
2 1/2	x	x	-	x
2 9/16	-	x	-	-
2 5/8	x	x	x	-

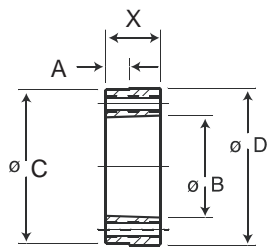
Table No.2

	3535	4040	4545	5050
2 11/16	x	x	-	-
2 3/4	x	x	x	-
2 13/16	-	x	-	-
2 7/8	x	x	x	-
2 15/16	x	x	x	x
3	x	x	x	-
3 1/16	x	-	-	-
3 1/8	x	x	x	-
3 3/16	x	x	x	-
3 1/4	x	x	x	-
3 5/16	x	x	-	-
3 3/8	x	x	x	x
3 7/16	x	x	x	x
3 1/2	x	x	x	-
3 9/16	-	x	-	-
3 5/8	-	x	x	x
3 11/16	-	x	x	-
3 3/4	-	x	x	-
3 13/16	-	x	-	-
3 7/8	-	x	x	x
3 15/16	-	x	x	x
4	-	x	x	x
4 1/8	-	-	x	-
4 3/16	-	-	x	-
4 1/4	-	-	x	x
4 3/8	-	-	x	x
4 7/16	-	-	x	x
4 1/2	-	-	x	x
4 7/8	-	-	-	x
4 15/16	-	-	-	x
5	-	-	-	x

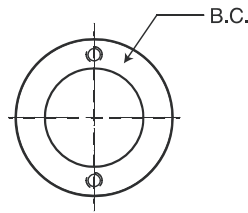
Table NO. 3

BUSH NO,	BORE mm
1008	10,11,12,14,15,16,18,19,20,22,24,25
1108	10,11,12,14,15,16,18,19,20,22,24,25,28
1210 1215	11,12,14,15,16,18,19,20,22,24,25,28,30,32
1310	14,15,16,18,19,20,22,24,25,28,30,32,35
1610 1615	14,15,16,18,19,20,22,24,25,28,30,32,35,38,40,42
2012	18,19,20,22,24,25,28,30,32,35,38,40,42,45,48,50,
2517 2525	20,22,24,25,28,30,32,35,38,40,42,45,48,50,55,60
3020 3030	25,28,30,32,35,38,40,42,45,48,50,55,60,65,70,75
3525 3535	35,38,40,42,45,48,50,55,60,65,70,75,80,85,90,
4030 4040	40,42,45,50,60,65,70,75,80,85,90,95,100
4535 4545	55,60,65,70,75,80,85,90,95,100,105,110,
5040 5050	60,65,70,75,80,85,90,95,100,105,110,115,120,125,

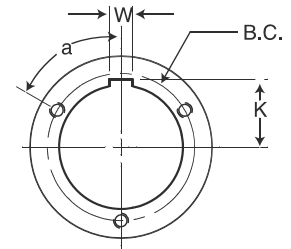
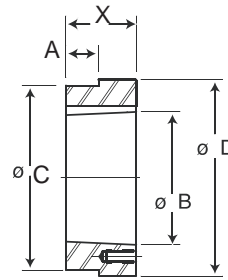
NOTE: All the above items are made of STEEL
1 3/8 Bore Bushings also available with 3/8x3/16 Kw.



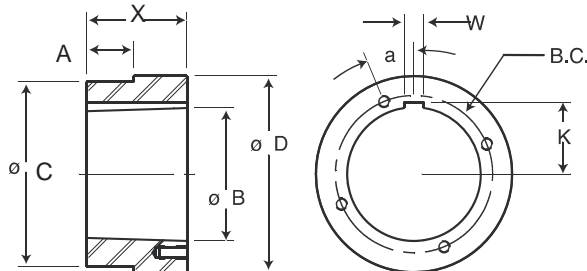
ALL TAPERS 3/4" PER FT.
ON DIAMETER



G & "H" HUBS



"P", "Q", "R", "S", & "U" HUBS



"W" HUBS

Steel Hubs for Split Taper Bushings

Part No.	For Bushing	Dimensions									Tapped Holes			Wt. Lbs.
		O.D.	A	B	C	K	Bolt circle	W	X	a	d	No.	Size	
HG1	G	2"	0.174"	1.168	1.875"	—	1 9/16"	—	5/8"	—	5/8"	2	1/4-20	0.4
HH1	H	2 1/2	0.174	1.621	2.375	—	2	—	7/8	—	7/8	2	1/4-20	0.6
HCH1	H	2 1/2	0.625	1.621	2.375	—	2	—	7/8	—	7/8	2	1/4-20	0.7
HP1	P1	3	0.292	1.9375	2.875	1 3/32"	2 7/16	3/8"	1 5/16	60°	5/8	3	5/16-18	1.4
HCP1	P1	3	1.000	1.9375	2.875	1 3/32	2 7/16	3/8	1 5/16	60	5/8	3	5/16-18	1.1
HP2	P2	3	1.100	1.9375	2.875	1 3/32	2 7/16	3/8	2 5/16	60	5/8	3	5/16-18	2.5
HB1	B	3 7/8	0.292	2.623	3.750	1 7/16	3 1/8	1/2	1 5/16	60	13/16	3	5/16-18	2.3
HB2	B	4 1/2	0.709	2.623	4.375	1 7/16	3 1/8	1/2	1 3/4	60	13/16	3	5/16-18	4.7
HQ1	Q1	4 1/2	0.709	2.875	4.375	1 9/16	3 3/8	1/2	1 3/4	60	7/8	3	3/8-16	4.4
HCQ1	Q1	4 1/2	1.250	2.875	4.375	1 9/16	3 3/8	1/2	1 3/4	60	7/8	3	3/8-16	4.4
HQ2	Q2	4 1/2	1.606	2.875	4.375	1 9/16	3 3/8	1/2	2 3/4	60	7/8	3	3/8-16	6.9
HR1	R1	5 3/4	0.709	4.000	5.625	2 3/16	4 5/8	3/4	2	60	1 1/8	3	3/8-16	7.3
HR2	R2	5 3/4	1.606	4.000	5.625	2 3/16	4 5/8	3/4	4	60	1 1/8	3	3/8-16	15.4
HS1	S1	6 3/4	0.946	4.625	6.500	2 9/16	5 3/8	3/4	3 5/16	60	1 5/8	3	1/2-13	17.3
HS2	S2	6 3/4	2.963	4.625	6.500	2 9/16	5 3/8	3/4	5 11/16	60	1 5/8	3	1/2-13	30.4
HU0	U0	8 1/2	2.000	6.000	8.250	3 1/4	7	1 1/4	3 3/4	60	2	3	5/8-11	32.0
HU1	U1	8 1/2	2.963	6.000	8.250	3 1/4	7	1 1/4	5 5/8	60	1 3/4	3	5/8-11	44.6
HU2	U2	8 1/2	6.016	6.000	8.250	3 1/4	7	1 1/4	8 5/8	60	1 3/4	3	5/8-11	69.0
HW1	W1	12 1/2	2.963	8.500	12.250	4 9/16	10	1 1/4	6 3/8	22 1/2	1 3/4	4	3/4-10	130.0

All the above items are made of steel.

Type "B" Steel Hubs

Part No.	Dimensions					Bore		Wt. Lbs.
	O.D.	A	C	P	X	Stock	Max.	
HB40	3"	0.281"	2.875"	27/32"	1 1/8"	1/2"	1 7/8"	2.3
HB50	3 1/4	0.344	3.125	1 1/32	1 3/8	5/8	2 1/4	3.0
HB60	4	0.469	3.875	1 1/32	1 1/2	5/8	2 3/8	5.0
HB80	5	0.563	4.875	1 1/2	2 1/16	3/4	3	11.1
HB100	5 1/4	0.688	5.125	2 1/16	2 3/4	1	3 1/4	16.3

NOTE-"A" dimension is plate thickness of sprocket for chain indicated in part number. Other plates can be used by remachining "A" dimension.

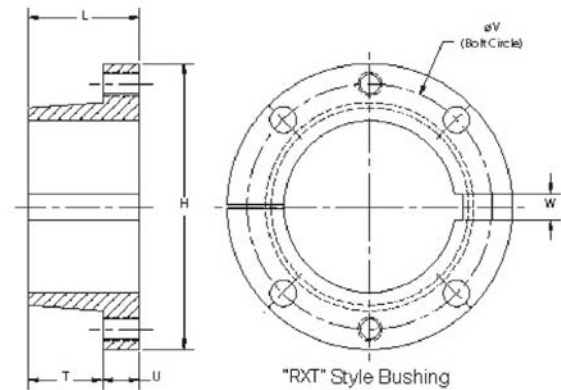
Table No. 1

Bushing Part No.	Dimensions			Cap Screws		Wt. Lbs.
	L	U	H	No.	Size	
RXTB15	1 1/8	3/8	2 7/8	4	1/4X1	0.7
RXTB20	1 13/32	15/32	3 3/4	4	5/16X1 1/4	1.5
RXTB25	1 7/8	5/8	4 7/16	4	3/8X1 3/4	2.6
RXTB30	2 1/16	11/16	5 5/16	4	7/16X1 1/2	4.2
RXTB35	2 15/32	25/32	6 5/16	4	1/2X1 3/4	7.4
RXTB40	2 13/16	7/8	7 1/8	4	9/16X2	10.5
RXTB45	3 5/16	15/16	8	4	5/8X2 1/4	14.8
RXTB50	3 3/4	1	10 1/8	4	3/4X2 1/2	27.8
RXTB60	4 1/8	1 1/8	11 15/16	4	7/8X2 1/2	42.8
RXTB70	4 11/16	1 5/16	13 15/16	4	1X3	66.3
RXTB80	5 1/8	1 3/8	15 5/8	4	1 1/8X3 1/2	85.7
RXTB100	6 3/16	1 9/16	17 15/16	6	1 1/8X3 1/2	146
RXTB120	7 1/16	1 3/4	20 5/8	8	1 1/8X3 1/2	216

All the above items are made of steel.

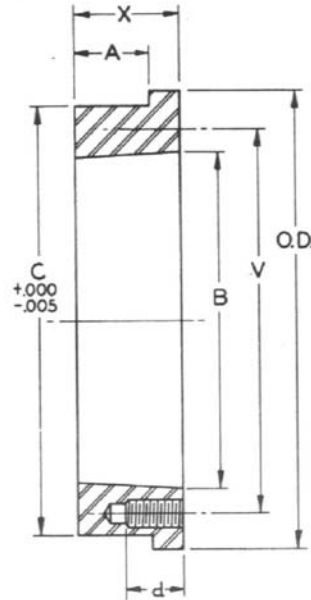
Table No. 2

Bushing Part No.	Stock Bores	Keyseat	Key Supplied
RXTB15	5/8, 3/4, 7/8, 1, 1 1/8, 1 3/16, 1 1/4, 1 7/16, 1 1/2	3/16X3/32 1/4X1/8 3/8X1/8	none none 3/8X5/16X1 1/8
RXTB20	3/4 1, 1 3/16, 1 1/4 1 7/16, 1 1/2, 1 11/16 1 15/16, 2	3/16X3/32 1/4X1/8 3/8X3/16 1/2X3/16	none none none 1/2X7/16X1 3/8
RXTB25	1, 1 3/16, 1 1/4 1 7/16, 1 1/2, 1 11/16, 1 3/4 1 15/16, 2, 2 3/16 2 7/16	1/4X1/8 3/8X3/16 1/2X1/4 5/8X1/8	none none none 5/8X7/16X1 3/4
RXTB30	1 7/16, 1 1/2, 1 11/16 1 15/16, 2, 3/16 2 7/16, 2 11/16 2 15/16	3/8X3/16 1/2X1/4 5/8X5/16 3/4X3/16	none none none 3/4X9/16X2
RXTB35	1 15/16, 2, 3/16 2 7/16, 2 11/16 2 15/16 3 7/16	1/2X1/4 5/8X5/16 3/4X3/8 7/8X5/16	none none none 7/8X3/4X2 1/2
RXTB40	2 7/16 2 15/16 3 7/16 3 15/16	5/8X5/16 3/4X3/8 7/8X7/16 1X3/8	none none none 1X7/8X2 3/4
RXTB45	3 7/16 3 15/16 4 7/16	7/8X7/16 1X1/2 1X3/8	none none 1X7/8X3 1/4
RXTB50	3 15/16, 4 7/16 4 15/16	1X1/2 1 1/4X5/8	none none
RXTB60	5 7/16, 5 1/2 5 15/16, 6	1 1/4X5/8 1 1/2X3/4	none none
RXTB70	6 7/16, 6 1/2 6 15/16, 7	1 1/2X3/4 1 3/4X3/4	none none
RXTB80	7 1/2 7 15/16, 8	1 3/4X3/4 2X3/4	none none
RXTB100	8 1/2, 9 9 7/16, 9 1/2, 10	2X3/4 2 1/2X7/8	none none
RXTB120	10 1/2, 11 11 1/2, 12	2 1/2X7/8 3X1	none none



RECOMMENDED CAP SCREW TORQUE

RXT Size	Wrench Torque (in.)	Cap Screw Size
15	95	1/4,
20	200	5/16
25	350	3/8
30	550	7/16
35	840	1/2
40	1200	9/16
45	1680	5/8
50	3000	3/4
60	4800	7/8
70	7200	1
80	9000	1 1/8
100	9000	1 1/8
120	9000	1 1/8



"RXT" Style Hub

Table No. 1

Part No	For Bushing	Dimensions						Tapped Holes		Wt. Lbs.
		O.D.	A	B	C	V	x	No.	Size	
RXTH15	RXTB15	3 1/4"	7/16"	2.000"	2 7/8"	2 7/16"	5/8"	4	1/4"-20NC	0.7
RXTH20	RXTB20	4 1/8	9/16	2.688	3 13/16	3 3/16	13/16	4	5/16-18NC	1.5
RXTH25	RXTB25	4 3/4	13/16	3.188	4 3/8	3 3/4	1 1/8	4	3/8-16NS	2.6
RXTH30	RXTB30	6	7/8	3.875	5 3/4	4 9/16	1 1/4	4	7/16-14NC	4.1
RXTH35	RXTB35	6 5/8	1 1/16	4.688	6.345	5 7/16	1 1/2	4	1/2-13NC	6.6
RXTH40	RXTB40	7 5/8	1 1/4	5.313	7 1/4	6 1/8	1 3/4	4	9/16-12NC	10.7
RXTH45	RXTB45	8 3/8	1 1/2	5.938	8	6 7/8	2 1/8	4	5/8-11NC	15.4
RXTH50	RXTB50	10	1 3/4	7.250	9 9/16	8 5/16	2 1/2	4	3/4-10NC	24.9
RXTH60	RXTB60	11 3/4	1 15/16	8.625	11 1/4	9 7/8	2 3/4	4	7/8-9NC	36.4
RXTH70	RXTB70	13 11/16	2 3/16	10.000	13 3/16	11 9/16	3 1/8	4	1-8NC	57.7
RXTH80	RXTB80	15	2 7/16	11.125	14 5/8	12 7/8	3 7/16	4	1 1/8-7NC	75.6
RXTH100	RXTB100	18	3	13.688	17 1/2	15 9/16	4 1/8	6	1 1/8-7NC	122
RXTH120	RXTB120	21	3 1/2	16.188	20 1/2	18 3/16	4 13/16	8	1 1/8-7NC	189

All the above items are made of steel.

Single Groove Sheaves for "4L" or "A" Belts

"3L" Belts may be used with These Sheaves as Indicated in Table Below

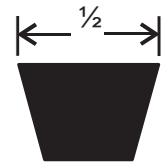


Table No.1 Stock Sizes—Finished Bore

PART NO.	DIAMETERS			Type	STOCK BORES MARKED "X"											DIMENSIONS				Wt. Lbs
	Outside	Datum "A"	Datum 3L"		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C	
▲AK17	1.75"	1.50"	1.16"	1	x	x	-	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.2
▲AK20	2.00	1.80	1.46	1	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.3
▲AK21	2.10	1.90	1.56	1	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.4
▲AK22	2.20	2.00	1.66	1	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.5
▲AK23	2.30	2.10	1.76	1	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.5
▲AK25	2.50	2.30	1.96	2	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.5
▲AK26	2.60	2.40	2.06	2	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.5
▲AK27	2.70	2.50	2.16	2	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.6
▲AK28	2.80	2.60	2.26	2	x	x	x	-	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.7
▲AK30	3.05	2.80	2.46	2	x	x	x	x	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.7
▲AK32	3.25	3.00	2.66	2	x	x	x	x	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.7
▲AK34	3.45	3.20	2.86	2	x	x	x	x	-	-	-	-	-	-	-	21/32"	15/16"	7/16"	5/32"	.9
AK39	3.75	3.50	3.16	2	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.4
AK41	3.95	3.70	3.36	2	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.5
AK44	4.25	4.00	3.66	3	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.5
AK46	4.45	4.20	3.86	3	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.5
AK49	4.75	4.50	4.16	3	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.7
AK51	4.95	4.70	4.36	3	x	x	x	x	x	x	-	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.7
AK54	5.25	5.00	4.66	3	x	x	x	x	x	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.8
AK56	5.45	5.20	4.86	3	x	x	x	x	x	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	1.9
AK59	5.75	5.50	5.16	3	x	x	x	x	x	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	2.0
AK61	5.95	5.70	5.36	3	x	x	x	x	x	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	2.1
AK64	6.25	6.00	5.66	3	x	x	x	x	x	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	2.2
AK66	6.45	6.20	5.86	3	-	x	x	-	-	x	x	-	-	-	-	3/4"	1 5/32"	15/32"	1/16"	2.3
AK69	6.75	6.50	6.16	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	3.5
AK71	6.95	6.70	6.36	3	-	x	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	3.8
▲AK74	7.25	7.00	6.66	3	x	x	x	-	-	x	x	x	-	-	-	3/4"	1 15/32"	23/32" ★	0★	3.4
▲AK79	7.75	7.50	7.16	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	4.0
▲AK84	8.25	8.00	7.66	3	x	x	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32" ★	0★	3.8
▲AK89	8.75	8.50	8.16	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	4.3
▲AK94	9.25	9.00	8.66	3	x	x	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32" ★	0★	4.5
▲AK99	9.75	9.50	9.16	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	5.3
▲AK10	10.25	10.00	9.66	3	-	x	x	-	-	x	x	x	-	-	-	3/4"	1 15/32"	23/32" ★	0★	5.1
▲AK10	10.75	10.50	10.16	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	5.8
▲AK11	11.25	11.00	10.66	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32" ★	0★	5.6
▲AK12	12.25	12.00	11.66	3	-	x	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32" ★	0★	6.5
AK134	13.25	13.00	12.66	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	7.5
AK144	14.25	14.00	13.66	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	8.5
AK154	15.25	15.00	14.66	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	9.8
AK184	18.25	18.00	17.66	3	-	-	x	-	-	x	x	-	-	-	-	3/4"	1 15/32"	23/32"	0	12.1

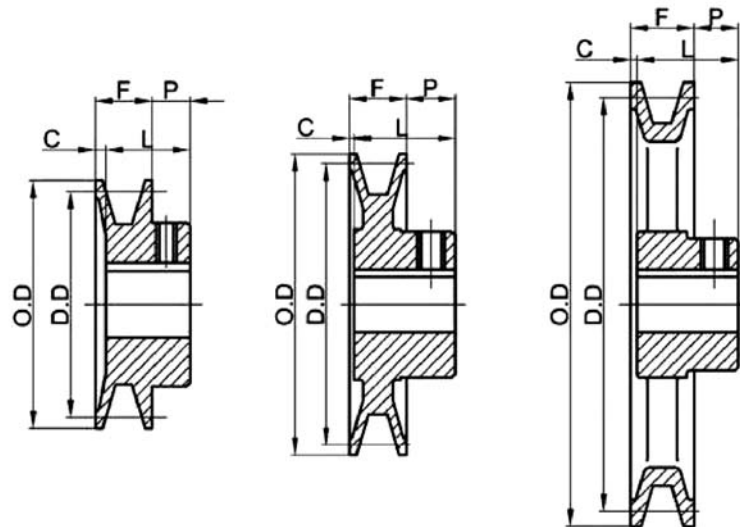
★P=25/32" and C=1/16" for 1" Bore and Smaller

▲ NOTE—DO NOT USE THESE "AK" SHEAVES WITH BORES 1" AND UNDER WITH NOTCHED BELT RATINGS.

Standard Keyseats

Table No.2

Bore Range	Keyseat
1/2"	None
5/8" to 7/8"	3/16" x 3/32"
15/16" to 1 1/4"	1/4 x 1/8"
1 7/16"	3/8 x 3/16"



TYPE 1

TYPE 2

TYPE 3

RBL "AK" Sheaves are accurately machined from fine grained cast iron, statically balanced, painted and individually packaged. They are furnished with Standard Keyseats and Hollow Head Setscrews.

Single Groove Sheaves for "4L" or "A" Belts

"3L" Belts may be used with These Sheaves as Indicated in Table Below

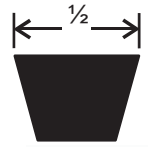
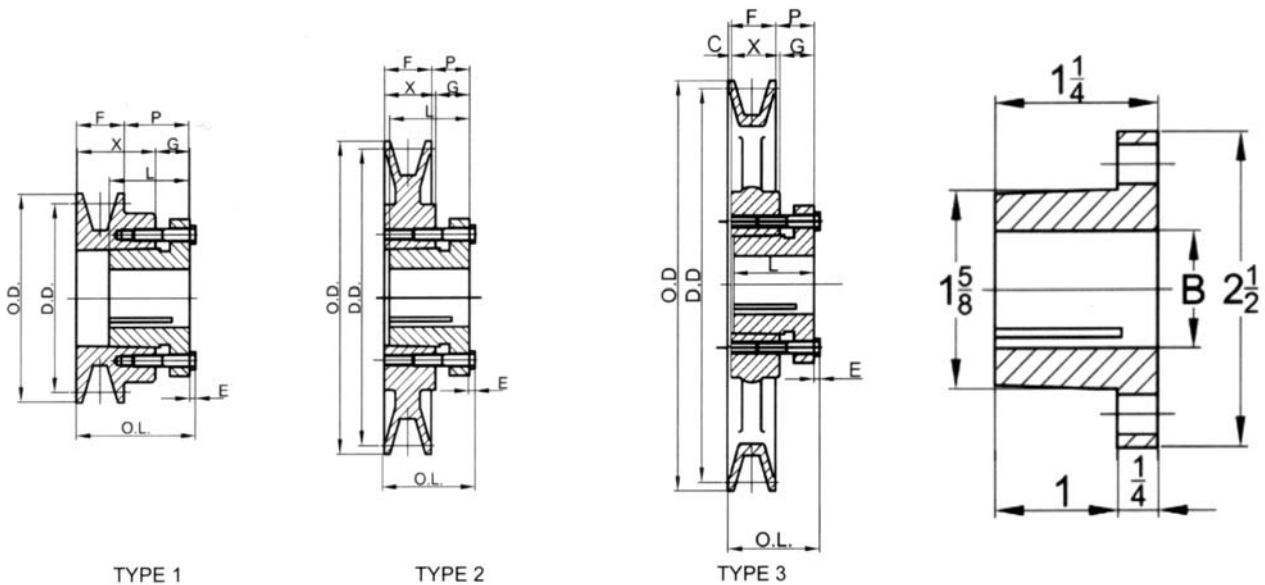


Table No.1

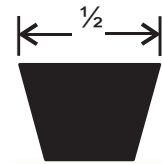
Stock Sizes—with split Taper Bushings

Part No.	DIAMETERS			Type	DIMENSIONS								Wt less Bush.
	O.D.	Datum "A"	Datum "3L"		O.L.	F	L	P	C	X	G	E	
AK30H	3.05"	2.80"	2.46"	1	1 13/16"	3/4"	1 1/4"	7/8"	—	1 3/16"	7/16"	3/16"	1.10
AK32H	3.25	3.00	2.66	1	1 13/16	3/4	1 1/4	7/8	—	1 3/16	7/16	3/16	1.20
AK34H	3.45	3.20	2.86	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	1.00
AK39H	3.75	3.50	3.16	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	1.40
AK41H	3.95	3.70	3.36	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	1.60
AK44H	4.25	4.00	3.66	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	1.90
AK46H	4.45	4.20	3.86	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	1.90
AK49H	4.75	4.50	4.16	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	2.10
AK51H	4.95	4.70	4.36	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	2.30
AK54H	5.25	5.00	4.66	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	2.00
AK56H	5.45	5.20	4.86	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	2.30
AK59H	5.75	5.50	5.16	2	1 1/2	3/4	1 1/4	9/16	—	7/8	7/16	3/16	2.40
AK61H	5.95	5.70	5.36	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.50
AK64H	6.25	6.00	5.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.70
AK66H	6.45	6.20	5.86	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.80
AK69H	6.75	6.50	6.16	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.20
AK71H	6.95	6.70	6.36	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.10
AK74H	7.25	7.00	6.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.30
AK79H	7.75	7.50	7.16	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.50
AK84H	8.25	8.00	7.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.60
AK89H	8.75	8.50	8.16	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.00
AK94H	9.25	9.00	8.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.40
AK99H	9.75	9.50	9.16	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.70
AK104H	10.25	10.00	9.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.50
AK109H	10.75	10.50	10.16	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	5.10
AK114H	11.25	11.00	10.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	5.50
AK124H	12.25	12.00	11.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	6.10
AK134H	13.25	13.00	12.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	7.40
AK144H	14.25	14.00	13.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	7.80
AK154H	15.25	15.00	14.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	8.80
AK184H	18.25	18.00	17.66	3	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	11.30





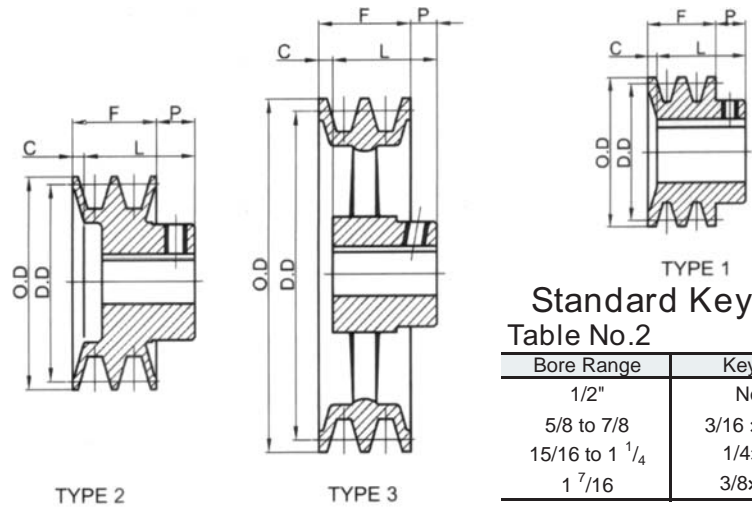
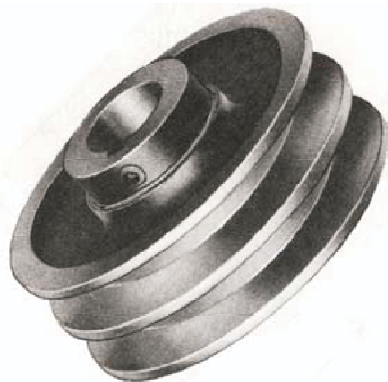
Two Groove Sheaves for "4L" or "A" Belts



"3L" Belts may be used with These Sheaves as Indicated in Table

Table No.1 Stock Sizes—Finished Bore

Part No.	DIAMETERS			Type	STOCK BORES MARKED "X"										DIMENSIONS				Wt Lbs
	Out side	Datum "A"	Datum "3L"		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C	
2AK20	2.00"	1.80"	1.46"	1	x	x	x	—	—	—	—	—	—	—	1 3/8"	1 21/32"	15/32"	3/16"	.8
2AK21	2.15	1.90	1.56	1	x	x	x	—	—	—	—	—	—	—	1 3/8	1 21/32	15/32	3/16	.9
2AK22	2.25	2.00	1.66	1	x	x	x	x	—	—	—	—	—	—	1 3/8	1 21/32	15/32	3/16	.9
2AK23	2.35	2.10	1.76	1	—	x	x	x	—	x	—	—	—	—	1 3/8	1 21/32	15/32	3/16	1.1
2AK25	2.55	2.30	1.96	1	—	x	x	x	—	x	—	—	—	—	1 3/8	1 21/32	15/32	3/16	1.3
2AK26	2.65	2.40	2.06	1	—	x	x	x	—	x	—	—	—	—	1 3/8	1 21/32	15/32	3/16	1.4
2AK27	2.75	2.50	2.16	1	—	x	x	x	—	x	—	—	—	—	1 3/8	1 21/32	15/32	3/16	1.5
2AK28	2.85	2.60	2.26	1	—	x	x	x	—	x	—	—	—	—	1 3/8	1 21/32	15/32	3/16	1.8
2AK30	3.05	2.80	2.46	1	x	x	x	x	—	x	x	—	—	—	1 3/8	1 21/32	15/32	3/16	1.8
2AK32	3.25	3.00	2.66	1	—	x	x	x	—	x	x	—	—	—	1 3/8	1 21/32	15/32	3/16	2.1
2AK34	3.45	3.20	2.86	1	—	x	x	x	—	x	x	—	—	—	1 3/8	1 21/32	15/32	3/16	2.3
2AK39	3.75	3.50	3.16	2	—	x	x	x	—	x	x	—	—	—	1 3/8	1 11/32	15/32	1/2	2.6
2AK41	3.95	3.70	3.36	2	—	x	x	x	—	x	x	—	—	—	1 3/8	1 11/32	15/32	1/2	2.9
2AK44	4.25	4.00	3.66	2	—	x	x	x	—	x	x	—	—	—	1 3/8	1 11/32	15/32	1/2	3.0
2AK46	4.45	4.20	3.86	2	—	—	—	x	—	x	x	—	—	—	1 3/8	1 11/32	15/32	1/2	3.1
2AK49	4.75	4.50	4.16	2	—	—	x	x	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.6
2AK51	4.95	4.70	4.36	2	—	—	x	x	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.8
2AK54	5.25	5.00	4.66	3	—	x	x	x	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.3
2AK56	5.45	5.20	4.86	3	—	x	x	—	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.4
2AK59	5.75	5.50	5.16	3	—	—	—	—	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.5
2AK61	5.95	5.70	5.36	3	—	—	x	x	—	x	x	—	x	—	1 3/8	1 11/32	15/32	1/2	3.6
2AK64	6.25	6.00	5.66	3	—	—	x	—	—	x	x	x	x	x	1 3/8	1 19/32	11/32	1/8	4.8
2AK74	7.25	7.00	6.66	3	—	—	x	—	—	x	x	x	x	x	1 3/8	1 19/32	11/32	1/8	5.6
2AK84	8.25	8.00	7.66	3	—	—	x	—	x	x	x	x	x	x	1 3/8	1 19/32	11/32	1/8	6.4
2AK94	9.25	9.00	8.66	3	—	—	x	—	—	x	x	x	x	x	1 3/8	1 19/32	11/32	1/8	7.3
2AK104	10.25	10.00	9.66	3	—	—	x	—	x	x	—	—	x	x	1 3/8	1 19/32	11/32	1/8	8.1
2AK114	11.25	11.00	10.66	3	—	—	x	—	—	x	—	x	x	x	1 3/8	1 19/32	11/32	1/8	9.0
2AK124	12.25	12.00	11.66	3	—	—	x	—	—	x	—	x	x	x	1 3/8	1 19/32	11/32	1/8	9.8
2AK134	13.25	13.00	12.66	3	—	—	—	—	—	—	—	x	—	x	1 3/8	1 19/32	11/32	1/8	12.3
2AK144	14.25	14.00	13.66	3	—	—	—	—	—	x	—	—	—	x	1 3/8	1 19/32	11/32	1/8	13.9
2AK154	15.25	15.00	14.66	3	—	—	—	—	—	—	—	x	—	x	1 3/8	1 19/32	11/32	1/8	14.3
2AK184	18.25	18.00	17.66	3	—	—	—	—	—	—	—	x	—	x	1 3/8	1 19/32	11/32	1/8	17.4



Standard Keyseats Table No.2

Bore Range	Keyseat
1/2"	None
5/8 to 7/8	3/16 x3/32 "
15/16 to 1 1/4	1/4x1/8
1 7/16	3/8x3/16

Two Groove Sheaves for "4L" or "A" Belts

"3L" Belts may be used with These Sheaves as Indicated in Table Below

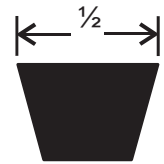
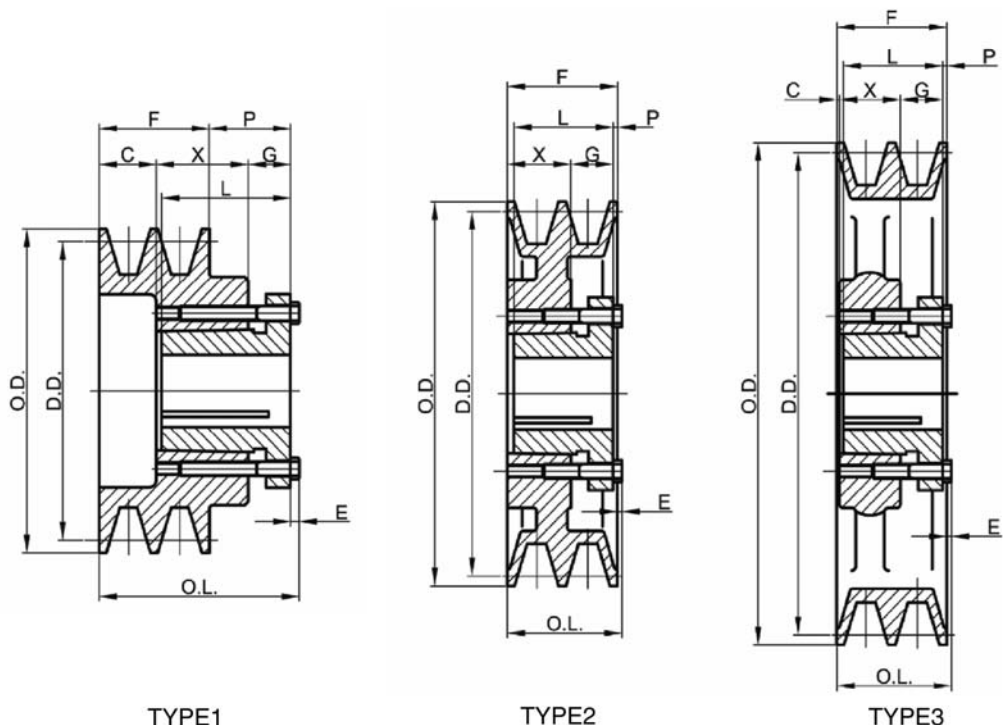


Table No.1

Stock Sizes—with split Taper Bushings

Part No.	DIAMETERS			Type	DIMENSIONS								Wt. Less Bush
	O.D.	Datum "A"	Datum "3L"		O.L.	F	L	P	C	X	G	E	
2AK30H	3.05"	2.80"	2.46"	1	2 7/16"	1 3/8"	1 1/4"	7/8"	15/16"	7/8"	7/16"	3/16"	1.40
2AK32H	3.25	3.00	2.66	1	2 7/16"	1 3/8"	1 1/4"	7/8"	15/16"	7/8"	7/16"	3/16"	1.70
2AK34H	3.45	3.20	2.86	1	2	1 3/8"	1 1/4"	7/16"	1/2"	7/8"	7/16"	3/16"	1.80
2AK39H	3.75	3.50	3.16	1	2	1 3/8"	1 1/4"	7/16"	1/2"	7/8"	7/16"	3/16"	1.80
2AK41H	3.95	3.70	3.36	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	1.90
2AK44H	4.25	4.00	3.66	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	2.40
2AK46H	4.45	4.20	3.86	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	2.50
2AK49H	4.75	4.50	4.16	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	3.10
2AK51H	4.95	4.70	4.36	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	3.20
2AK54H	5.25	5.00	4.66	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	3.40
2AK56H	5.45	5.20	4.86	2	1 1/2"	1 3/8"	1 1/4"	1/16"	—	7/8"	7/16"	3/16"	3.60
2AK59H	5.75	5.50	5.16	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	3.40
2AK61H	5.95	5.70	5.36	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	3.30
2AK64H	6.25	6.00	5.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	3.90
2AK74H	7.25	7.00	6.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	4.90
2AK84H	8.25	8.00	7.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	5.80
2AK94H	9.25	9.00	8.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	6.10
2AK104H	10.25	10.00	9.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	7.70
2AK114H	11.25	11.00	10.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	8.50
2AK124H	12.25	12.00	11.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	9.50
2AK134H	13.25	13.00	12.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	11.40
2AK144H	14.25	14.00	13.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	11.90
2AK154H	15.25	15.00	14.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	13.30
2AK184H	18.25	18.00	17.66	3	1 1/2"	1 3/8"	1 1/4"	1/16"	0	7/8"	7/16"	3/16"	16.80





Single Groove Sheaves for "4L" or "A" Belts and "5L" or "B" Belts

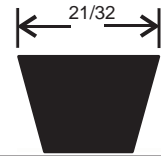
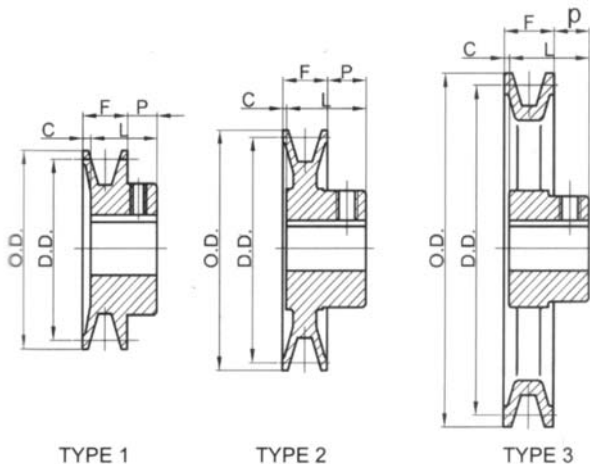


Table No.1 Stock Sizes—Finished Bore

Part No.	DIAMETERS			Type	STOCK BORES MARKED "X"											DIMENSIONS				Wt. Lbs.
	Out side	Datum "A"	Datum "B"		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C	
▲BK24	2.40"	1.80"	2.20"	1	x	x	x	—	—	—	—	—	—	—	13/16	1 1/16"	13/32"	5/32"	.4	
▲BK25	2.50	1.90	2.30	1	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.5	
▲BK26	2.60	2.00	2.40	1	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.6	
▲BK27	2.70	2.10	2.50	2	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.6	
▲BK28	2.95	2.20	2.60	2	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.8	
▲BK30	3.15	2.40	2.80	2	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.8	
▲BK32	3.35	2.60	3.00	2	x	x	x	x	—	—	—	—	—	—	13/16	1 1/16	13/32	5/32	.8	
BK34	3.55	2.80	3.20	2	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	1.3	
BK36	3.75	3.00	3.40	2	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	1.5	
BK40	3.95	3.20	3.60	2	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	1.5	
BK45	4.25	3.50	3.90	2	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	1.8	
BK47	4.45	3.70	4.10	2	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	1.9	
BK50	4.75	4.00	4.40	3	x	x	x	x	x	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.0	
BK52	4.95	4.20	4.60	3	x	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.0	
BK55	5.25	4.50	4.90	3	x	x	x	x	—	x	x	x	—	—	7/8	1 5/32	13/32	1/8	2.2	
BK57	5.45	4.70	5.10	3	—	x	x	x	x	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.3	
BK60	5.75	5.00	5.40	3	x	x	x	x	—	x	x	x	—	—	7/8	1 5/32	13/32	1/8	2.3	
BK62	5.95	5.20	5.60	3	x	x	x	x	x	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.4	
BK65	6.25	5.50	5.90	3	—	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.7	
BK67	6.45	5.70	6.10	3	—	x	x	x	—	x	x	—	—	—	7/8	1 5/32	13/32	1/8	2.8	
BK70	6.75	6.00	6.40	3	—	x	x	—	x	x	x	—	—	x	7/8	1 15/32	21/32★	1/16★	3.3	
BK72	6.95	6.20	6.60	3	—	—	x	—	—	x	x	—	—	x	7/8	1 15/32	21/32	1/16	3.9	
BK75	7.25	6.50	6.90	3	—	—	x	—	—	x	x	—	—	x	7/8	1 15/32	21/32	1/16	3.9	
BK77	7.45	6.70	7.10	3	—	—	x	—	—	x	x	—	—	x	7/8	1 15/32	21/32	1/16	4.1	
BK80	7.75	7.00	7.40	3	—	x	x	x	—	x	x	x	—	x	7/8	1 15/32	21/32	1/16	4.4	
BK85	8.25	7.50	7.90	3	—	—	x	—	—	x	x	—	—	x	7/8	1 15/32	21/32	1/16	5.0	
BK90	8.75	8.00	8.40	3	—	—	x	x	x	x	x	—	—	x	7/8	1 15/32	21/32	1/16	5.0	
BK95	9.25	8.50	8.90	3	—	—	x	—	—	x	x	—	—	x	7/8	1 15/32	21/32	1/16	5.4	
BK100	9.75	9.00	9.40	3	—	—	x	x	x	x	x	—	—	x	7/8	1 15/32	21/32	1/16	5.6	
BK105	10.25	9.50	9.90	3	—	—	—	—	—	x	—	—	—	x	7/8	1 15/32	21/32	1/16	5.8	
BK110	10.75	10.00	10.40	3	—	—	x	—	—	x	x	x	—	x	7/8	1 15/32	21/32	1/16	6.4	
BK115	11.25	10.50	10.90	3	—	—	—	—	—	x	—	—	—	x	7/8	1 15/32	21/32	1/16	6.9	
BK120	11.75	11.00	11.40	3	—	—	x	—	—	x	—	x	—	x	7/8	1 15/32	21/32	1/16	7.4	
BK130	12.75	12.00	12.40	3	—	—	x	—	—	x	x	x	—	x	7/8	1 15/32	21/32	1/16	8.4	
BK140	13.75	13.00	13.40	3	—	—	x	—	—	x	—	x	—	x	7/8	1 15/32	21/32	1/16	9.4	
BK160	15.75	15.00	15.40	3	—	—	—	—	—	x	x	x	—	x	7/8	1 15/32	21/32	1/16	11.4	
BK190	18.75	18.00	18.40	3	—	—	—	—	—	x	—	x	—	x	7/8	1 15/32	21/32	1/16	13.4	

★P=13/32" and C=1/8" for 1" Bore and Smaller

▲NOTE—DO NOT USE THESE "BK" SHEAVES WITH "B" NOTCHED BELT RATINGS.



◆ ◆
 HOLLOW HEAD
 SETSCREWS
 ◆ ◆
 STATICALLY
 BALANCED
 ◆ ◆

Standard Keyseats
 Table No.2

Bore Range	Keyseat
1/2"	None
5/8 to 7/8	3/16"x3/32'
15/16 to 1 1/4	1/4x1/8
1 7/16	3/8x3/16

Single Groove Sheaves for "4L" or "A" Belts and "5L" or "B" Belts

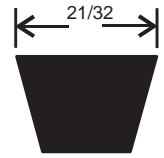
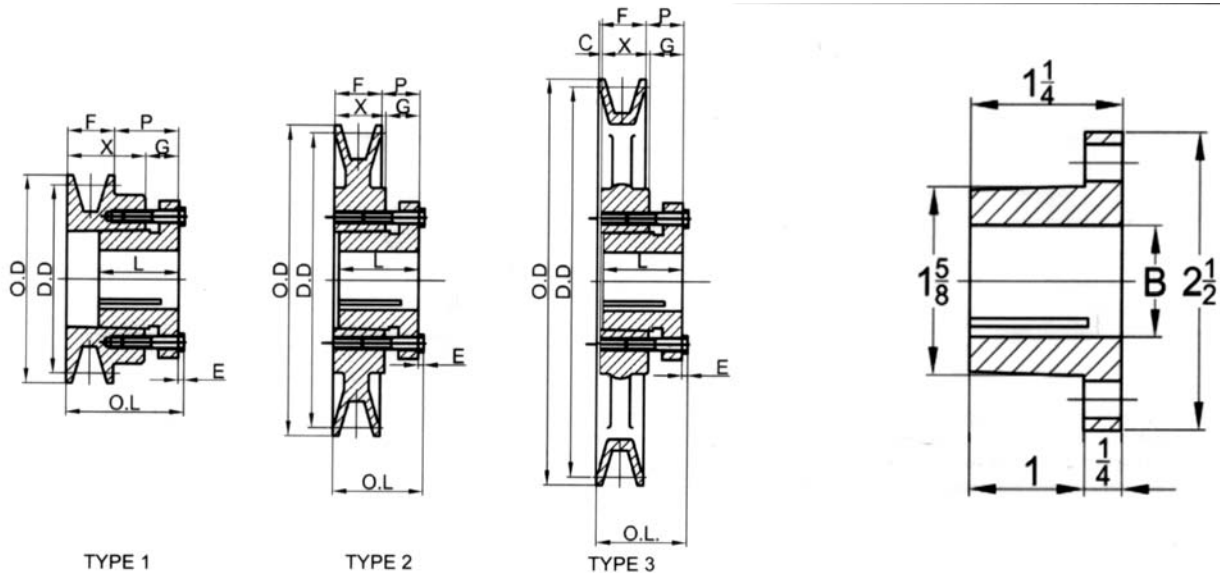
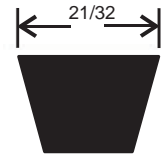


Table No.1 Stock Sizes—Finished Bore

Part No.	DIAMETERS			Type	DIMENSIONS								Wt. Less Bus
	O.D.	Datum "A"	Datum "B"		O.L.	F	L	P	C	X	G	E	
BK30H	3.15"	2.40"	2.80"	1	1 15/16"	7/8"	1 1/4"	7/8"	—	1 5/16"	7/16"	3/16"	1.2
BK32H	3.35	2.60	3.00	1	1 15/16	7/8	1 1/4	7/8	—	1 5/16	7/16	3/16	1.40
BK34H	3.55	2.80	3.20	1	1 15/16	7/8	1 1/4	7/8	—	1 5/16	7/16	3/16	1.60
BK36H	3.75	3.00	3.40	2	1 1/2	7/8	1 1/4	7/16	—	7/8"	7/16	3/16	1.20
BK40H	3.95	3.20	3.60	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	1.40
BK45H	4.25	3.50	3.90	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	1.80
BK47H	4.45	3.70	4.10	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.20
BK50H	4.75	4.00	4.40	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.00
BK52H	4.95	4.20	4.60	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.10
BK55H	5.25	4.50	4.90	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.70
BK57H	5.45	4.70	5.10	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.70
BK60H	5.75	5.00	5.40	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.50
BK62H	5.95	5.20	5.60	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.60
BK65H	6.25	5.50	5.90	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.80
BK67H	6.45	5.70	6.10	2	1 1/2	7/8	1 1/4	7/16	—	7/8	7/16	3/16	2.90
BK70H	6.75	6.00	6.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	2.80
BK72H	6.95	6.20	6.60	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	3.10
BK75H	7.25	6.50	6.90	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	3.30
BK77H	7.45	6.70	7.10	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	3.80
BK80H	7.75	7.00	7.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	3.40
BK85H	8.25	7.50	7.90	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	3.80
BK90H	8.75	8.00	8.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	4.30
BK95H	9.25	8.50	8.90	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	5.00
BK100H	9.75	9.00	9.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	5.20
BK105H	10.25	9.50	9.90	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	5.50
BK110H	10.75	10.00	10.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	6.00
BK115H	11.25	10.50	10.90	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	6.40
BK120H	11.75	11.00	11.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	6.90
BK130H	12.75	12.00	12.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	6.90
BK140H	13.75	13.00	13.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	8.50
BK150H	14.75	14.00	14.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	9.50
BK160H	15.75	15.00	15.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	9.80
BK190H	18.75	18.00	18.40	3	1 9/16	7/8	1 1/4	1/2	1/16"	7/8	7/16	3/16	12.80





Two Groove Sheaves for "4L" or "A" Belts and "5L" or "B" Belts

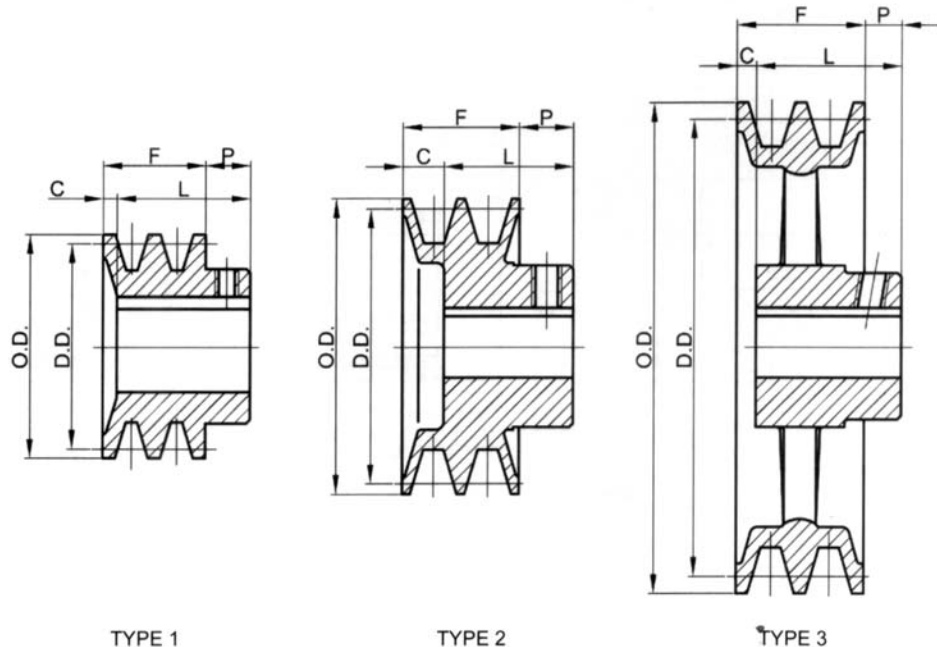
Table No.1 Stock Sizes—Finished Bore

Part No.	DIAMETERS			Type	STOCK BORES MARKED "X"									DIMENSIONS				Wt. Lbs.
	Out side	Datum "A"	Datum "B"		1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C	
2BK25	2.50"	1.90"	2.30"	1	x	x	x	x	—	—	—	—	—	1 3/4"	1 31/3	15/32"	1/4"	1.3
2BK27	2.70	2.10	2.50	1	x	x	x	x	x	—	—	—	—	1 3/4	1 31/3	15/32	1/4	1.6
2BK28	2.95	2.20	2.60	1	x	x	x	x	x	x	—	—	—	1 3/4	1 31/3	15/32	1/4	1.9
2BK30	3.15	2.40	2.80	1	x	x	x	x	x	x	—	—	—	1 3/4	1 31/3	15/32	1/4	2.3
2BK32	3.35	2.60	3.00	1	—	x	—	x	x	x	—	—	—	1 3/4	1 31/3	15/32	1/4	2.6
2BK34	3.55	2.80	3.20	1	—	x	x	x	x	x	—	—	—	1 3/4	1 31/3	15/32	1/4	2.8
2BK36	3.75	3.00	3.40	1	—	—	x	x	x	x	—	x	—	1 3/4	1 31/3	15/32	1/4	3.3
2BK40	3.95	3.20	3.60	2	—	x	x	x	x	x	—	—	—	1 3/4	1 15/3	15/32	3/4	3.3
2BK45	4.25	3.50	3.90	2	—	—	—	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	3.3
2BK47	4.45	3.70	4.10	2	—	—	—	x	x	x	—	—	—	1 3/4	1 15/3	15/32	3/4	3.7
2BK50	4.75	4.00	4.40	2	—	—	x	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	4.1
2BK52	4.95	4.20	4.60	2	—	—	—	x	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	4.5
2BK55	5.25	4.50	4.90	2	—	—	—	—	—	x	—	x	—	1 3/4	1 15/3	15/32	3/4	4.5
2BK57	5.45	4.70	5.10	2	—	—	—	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	5.1
2BK60	5.75	5.00	5.40	3	—	—	x	x	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	4.9
2BK62	5.95	5.20	5.60	3	—	—	—	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	4.8
2BK65	6.25	5.50	5.90	3	—	—	—	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	5.0
2BK67	6.45	5.70	6.10	3	—	—	—	—	x	x	—	x	—	1 3/4	1 15/3	15/32	3/4	5.0
2BK70	6.75	6.00	6.40	3	—	—	x	—	x	x	x	x	x	1 3/4	1 19/3	11/32	1/2	6.6
2BK80	7.75	7.00	7.40	3	—	—	x	—	x	x	x	x	x	1 3/4	1 19/3	11/32	1/2	7.2
2BK90	8.75	8.00	8.40	3	—	—	x	—	x	x	x	x	x	1 3/4	1 19/3	11/32	1/2	8.4
2BK100	9.75	9.00	9.40	3	—	—	x	—	x	—	x	x	x	1 3/4	1 19/3	11/32	1/2	9.4
2BK110	10.75	10.00	10.40	3	—	—	—	—	x	—	x	—	x	1 3/4	1 19/3	11/32	1/2	10.4
2BK120	11.75	11.00	11.40	3	—	—	—	—	x	—	x	—	x	1 3/4	1 19/3	11/32	1/2	11.8
2BK130	12.75	12.00	12.40	3	—	—	—	—	x	—	x	—	x	1 3/4	1 19/3	11/32	1/2	14.9
2BK140	13.75	13.00	13.40	3	—	—	—	—	x	—	x	—	x	1 3/4	1 19/3	11/32	1/2	16.3
2BK160	15.75	15.00	15.40	3	—	—	—	—	x	—	x	—	x	1 3/4	1 19/3	11/32	1/2	18.0
2BK190	18.75	18.00	18.40	3	—	—	—	—	—	—	x	—	x	1 3/4	1 19/3	11/32	1/2	23.3

Standard Keyseats

Table No.2

Bore Range	Keyseat
1/2"	None
5/8 to 7/8	3/16 x 3/32 "
15/16 to 1 3/16	1/4 x 1/8
1 3/8	5/16 x 5/32
1 7/16	3/8 x 3/16



Two Groove Sheaves for "4L" or "A" Belts "4L" or "A" Belts

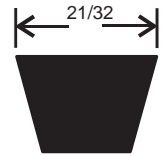
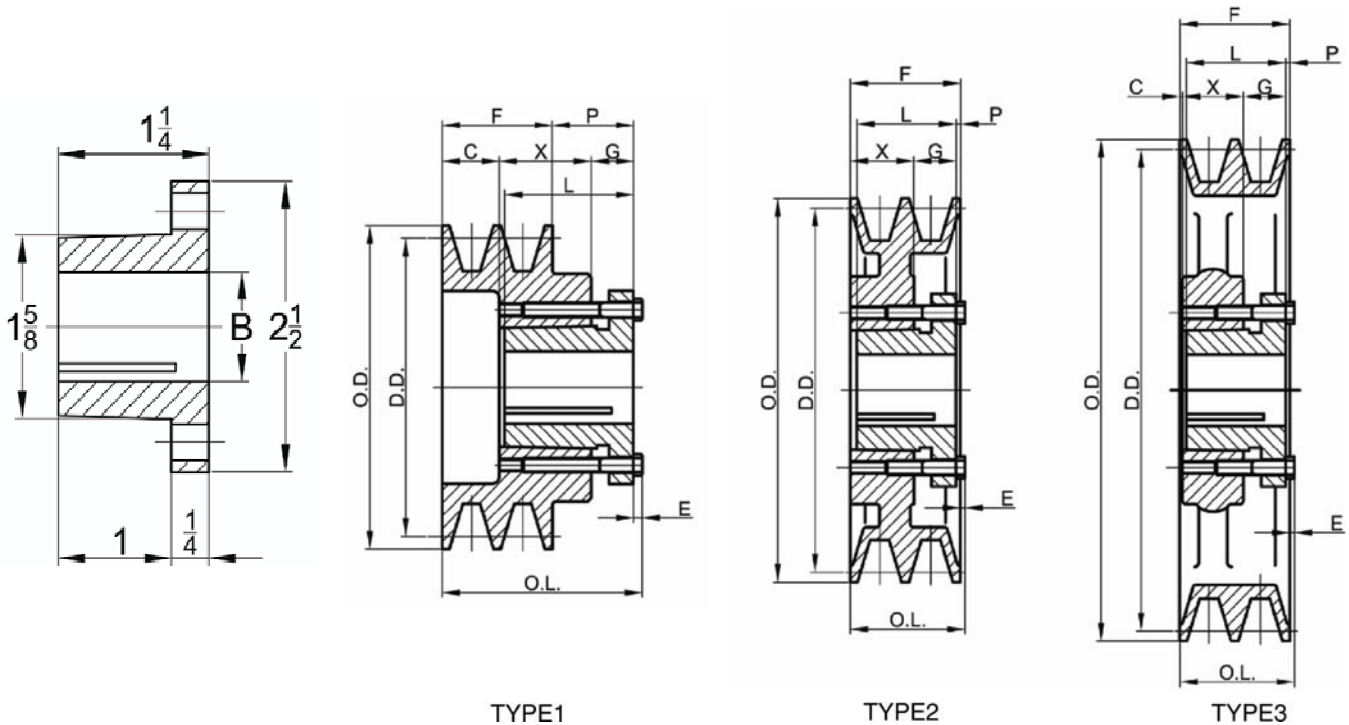


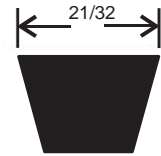
Table No.1

Stock Sizes—with Split Taper Bushings

Part No.	DIAMETERS			Type	DIMENSIONS								Wt. Less Bus
	O.D.	Datum "A"	Datum "B"		O.L.	F	L	P	C	X	G	E	
2BK32H	3.35"	2.60"	3.00"	1	2 13/16"	1 3/4"	1 1/4"	7/8"	1 5/16	7/8"	7/16"	3/16"	2.10
2BK34H	3.55	2.80	3.20	1	2 13/16	1 3/4	1 1/4	7/8	1 5/16	7/8	7/16	3/16	2.40
2BK36H	3.75	3.00	3.40	1	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	2.00
2BK40H	3.95	3.20	3.60	1	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	2.40
2BK45H	4.25	3.50	3.90	1	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	3.00
2BK47H	4.45	3.70	4.10	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	2.80
2BK50H	4.75	4.00	4.40	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	3.30
2BK52H	4.95	4.20	4.60	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	3.60
2BK55H	5.25	4.50	4.90	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	3.90
2BK57H	5.45	4.70	5.10	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	4.30
2BK60H	5.75	5.00	5.40	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	4.40
2BK62H	5.95	5.20	5.60	2	1 3/4	1 3/4	1 1/4	7/16	—	7/8	7/16	3/16	4.50
2BK65H	6.25	5.50	5.90	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	4.50
2BK67H	6.45	5.70	6.10	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	5.00
2BK70H	6.75	6.00	6.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	5.10
2BK80H	7.75	7.00	7.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	6.40
2BK90H	8.75	8.00	8.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	7.60
2BK100H	9.75	9.00	9.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	8.40
2BK110H	10.75	10.00	10.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	9.30
2BK120H	11.75	11.00	11.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	11.00
2BK130H	12.75	12.00	12.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	13.10
2BK140H	13.75	13.00	13.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	14.80
2BK160H	15.75	15.00	15.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	17.50
2BK190H	18.75	18.00	18.40	3	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	21.50



Three Groove Sheaves



COMBINATION GROOVE

for "4L" or "A" Belts and "5L" or "B" Belts

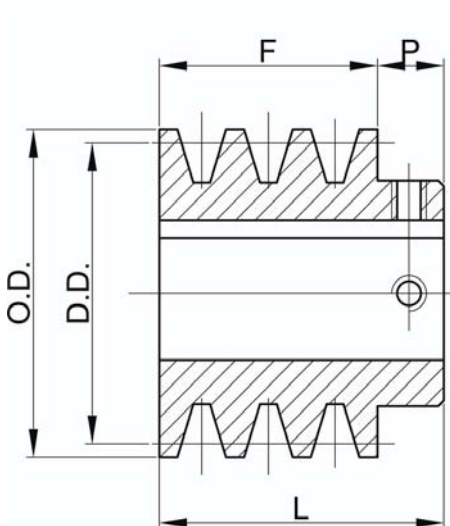
Table No. 1 Stock Sizes-Finished Bore

Part No.	DIAMETERS			Type	STOCK BORES MARKED "X"							Wt. Lbs.
	Outside	Datum "A"	Datum "B"		5/8"	7/8"	1"	1 1/8"	F	L	P	
3BK25	2.50"	1.9"	2.3"	1	x	x			2 1/2	3"	1/2	1.70
3BK27	2.70	2.10	2.50	1	x	x	x		2 1/2	3.00	1/2	2.10
3BK28	2.95	2.20	2.60	1	x	x	x	x	2 1/2	3.00	1/2	2.50
3BK30	3.15	2.40	2.80	1		x	x	x	2 1/2	3.00	1/2	3.00
3BK32	3.35	2.60	3.00	1		x	x	x	2 1/2	3.00	1/2	3.40
3BK34	3.55	2.80	3.20	1		x	x	x	2 1/2	3.00	1/2	3.80
3BK36	3.75	3.00	3.40	1		x	x	x	2 1/2	3.00	1/2	4.30
3BK40	3.95	3.20	3.60	1		x	x	x	2 1/2	3.00	1/2	4.70

Standard Keyseats

Table No. 2

Bore Range	Keyseats
5/8" to 7/8"	3/16"x3/32"
15/16" to 1 1/8"	1/4"x1/8"



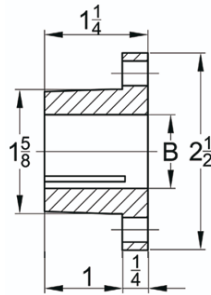
**Close Grain
Cast Iron**

**Accurately
Machined**

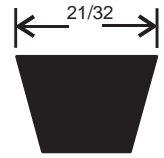


INDIVIDUALLY PACKGED

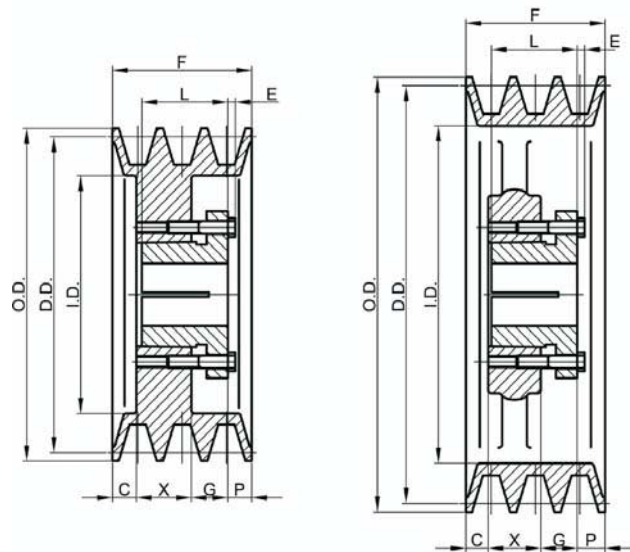
**HOLLOW HEAD SETSCREWS
PAINTED**



**Three Groove Sheaves
COMBINATION GROOVE**
for "4L" or "A" Belts and "5L" or "B" Belts


Table No.1
Stock Sizes - with Split Taper Bushings

Part No.	DIAMETERS				Type	DIMENSIONS							Wt. Less Bush
	Out side	Datum "A"	Datum "B"	Inside		F	L	P	C	X	G	E	
3BK45H	4.25"	3.5"	3.9"	2 5/8"	2	2 1/2"	1 1/4"	1/2"	11/16"	7/8"	7/16"	3/16"	3.90
3BK47H	4.45	3.70	4.10	2 11/16	2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.20
3BK50H	4.75	4.00	4.40	3	2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.40
3BK52H	4.95	4.20	4.60	3 3/16	2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.70
3BK55H	5.25	4.50	4.90	3 1/2	2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.10
3BK57H	5.45	4.70	5.10	3 11/16	2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.30
3BK60H	5.75	5.00	5.40	4	3	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.60
3BK62H	5.95	5.20	5.60	4 3/16	3	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.80
3BK65H	6.25	5.50	5.90	4 1/2	3	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	5.80
3BK67H	6.45	5.70	6.10	4 11/16	3	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	6.20
3BK70H	6.75	6.00	6.40	5	3	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	6.60
3BK80H	7.75	7.00	7.40	6	3	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	8.30
3BK90H	8.75	8.00	8.40	7	3	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	9.80
3BK100H	9.75	9.00	9.40	8	3	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	10.90
3BK110H	10.75	10.00	10.40	9	3	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	12.10
3BK120H	11.75	11.00	11.40	10	3	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	14.30
3BK130H	12.75	12.00	12.40	11	3	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	16.20
3BK140H	13.75	13.00	13.40	12	3	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	17.70
3BK160H	15.75	15.00	15.40	14	3	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	21.00
3BK190H	18.75	18.00	18.40	17	3	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	25.80



TYPE 1

TYPE 2

For use with all "A" and "B" section belts

Standard Keyseats

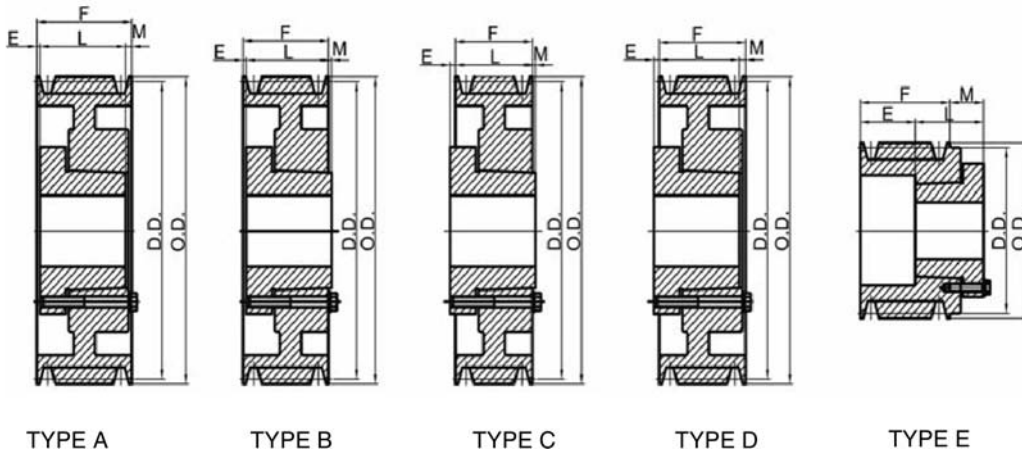


Table No.1

Bore Range	Keyseats
1/2"-9/16"	1/8"x1/16"
5/8-7/8	3/16x3/32
15/16-1 1/4	1/4x1/8
1 5/16-1 3/8	5/16x5/32
1 7/16-1 3/4	3/8x3/16
13/16-2 1/4	1/2x1/4
2 5/16-2 3/4	5/8x5/16
2 13/16-3 1/4	3/4x3/8
3 3/8-3 3/4	7/8x7/16

3/8" Bore Bushings also available with 3/8x3/16" Keyseats

Table No.2

Specifications

Part No.	Bushing	Bore Range	Typ	D.D.(Datum Diameter)		O.D.	E	L	M	Wt. Less Bush.
				"B" Belt	"A" Belt					
1 GROOVE, F 7/8"(1B34SH-1B70SDS) F 1" (1B74SDS-1B200SK)										
1B34SH	SH	1/2" 1 5/8"	E Sol.	3.4"	3.0"	3.75"	7/32"	1 5/16"	21/32"	2.0
1B36SH	SH	1/2 1 5/8	D Sol.	3.6	3.2	3.95	19/32	1 5/16	5/32	2.2
1B38SH	SH	1/2 1 5/8	D Sol.	3.8	3.4	4.15	19/32	1 5/16	5/32	2.4
1B40SH	SH	1/2 1 5/8	C Sol.	4.0	3.6	4.35	11/32	1 5/16	3/32	2.7
1B42SH	SH	1/2 1 5/8	C Sol.	4.2	3.8	4.55	11/32	1 5/16	3/32	2.9
1B44SH	SH	1/2 1 5/8	C Sol.	4.4	4.0	4.75	11/32	1 5/16	3/32	3.4
1B46SDS	SDS	1/2 2	C Sol.	4.6	4.2	4.95	11/32	1 5/16	3/32	4.0
1B48SDS	SDS	1/2 2	C Sol.	4.8	4.4	5.15	11/32	1 5/16	3/32	4.3
1B50SDS	SDS	1/2 2	C Sol.	5.0	4.6	5.35	11/32	1 5/16	3/32	4.7
1B52SDS	SDS	1/2 2	C Sol.	5.2	4.8	5.55	11/32	1 5/16	3/32	5.0
1B54SDS	SDS	1/2 2	C Sol.	5.4	5.0	5.75	11/32	1 5/16	3/32	5.3
1B56SDS	SDS	1/2 2	C Sol.	5.6	5.2	5.95	11/32	1 5/16	3/32	5.6
1B58SDS	SDS	1/2 2	C Web	5.8	5.4	6.15	11/32	1 5/16	3/32	5.9
1B60SDS	SDS	1/2 2	C Web	6.0	5.6	6.35	11/32	1 5/16	3/32	6.2
1B62SDS	SDS	1/2 2	C Web	6.2	5.8	6.55	11/32	1 5/16	3/32	6.5
1B64SDS	SDS	1/2 2	C Web	6.4	6.0	6.75	11/32	1 5/16	3/32	6.8
1B66SDS	SDS	1/2 2	C Web	6.6	6.2	6.95	11/32	1 5/16	3/32	7.2
1B68SDS	SDS	1/2 2	C Arm	6.8	6.4	7.15	11/32	1 5/16	3/32	7.5
1B70SDS	SDS	1/2 2	C Arm	7.0	6.6	7.35	11/32	1 5/16	3/32	7.8
1B74SDS	SDS	1/2 2	D Arm	7.4	7.0	7.75	17/32	1 5/16	7/32	8.8
1B80SDS	SDS	1/2 2	D Arm	8.0	7.6	8.35	17/32	1 5/16	7/32	9.6
1B86SDS	SDS	1/2 2	D Arm	8.6	8.2	8.95	17/32	1 5/16	7/32	10.0
1B94SDS	SDS	1/2 2	D Arm	9.4	9.0	9.75	17/32	1 5/16	7/32	10.5
1B110SDS	SDS	1/2 2	D Arm	11.0	10.6	11.35	17/32	1 5/16	7/32	11.0
1B124SDS	SDS	1/2 2	D Arm	12.4	12.0	12.75	17/32	1 5/16	7/32	12.0
1B136SDS	SDS	1/2 2	D Arm	13.6	13.2	13.95	17/32	1 5/16	7/32	14.0
1B154SK	SK	1/2 2 5/8	C Arm	15.4	15.0	15.75	21/32	1 15/16	9/32	16.0
1B160SK	SK	1/2 2 5/8	C Arm	16.0	15.6	16.35	21/32	1 15/16	9/32	16.6
1B184SK	SK	1/2 2 5/8	C Arm	18.4	18.0	18.75	21/32	1 15/16	9/32	18.0
1B200SK	SK	1/2 2 5/8	C Arm	20.0	19.6	20.35	21/32	1 15/16	9/32	20.0



Q-D SHEAVES FOR "A" AND "B" BELTS

For use with all "A" and "B" section belts

Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt.
				"B"Belts	"A" Belts					
2 GROOVES, F = 1 3/4"				3 GROOVES, F = 2 1/2"						
2B34SH	SH	1/2 - 1 5/8	E-Sol.	3.4	3.0	3.75	1 13/32	1 5/16	21/32	3.20
2B36SH	SH	1/2 - 1 5/8	D-Sol.	3.6	3.2	3.95	15/32	1 5/16	29/32	3.40
2B38SH	SH	1/2 - 1 5/8	D-Sol.	3.8	3.4	4.15	15/32	1 5/16	29/32	3.90
2B40SH	SH	1/2 - 1 5/8	A-Sol.	4.0	3.6	4.35	1/32	1 5/16	13/32	4.10
2B42SH	SH	1/2 - 1 5/8	A-Sol.	4.2	3.8	4.55	1/32	1 5/16	13/32	4.40
2B44SH	SH	1/2 - 1 5/8	A-Sol.	4.4	4.0	4.75	1/32	1 5/16	13/32	4.60
2B46SDS	SDS	1/2 - 2	A-Sol.	4.6	4.2	4.95	1/32	1 5/16	13/32	5.00
2B48SDS	SDS	1/2 - 2	A-Sol.	4.8	4.4	5.15	1/32	1 5/16	13/32	5.40
2B50SDS	SDS	1/2 - 2	A-Sol.	5.0	4.6	5.35	1/32	1 5/16	13/32	6.00
2B52SDS	SDS	1/2 - 2	A-Sol.	5.2	4.8	5.55	1/32	1 5/16	13/32	6.30
2B54SDS	SDS	1/2 - 2	A-Sol.	5.4	5.0	5.75	1/32	1 5/16	13/32	6.60
2B56SDS	SDS	1/2 - 2	A-Web	5.6	5.2	5.95	1/32	1 5/16	13/32	6.90
2B58SDS	SDS	1/2 - 2	A-Web	5.8	5.4	6.15	1/32	1 5/16	13/32	7.20
2B60SDS	SDS	1/2 - 2	A-Web	6.0	5.6	6.35	1/32	1 5/16	13/32	7.50
2B62SDS	SDS	1/2 - 2	A-Web	6.2	5.8	6.55	1/32	1 5/16	13/32	7.80
2B64SDS	SDS	1/2 - 2	A-Web	6.4	6.0	6.75	1/32	1 5/16	13/32	8.20
2B66SDS	SDS	1/2 - 2	A-Web	6.6	6.2	6.95	1/32	1 5/16	13/32	8.60
2B68SDS	SDS	1/2 - 2	A-Arm	6.8	6.4	7.15	1/32	1 5/16	13/32	9.00
2B70SK	SK	1/2 - 2 5/8	D-Sol.	7.0	6.6	7.35	11/32	1 15/16	5/32	9.30
2B74SK	SK	1/2 - 2 5/8	D-Arm	7.4	7.0	7.75	11/32	1 15/16	5/32	10.60
2B80SK	SK	1/2 - 2 5/8	D-Arm	8.0"	7.6"	8.35"	11/32"	1 15/16"	5/32"	11.00
2B86SK	SK	1/2 - 2 5/8	D-Arm	8.6	8.2	8.95	11/32	1 15/16	5/32	11.60
2B94SK	SK	1/2 - 2 5/8	D-Arm	9.4	9.0	9.75	11/32	1 15/16	5/32	13.00
2B110SK	SK	1/2 - 2 5/8	D-Arm	11.0	10.6	11.35	11/32	1 15/16	5/32	14.00
2B124SK	SK	1/2 - 2 5/8	D-Arm	12.4	12.0	12.75	11/32	1 15/16	5/32	18.00
2B136SK	SK	1/2 - 2 5/8	D-Arm	13.6	13.2	13.95	11/32	1 15/16	5/32	20.00
2B154SK	SK	1/2 - 2 5/8	D-Arm	15.4	15.0	15.75	11/32	1 15/16	5/32	23.00
2B160SK	SK	1/2 - 2 5/8	D-Arm	16.0	15.6	16.35	11/32	1 15/16	5/32	24.00
2B184SK	SK	1/2 - 2 5/8	D-Arm	18.4	18.0	18.75	11/32	1 15/16	5/32	29.00
2B200SF	SF	1/2 - 2 15/16	D-Arm	20.0	19.6	20.35	15/32	2 1/16	5/32	33.00
2B250SF	SF	1/2 - 2 15/16	D-Arm	25.0	24.6	25.35	15/32	2 1/16	5/32	41.00
2B300SF	SF	1/2 - 2 15/16	D-Arm	30.0	29.6	30.35	15/32	2 1/16	5/32	51.00
2B380SF	SF	1/2 - 2 15/16	D-Arm	38.0	37.6	38.35	15/32	2 1/16	5/32	64.00
3B34SH	SH	1/2 - 1 5/8	E-Sol.	3.4	3.0	3.75	1 27/32	1 5/16	21/32	4.4
3B36SH	SH	1/2 - 1 5/8	D-Sol.	3.6	3.2	3.95	15/32	1 5/16	1 21/32	4.7
3B38SH	SH	1/2 - 1 5/8	D-Sol.	3.8	3.4	4.15	15/32	1 5/16	1 21/32	5.3
3B40SH	SH	1/2 - 1 5/8	D-Sol.	4.0	3.6	4.35	15/32	1 5/16	1 21/32	5.6
3B42SH	SH	1/2 - 1 5/8	D-Sol.	4.2	3.8	4.55	15/32	1 5/16	1 21/32	5.9
3B44SH	SH	1/2 - 1 5/8	D-Sol.	4.4	4.0	4.75	15/32	1 5/16	1 21/32	6.3
3B46SD	SD	1/2 - 2	A-Sol.	4.6	4.2	4.95	13/32	1 13/16	9/32	6.7
3B48SD	SD	1/2 - 2	A-Sol.	4.8	4.4	5.15	13/32	1 13/16	9/32	7.1
3B50SD	SD	1/2 - 2	A-Sol.	5.0	4.6	5.35	13/32	1 13/16	9/32	7.4
3B52SD	SD	1/2 - 2	A-Sol.	5.2	4.8	5.55	13/32	1 13/16	9/32	7.8
3B54SD	SD	1/2 - 2	A-Sol.	5.4	5.0	5.75	13/32	1 13/16	9/32	8.2
3B56SD	SD	1/2 - 2	A-Sol.	5.6	5.2	5.95	13/32	1 13/16	9/32	8.5
3B58SD	SD	1/2 - 2	A-Sol.	5.8	5.4	6.15	13/32	1 13/16	9/32	8.8
3B60SD	SD	1/2 - 2	A-Sol.	6.0	5.6	6.35	13/32	1 13/16	9/32	9.1
3B62SD	SD	1/2 - 2	A-Sol.	6.2	5.8	6.55	13/32	1 13/16	9/32	9.4
3B64SD	SD	1/2 - 2	A-Sol.	6.4	6.0	6.75	13/32	1 13/16	9/32	9.7
3B66SD	SD	1/2 - 2	A-Sol.	6.6	6.2	6.95	13/32	1 13/16	9/32	10.0
3B68SD	SD	1/2 - 2	B-Arm	6.8	6.4	7.15	13/32	1 13/16	9/32	10.5
3B70SK	SK	1/2 - 2 5/8	D-Sol.	7.0	6.6	7.35	3/32	1 15/16	21/32	11.0
3B74SK	SK	1/2 - 2 5/8	D-Arm	7.4	7.0	7.75	3/32	1 15/16	21/32	12.0
3B80SK	SK	1/2 - 2 5/8	D-Arm	8.0	7.6	8.35	3/32	1 15/16	21/32	12.5
3B86SK	SK	1/2 - 2 5/8	D-Arm	8.6	8.2	8.95	3/32	1 15/16	21/32	13.0
3B94SK	SK	1/2 - 2 5/8	D-Arm	9.4	9.0	9.75	3/32	1 15/16	21/32	16.0
3B110SK	SK	1/2 - 2 5/8	D-Arm	11.0	10.6	11.35	3/32	1 15/16	21/32	19.0
3B124SK	SK	1/2 - 2 5/8	D-Arm	12.4	12.0	12.75	3/32	1 15/16	21/32	24.0
3B136SK	SK	1/2 - 2 5/8	D-Arm	13.6	13.2	13.95	3/32	1 15/16	21/32	27.0
3B154SK	SK	1/2 - 2 5/8	D-Arm	15.4	15.0	15.75	3/32	1 15/16	21/32	30.0
3B160SK	SK	1/2 - 2 5/8	D-Arm	16.0	15.6	16.35	3/32	1 15/16	21/32	33.0
3B184SK	SK	1/2 - 2 5/8	D-Arm	18.4	18.0	18.75	3/32	1 15/16	21/32	38.0
3B200SF	SF	1/2 - 2 15/16	D-Arm	20.0	19.6	20.35	7/32	2 1/16	21/32	43.0
3B250SF	SF	1/2 - 2 15/16	D-Arm	25.0	24.6	25.35	7/32	2 1/16	21/32	54.0
3B300SF	SF	1/2 - 2 15/16	D-Arm	30.0	29.6	30.35	7/32	2 1/16	21/32	67.0
3B380E	E	7/8 - 3 1/2	D-Arm	38.0	37.6	38.35	17/32	2 3/4	9/32	90.0



For use with all "A" and "B" section belts

Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt.
				"B"Belts	"A" Belts					
4 GROOVES, F = 3 1/4"				5 GROOVES, F = 4"						
4B34SD	SD	1/2 2	E Sol.	3.4	3.0	3.75	2 15/32	1 13/16	1 1/32	5.5
4B36SD	SD	1/2 2	E Sol.	3.6	3.2	3.95	2 15/32	1 13/16	1 1/32	5.8
4B38SD	SD	1/2 2	E Sol.	3.8	3.4	4.15	2 15/32	1 13/16	1 1/32	6.2
4B40SD	SD	1/2 2	E Sol.	4.0	3.6	4.35	2 3/32	1 13/16	21/32	6.6
4B42SD	SD	1/2 2	E Sol.	4.2	3.8	4.55	2 3/32	1 13/16	21/32	6.9
4B44SD	SD	1/2 2	E Sol.	4.4	4.0	4.75	2 3/32	1 13/16	21/32	7.2
4B46SD	SD	1/2 2	A Sol.	4.6	4.2	4.95	21/32	1 13/16	25/32	7.6
4B48SD	SD	1/2 2	A Sol.	4.8	4.4	5.15	21/32	1 13/16	25/32	8.0
4B50SD	SD	1/2 2	A Sol.	5.0	4.6	5.35	21/32	1 13/16	25/32	8.4
4B52SD	SD	1/2 2	A Sol.	5.2	4.8	5.55	21/32	1 13/16	25/32	8.8
4B54SD	SD	1/2 2	A Sol.	5.4	5.4	5.75	21/32	1 13/16	25/32	9.2
4B56SD	SD	1/2 2	A Sol.	5.6	5.2	5.95	21/32	1 13/16	25/32	9.6
4B58SD	SD	1/2 2	A Sol.	5.8	5.4	6.15	21/32	1 13/16	25/32	10.0
4B60SD	SD	1/2 2	A Sol.	6.0	5.6	6.35	21/32	1 13/16	25/32	10.4
4B62SD	SD	1/2 2	A Sol.	6.2	5.8	6.55	21/32	1 13/16	25/32	10.8
4B64SD	SD	1/2 2	A Sol.	6.4	6.0	6.75	21/32	1 13/16	25/32	12.0
4B66SD	SD	1/2 2	A Sol.	6.6	6.2	6.95	21/32	1 13/16	25/32	12.4
4B68SD	SD	1/2 2	A Arm	6.8	6.4	7.15	21/32	1 13/16	25/32	13.0
4B70SK	SK	1/2 2 5/8	A Sol.	7.0	6.6	7.35	7/32	1 15/16	1 3/32	13.5
4B74SK	SK	1/2 2 5/8	A Arm	7.4	7.0	7.75	7/32	1 15/16	1 3/32	14.0
4B80SK	SK	1/2 2 5/8	A Arm	8.0	7.6	8.35	7/32	1 15/16	1 3/32	15.5
4B86SK	SK	1/2 2 5/8	A Arm	8.6	8.2	8.95	7/32	1 15/16	1 3/32	17.0
4B94SK	SK	1/2 2 5/8	A Arm	9.4	9.0	9.75	7/32	1 15/16	1 3/32	19.0
4B110SK	SK	1/2 2 5/8	A Arm	11.0	10.6	11.35	7/32	1 15/16	1 3/32	22.0
4B124SK	SK	1/2 2 5/8	A Arm	12.4	12.0	12.75	7/32	1 15/16	1 3/32	29.0
4B136SK	SK	1/2 2 5/8	A Arm	13.6	13.2	13.95	7/32	1 15/16	1 3/32	34.0
4B154SF	SF	1/2 2 15/16	A Arm	15.4	15.0	15.75	5/32	2 1/16	1 1/32	39.0
4B160SF	SF	1/2 2 15/16	A Arm	16.0	15.6	16.35	5/32	2 1/16	1 1/32	42.0
4B184SF	SF	1/2 2 15/16	A Arm	18.4	18.0	18.75	5/32	2 1/16	1 1/32	47.0
4B200SF	SF	1/2 2 15/16	A Arm	20.0	19.6	20.35	5/32	2 1/16	1 1/32	51.0
4B250E	E	7/8 3 1/2	D Arm	25.0	24.6	25.35	5/32	2 3/4	21/32	73.0
4B300E	E	7/8 3 1/2	D Arm	30.0	29.6	30.35	5/32	2 3/4	21/32	86.0
4B380E	E	7/8 3 1/2	D Arm	38.0	37.6	38.35	5/32	2 3/4	21/32	109.0
5B34SD	SD	1/2" - 2"	E-Sol.	3.4"	3.0"	3.75"	3 7/32"	1 13/16"	1 1/32"	6.1
5B36SD	SD	1/2 - 2	E-Sol.	3.6	3.2	3.95	3 7/32	1 13/16	1 1/32	6.6
5B38SD	SD	1/2 - 2	E-Sol.	3.8	3.4	4.15	3 7/32	1 13/16	1 1/32	7.1
5B40SD	SD	1/2 - 2	E-Sol.	4.0	3.6	4.35	2 27/32	1 13/16	21/32	7.4
5B42SD	SD	1/2 - 2	E-Sol.	4.2	3.8	4.55	2 27/32	1 13/16	21/32	8.0
5B44SD	SD	1/2 - 2	E-Sol.	4.4	4.0	4.75	2 27/32	1 13/16	21/32	8.5
5B46SD	SD	1/2 - 2	A-Sol.	4.6	4.2	4.95	21/32	1 13/16	1 17/32	9.0
5B48SD	SD	1/2 - 2	A-Sol.	4.8	4.4	5.15	21/32	1 13/16	1 17/32	9.4
5B50SD	SD	1/2 - 2	A-Sol.	5.0	4.6	5.35	21/32	1 13/16	1 17/32	10.0
5B52SD	SD	1/2 - 2	A-Sol.	5.2	4.8	5.55	21/32	1 13/16	1 17/32	10.4
5B54SK	SK	1/2 - 2 5/8	A-Sol.	5.4	5.0	5.75	17/32	1 15/16	1 17/32	10.8
5B56SK	SK	1/2 - 2 5/8	A-Sol.	5.6	5.2	5.95	17/32	1 15/16	1 17/32	11.3
5B58SK	SK	1/2 - 2 5/8	A-Sol.	5.8	5.4	6.15	17/32	1 15/16	1 17/32	12.0
5B60SK	SK	1/2 - 2 5/8	A-Sol.	6.0	5.6	6.35	17/32	1 15/16	1 17/32	14.0
5B62SK	SK	1/2 - 2 5/8	A-Sol.	6.2	5.8	6.55	17/32	1 15/16	1 17/32	15.0
5B64SK	SK	1/2 - 2 5/8	A-Sol.	6.4	6.0	6.75	17/32	1 15/16	1 17/32	16.0
5B66SK	SK	1/2 - 2 5/8	A-Sol.	6.6	6.2	6.95	17/32	1 15/16	1 17/32	17.0
5B68SK	SK	1/2 - 2 5/8	A-Sol.	6.8	6.4	7.15	17/32	1 15/16	1 17/32	18.0
5B70SF	SF	1/2 - 2 15/16	A-Sol.	7.0	6.6	7.35	15/32	2 1/16	1 15/32	19.0
5B74SF	SF	1/2 - 2 15/16	A-Web.	7.4	7.0	7.75	15/32	2 1/16	1 15/32	20.0
5B80SF	SF	1/2 - 2 15/16	A-Web.	8.0	7.6	8.35	15/32	2 1/16	1 15/32	21.0
5B86SF	SF	1/2 - 2 15/16	A-Web.	8.6	8.2	8.95	15/32	2 1/16	1 15/32	22.0
5B94SF	SF	1/2 - 2 15/16	A-Arm	9.4	9.0	9.75	15/32	2 1/16	1 15/32	24.0
5B110SF	SF	1/2 - 2 15/16	A-Arm	11.0	10.6	11.35	15/32	2 1/16	1 15/32	29.0
5B124SF	SF	1/2 - 2 15/16	A-Arm	12.4	12.0	12.75	15/32	2 1/16	1 15/32	34.0
5B136SF	SF	1/2 - 2 15/16	A-Arm	13.6	13.2	13.95	15/32	2 1/16	1 15/32	38.0
5B154SF	SF	1/2 - 2 15/16	A-Arm	15.4	15.0	15.75	15/32	2 1/16	1 15/32	46.0
5B160SF	SF	1/2 - 2 15/16	A-Arm	16.0	15.6	16.35	15/32	2 1/16	1 15/32	49.0
5B184SF	SF	1/2 - 2 15/16	A-Arm	18.4	18.0	18.75	15/32	2 1/16	1 15/32	55.0
5B200SE	E	7/8 - 3 1/2	A-Arm	20.0	19.6	20.35	3/32	2 3/4	1 5/32	65.0
5B250SE	E	7/8 - 3 1/2	A-Arm	25.0	24.6	25.35	3/32	2 3/4	1 5/32	86.0
5B300SE	E	7/8 - 3 1/2	A-Arm	30.0	29.6	30.35	3/32	2 3/4	1 5/32	102.0
5B380SE	E	7/8 - 3 1/2	A-Arm	38.0	37.6	38.35	3/32	2 3/4	1 5/32	132.0



For use with all "A" and "B" section belts

Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D.		O.D.	E	L	M	Wt. Less Bushing
				"B" Belts	"A" Belts					
6 GROOVES, F = 4 3/4"			8 GROOVES, F = 6 1/4"			10 GROOVES, F = 7 3/4"				
6B34SD	SD	1/2 - 2"	E-Sol.	3.4"	3.0"	3.75"	3 31/32"	1 13/16"	1 1/32"	6.7
6B36SD	SD	1/2 - 2	E-Sol.	3.60	3.20	3.95	3 31/32	1 13/16	1 1/32	7.4
6B38SD	SD	1/2 - 2	E-Sol.	3.80	3.40	4.15	3 31/32	1 13/16	1 1/32	8.0
6B40SD	SD	1/2 - 2	E-Sol.	4.00	3.60	4.35	3 19/32	1 13/16	21/32	8.4
6B42SD	SD	1/2 - 2	E-Sol.	4.20	3.80	4.55	3 19/32	1 13/16	21/32	9.0
6B44SD	SD	1/2 - 2	E-Sol.	4.40	4.00	4.75	3 19/32	1 13/16	21/32	9.7
6B46SD	SD	1/2 - 2	A-Sol.	4.60	4.20	4.95	21/32	1 13/16	2 9/32	10.1
6B48SD	SD	1/2 - 2	A-Sol.	4.80	4.40	5.15	21/32	1 13/16	2 9/32	10.6
6B50SD	SD	1/2 - 2	A-Sol.	5.00	4.60	5.35	21/32	1 13/16	2 9/32	11.0
6B52SD	SD	1/2 - 2	A-Sol.	5.20	4.80	5.55	21/32	1 13/16	2 9/32	12.0
6B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	17/32	1 15/16	2 9/32	13.0
6B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	17/32	1 15/16	2 9/32	14.0
6B58SK	SK	1/2 - 2 5/8	A-Sol.	5.80	5.40	6.15	17/32	1 15/16	2 9/32	14.6
6B60SK	SK	1/2 - 2 5/8	A-Sol.	6.00	5.60	6.35	17/32	1 15/16	2 9/32	15.0
6B62SK	SK	1/2 - 2 5/8	A-Sol.	6.20	5.80	6.55	17/32	1 15/16	2 9/32	16.0
6B64SK	SK	1/2 - 2 5/8	A-Sol.	6.40	6.00	6.75	17/32	1 15/16	2 9/32	17.0
6B66SK	SK	1/2 - 2 5/8	A-Sol.	6.60	6.20	6.95	17/32	1 15/16	2 9/32	18.0
6B68SK	SK	1/2 - 2 5/8	A-Sol.	6.80	6.40	7.15	17/32	1 15/16	2 9/32	19.0
6B70SF	SF	1/2 - 2 15/16	A-Sol.	7.00	6.60	7.35	27/32	2 1/16	1 27/32	20.0
6B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.40	7.75	27/32	2 1/16	1 27/32	22.0
6B80SF	SF	1/2 - 2 15/16	A-Web	8.00	7.60	8.35	27/32	2 1/16	1 27/32	24.0
6B86SF	SF	1/2 - 2 15/16	A-Web	8.60	8.20	8.95	27/32	2 1/16	1 27/32	26.0
6B94SF	SF	1/2 - 2 15/16	A-Arm	9.40	9.00	9.75	27/32	2 1/16	1 27/32	27.0
6B110SF	SF	1/2 - 2 15/16	A-Arm	11.00	10.60	11.35	27/32	2 1/16	1 27/32	32.0
6B124SF	SF	1/2 - 2 15/16	A-Arm	12.40	12.00	12.75	27/32	2 1/16	1 27/32	39.0
6B136SF	SF	1/2 - 2 15/16	A-Arm	13.60	13.20	13.95	27/32	2 1/16	1 27/32	44.0
6B154SF	SF	1/2 - 2 15/16	A-Arm	15.40	15.00	15.75	27/32	2 1/16	1 27/32	50.0
6B160SF	SF	1/2 - 2 15/16	A-Arm	16.00	15.60	16.35	27/32	2 1/16	1 27/32	54.0
6B184SF	SF	1/2 - 2 15/16	A-Arm	18.40	18.00	18.75	27/32	2 1/16	1 27/32	62.0
6B200E	E	7/8 - 3 1/2	A-Arm	20.00	19.60	20.35	7/32	2 3/4	1 25/32	74.0
6B250E	E	7/8 - 3 1/2	A-Arm	25.00	24.60	25.35	7/32	2 3/4	1 25/32	96.0
6B300E	E	7/8 - 3 1/2	A-Arm	30.00	29.60	30.35	7/32	2 3/4	1 25/32	119.0
6B380E	E	7/8 - 3 1/2	A-Arm	38.00	37.60	38.35	7/32	2 3/4	1 25/32	134.0
8B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	1 1/32	1 15/16	3 9/32	15.0
8B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	1 1/32	1 15/16	3 9/32	16.0
8B60SF	SF	1/2 - 2 15/16	A-Sol.	6.00	5.60	6.35	31/32	2 1/16	3 7/32	20.0
8B64SF	SF	1/2 - 2 15/16	A-Sol.	6.40	6.00	6.75	31/32	2 1/16	3 7/32	23.0
8B68SF	SF	1/2 - 2 15/16	A-Sol.	6.80	6.40	7.15	31/32	2 1/16	3 7/32	25.0
8B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.00	7.75	31/32	2 1/16	3 7/32	28.0
8B86E	E	7/8 - 3 1/2	A-Sol.	8.60	8.20	8.95	1 7/32	2 3/4	2 9/32	40.0
8B94E	E	7/8 - 3 1/2	A-Web	9.40	9.00	9.75	1 7/32	2 3/4	2 9/32	43.0
8B110E	E	7/8 - 3 1/2	A-Arm	11.00	10.60	11.35	1 7/32	2 3/4	2 9/32	49.0
8B124E	E	7/8 - 3 1/2	A-Arm	12.40	12.00	12.75	1 7/32	2 3/4	2 9/32	56.0
8B154E	E	7/8 - 3 1/2	A-Arm	15.40	15.00	15.75	1 7/32	2 3/4	2 9/32	69.0
8B184F	F	1 - 4	D-Arm	18.40	18.00	18.75	1/32	3 3/4	2 17/32	91.0
8B200F	F	1 - 4	D-Arm	20.00	19.60	20.35	1/32	3 3/4	2 17/32	98.0
8B250F	F	1 - 4	D-Arm	25.00	24.60	25.35	1/32	3 3/4	2 17/32	121.0
8B300F	F	1 - 4	D-Arm	30.00	29.60	30.35	1/32	3 3/4	2 17/32	148.0
8B380F	F	1 - 4	D-Arm	38.00	37.60	38.35	1/32	3 3/4	2 17/32	194.0
10B54SK	SK	1/2 - 2 5/8	A-Sol.	5.40	5.00	5.75	1 25/32	1 15/16	4 1/32	18.0
10B56SK	SK	1/2 - 2 5/8	A-Sol.	5.60	5.20	5.95	1 25/32	1 15/16	4 1/32	20.0
10B60SF	SF	1/2 - 2 15/16	A-Sol.	6.00	5.60	6.35	1 23/32	2 1/16	3 31/32	24.0
10B64SF	SF	1/2 - 2 15/16	A-Sol.	6.40	6.00	6.75	1 23/32	2 1/16	3 31/32	26.0
10B68SF	SF	1/2 - 2 15/16	A-Sol.	6.80	6.40	7.15	1 23/32	2 1/16	3 31/32	28.0
10B74SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.00	7.75	1 23/32	2 1/16	3 31/32	32.0
10B86E	E	7/8 - 3 1/2	A-Sol.	8.60	8.20	8.95	1 31/32	2 3/4	3 1/32	42.0
10B94E	E	7/8 - 3 1/2	A-Web	9.40	9.00	9.75	1 31/32	2 3/4	3 1/32	48.0
10B110E	E	7/8 - 3 1/2	A-Arm	11.00	10.60	11.35	1 31/32	2 3/4	3 1/32	56.0
10B124E	E	7/8 - 3 1/2	A-Arm	12.40	12.00	12.75	1 31/32	2 3/4	3 1/32	64.0
10B154F	F	1 - 4	A-Arm	15.40	15.00	15.75	5/8	3 3/4	3 9/32	88.0
10B184F	F	1 - 4	A-Arm	18.40	18.00	18.75	5/8	3 3/4	3 9/32	103.0
10B200F	F	1 - 4	A-Arm	20.00	19.60	20.35	5/8	3 3/4	3 9/32	112.0
10B250F	F	1 - 4	A-Arm	25.00	24.60	25.35	5/8	3 3/4	3 9/32	142.0
10B300F	F	1 - 4	A-Arm	30.00	29.60	30.35	5/8	3 3/4	3 9/32	174.0
10B380J	J	1 1/2 - 4 1/2	A-Arm	38.00	37.60	38.35	1/8	4 5/8	3	230.0

For use with all "A" and "B" section belts

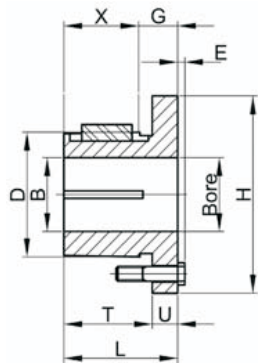


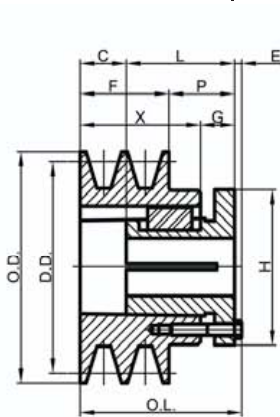
Table No.1

Bore Range	Keyseat
1/2" 9/16"	1/8" x 1/16"
5/8 7/8	3/16 x 3/32
15/16 1 1/4	1/4 x 1/8
1 5/16 1 3/8	5/16 x 5/32
1 7/16 1 3/4	3/8 x 3/16
1 13/16 2 1/4	1/2 x 1/4
2 5/16 2 11/16	5/8 x 5/16

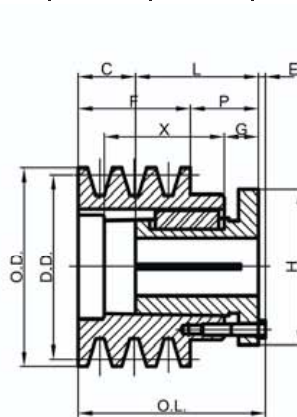
1 3/8" Bore also available with 3/8"x3/16" Keyseat.

Table No.2 Bushing Dimension

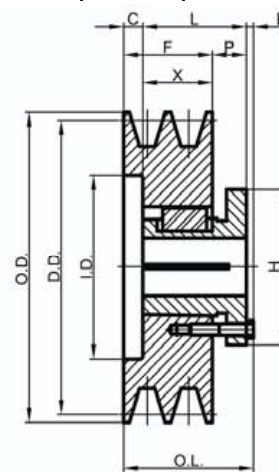
Part No.	Dimensions								Bore Range	Wt. Lbs.
	L	G	X	E	T	U	D	H		
P1	1 15/16"	5/8"	1 5/16"	1/4"	1 17/32"	13/32"	1 15/16"	3"	1/2" 1 3/4"	1 1/4
P2	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 1 3/4	1 1/2
Q1	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 2 11/16	3 1/2
Q2	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 2 5/8	4 1/2



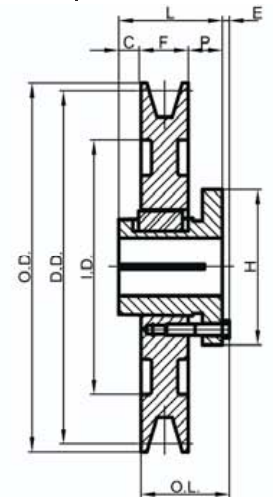
TYPE 2



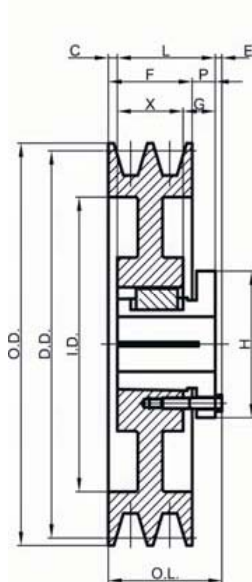
TYPE 3



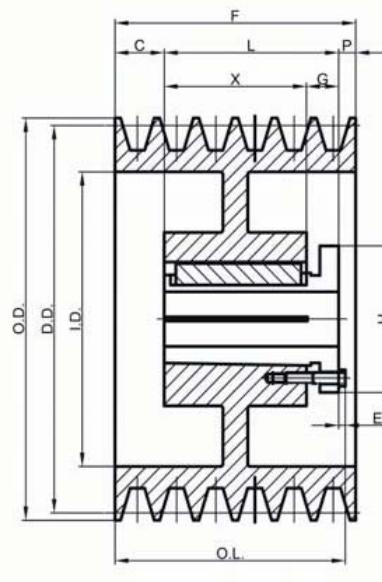
TYPE 5



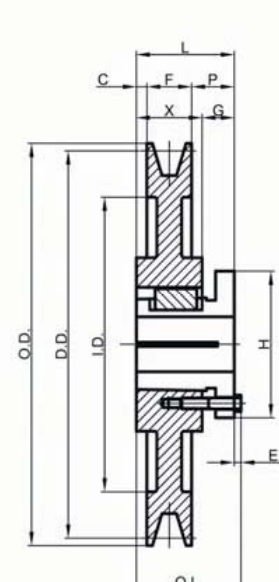
TYPE 10



TYPE 13



TYPE 15



TYPE 16



SPLIT TAPER BUSHINGS SHEAVES FOR "A" AND "B" BELTS

TB

For use with all "A" and "B" section belts

Table No.1

DIAMETERS				1 GROOVE, F 1" ;2 GROOVES, F 1 3/4"												Wt. Less Bush.
Datum "A"	Datum "B"	Outside	Inside	Part Number		Type	Dimensions									
				Sheave	Bushing		O.L.	L	P	C	H	G	X	E		
3.0"	3.4"	3.75"	-	1TB34	P1	2	2 5/16	1 15/16	1 1/16	1/8	3	5/8"	1 7/16	1/4"	2.0	
3.2	3.6	3.95	-	1TB36	P1	2	2 5/16	1 15/16	1 1/16	1/8	3	5/8	1 7/16	1/4	2.3	
3.4	3.8	4.15	-	1TB38	P1	2	2 5/16	1 15/16	1 1/16	1/8	3	5/8	1 7/16	1/4	2.6	
3.6	4	4.35	-	1TB40	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.1	
3.8	4.2	4.55	-	1TB42	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.4	
4.0	4.4	4.75	-	1TB44	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.8	
4.2	4.6	4.95	-	1TB46	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.1	
4.4	4.8	5.15	-	1TB48	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.5	
4.6	5.0	5.35	-	1TB50	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.9	
4.8	5.2	5.55	-	1TB52	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	4.1	
5.0	5.4	5.75	-	1TB54	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	4.6	
5.2	5.6	5.95	-	1TB56	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.1	
5.4	5.8	6.15	-	1TB58	P1	10-Sol.	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.6	
5.6	6	6.35	4 1/2"	1TB60	P1	10-Web	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	6.0	
5.8	6.2	6.55	4 11/16"	1TB62	P1	10-Web	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.5	
6.0	6.4	6.75	4 7/8	1TB64	P1	10-Web	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.8	
6.2	6.6	6.95	5 1/16	1TB66	P1	10-Web	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.9	
6.4	6.8	7.15	5 5/16	1TB68	P1	10-Web	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	6.1	
6.6	7	7.35	5 1/2	1TB70	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	6.4	
7.0	7.4	7.75	5 15/16	1TB74	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	7.3	
7.6	8.0	8.35	6 1/2	1TB80	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	7.8	
8.2	8.6	8.95	7 1/16	1TB86	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	8.6	
8.6	9	9.35	7 1/2	1TB90	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	8.9	
9.0	9.4	9.75	7 15/16	1TB94	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	9.1	
10.6	11	11.35	9 7/16	1TB110	P1	16-Arm	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	11.1	
12.0	12.4	12.75	10 15/16	1TB124	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	17.8	
13.2	13.6	13.95	12 1/16	1TB136	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	18.2	
15.0	15.4	15.75	13 15/16	1TB154	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	20.3	
15.6	16.0	16.35	14 1/2	1TB160	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	22.0	
18.0	18.4	18.75	16 15/16	1TB184	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	27.5	
19.5	20	20.35	18 1/2	1TB200	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	27.2	
24.5	25	25.35	23 1/2	1TB250	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	42.4	
29.5	30.0	30.35	28 1/2	1TB300	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	56.0	
37.5	38.0	38.35	36 1/2	1TB380	Q1	16-Arm	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	78.0	
3.0"	3.4"	3.75"	-	2TB34	P1	2	3 1/16"	1 15/16"	1 1/16"	7/8"	3"	5/8"	2 3/16"	1/4"	2.9	
3.2	3.6	3.95	-	2TB36	P1	2	3 1/16	1 15/16	1 1/16	7/8	3	5/8	2 3/16	1/4	3.8	
3.4	3.8	4.15	2 5/16"	2TB38	P1	5	2 5/8	1 15/16	5/8	7/16	3	-	1 5/16	1/4	3.0	
3.6	4	4.35	2 1/2	2TB40	P1	5	2 5/8	1 15/16	5/8	7/16	3	-	1 5/16	1/4	3.8	
3.8	4.2	4.55	2 11/16	2TB42	P1	5	2 5/8	1 15/16	5/8	7/16	3	-	1 5/16	1/4	3.9	
4.0	4.4	4.75	2 7/8	2TB44	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	3.9	
4.2	4.6	4.95	3 1/16	2TB46	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	4.5	
4.4	4.8	5.15	3 5/16	2TB48	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	5.3	
4.6	5.0	5.35	3 1/2	2TB50	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	5.6	
4.8	5.2	5.55	3 11/16	2TB52	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	6.1	
5.0	5.4	5.75	3 7/8	2TB54	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	6.5	
5.2	5.6	5.95	4 1/16	2TB56	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.4	
5.4	5.8	6.15	4 5/16	2TB58	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.0	
5.6	6	6.35	4 1/2	2TB60	P1	13-Sol.	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.9	
5.8	6.2	6.55	4 11/16	2TB62	P1	13-Web	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.6	
6.0	6.4	6.75	4 7/8	2TB64	P1	13-Web	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.8	
6.2	6.6	6.95	5 1/16	2TB66	P1	13-Web	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.3	
6.4	6.8	7.15	5 5/16	2TB68	P1	13-Web	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.8	
6.6	7	7.35	5 1/2	2TB70	Q1	13-Web	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	11.1	
7.0	7.4	7.75	5 15/16	2TB74	Q1	13-Web	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	11.5	
7.6	8.0	8.35	6 1/2	2TB80	Q1	13-Web	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	12.8	
8.2	8.6	8.95	7 1/16	2TB86	Q1	13-Web	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	16.0	
8.6	9	9.35	7 1/2	2TB90	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	15.1	
9.0	9.4	9.75	7 15/16	2TB94	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	15.5	
10.6	11	11.35	9 7/16	2TB110	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	18.9	
12.0	12.4	12.75	10 15/16	2TB124	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	21.1	
13.2	13.6	13.95	12 1/16	2TB136	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	23.0	
15.0	15.4	15.75	13 15/16	2TB154	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	24.8	
15.6	16.0	16.35	14 1/2	2TB160	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	27.0	
18.0	18.4	18.75	16 15/16	2TB184	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	32.3	
19.5	20	20.35	18 1/2	2TB200	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	42.3	
24.5	25	25.35	23 1/2	2TB250	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	50.3	
29.5	30.0	30.35	28 1/2	2TB300	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	68.8	
37.5	38.0	38.35	36 1/2	2TB380	Q1	13-Arm	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	95.5	



For use with all "A" and "B" section belts

Table No.1

DIAMETERS				3 GROOVE, F 2 1/2" ;4 GROOVES,F 3 1/4"												Wt. Less Bush.
Datum "A"	Datum "B"	Outside	Inside	Part Number		Type	Dimensions									
				Sheave	Bushing		O.L.	L	P	C	H	G	H	E		
3.0"	3.4"	3.75"	2"	3TB34	P2	3	3 13/16"	2 15/16"	1 1/16"	5/8"	3"	5/8"	2 5/16"	1/4"	3.8	
3.2	3.6	3.95	2 1/16	3TB36	P2	3	3 13/16	2 15/16	1 1/16	5/8	3	5/8	2 5/16	1/4	4.4	
3.4	3.8	4.15	2 5/16	3TB38	P1	5	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	3.8	
3.6	4.0	4.35	2 1/2	3TB40	P1	5	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	4.5	
3.8	4.2	4.55	2 11/16	3TB42	P1	5	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	4.9	
4.0	4.4	4.75	2 7/8	3TB44	P1	13-Sol.	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	5.1	
4.2	4.6	4.95	3 1/16	3TB46	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.0	
4.4	4.8	5.15	3 5/16	3TB48	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.3	
4.6	5.0	5.35	3 1/2	3TB50	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.9	
4.8	5.2	5.55	3 11/16	3TB52	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	7.5	
5.0	5.4	5.75	3 7/8	3TB54	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	8.3	
5.2	5.6	5.95	4 1/16	3TB56	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.0	
5.4	5.8	6.15	4 5/16	3TB58	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.6	
5.6	6.0	6.35	4 1/2	3TB60	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.5	
5.8	6.2	6.55	4 11/16	3TB62	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.4	
6.0	6.4	6.75	4 7/8	3TB64	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.5	
6.2	6.6	6.95	5 1/16	3TB66	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.0	
6.4	6.8	7.15	5 5/16	3TB68	P1	13-Web	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.4	
6.6	7.0	7.35	5 1/2	3TB70	Q1	13-Web	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.0	
7.0	7.4	7.75	5 15/16	3TB74	Q1	13-Web	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.3	
7.6	8.0	8.35	6 1/2	3TB80	Q1	13-Web	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	15.3	
8.2	8.6	8.95	7 1/16	3TB86	Q1	13-Web	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.9	
8.6	9.0	9.35	7 1/2	3TB90	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.1	
9.0	9.4	9.75	7 15/16	3TB94	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.0	
10.6	11.0	11.35	9 7/16	3TB110	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	21.3	
12.0	12.4	12.75	10 15/16	3TB124	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	25.4	
13.2	13.6	13.95	12 1/16	3TB136	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	27.4	
15.0	15.4	15.75	13 15/16	3TB154	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	29.8	
15.6	16.0	16.35	14 1/2	3TB160	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	32.0	
18.0	18.4	18.75	16 15/16	3TB184	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	37.8	
19.5	20.0	20.35	18 1/2	3TB200	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	49.9	
24.5	25.0	25.35	23 1/2	3TB250	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	61.0	
29.5	30.0	30.35	28 1/2	3TB300	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	78.5	
37.5	38.0	38.35	36 1/2	3TB380	Q1	13-Arm	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	110.0	

Table No.2

3.0"	3.4"	3.75"	2"	4TB34	P2	3	4 9/16"	2 15/16"	1 1/16"	1 3/8"	3"	5/8"	2 5/16"	1/4"	4.5
3.2	3.6	3.95	2 1/16	4TB36	P2	3	4 9/16	2 15/16	1 1/16	1 3/8	3	5/8	2 5/16	1/4	5.3
3.4	3.8	4.15	2 5/16	4TB38	P1	5	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	4.8
3.6	4.0	4.35	2 1/2	4TB40	P1	5	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	5.5
3.8	4.2	4.55	2 11/16	4TB42	P1	5	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	5.9
4.0	4.4	4.75	2 7/8	4TB44	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	6.5
4.2	4.6	4.95	3 1/16	4TB46	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	7.1
4.4	4.8	5.15	3 5/16	4TB48	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	7.5
4.6	5.0	5.35	3 1/2	4TB50	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	8.3
4.8	5.2	5.55	3 11/16	4TB52	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	9.1
5.0	5.4	5.75	3 7/8	4TB54	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	9.6
5.2	5.6	5.95	4 1/16	4TB56	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	10.6
5.4	5.8	6.15	4 5/16	4TB58	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.6
5.6	6.0	6.35	4 1/2	4TB60	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.9
5.8	6.2	6.55	4 11/16	4TB62	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.1
6.0	6.4	6.75	4 7/8	4TB64	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.8
6.2	6.6	6.95	5 1/16	4TB66	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	12.0
6.4	6.8	7.15	5 5/16	4TB68	P1	13-Web	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	12.5
6.6	7.0	7.35	5 1/2	4TB70	Q1	13-Web	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	15.3
7.0	7.4	7.75	5 15/16	4TB74	Q1	13-Web	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	15.3
7.6	8.0	8.35	6 1/2	4TB80	Q1	13-Web	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	17.0
8.2	8.6	8.95	7 1/16	4TB86	Q1	13-Web	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.8
8.6	9.0	9.35	7 1/2	4TB90	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.6
9.0	9.4	9.75	7 15/16	4TB94	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.1
10.6	11.0	11.35	9 7/16	4TB110	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	25.8
12.0	12.4	12.75	10 15/16	4TB124	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	27.5
13.2	13.6	13.95	12 1/16	4TB136	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	31.5
15.0	15.4	15.75	13 15/16	4TB154	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	36.0
15.6	16.0	16.35	14 1/2	4TB160	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	39.0
18.0	18.4	18.75	16 15/16	4TB184	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	44.8
19.5	20.0	20.35	18 1/2	4TB200	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	57.0
24.5	25.0	25.35	23 1/2	4TB250	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	69.5
29.5	30.0	30.35	28 1/2	4TB300	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	90.8
37.5	38.0	38.35	36 1/2	4TB380	Q1	13-Arm	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	125.0



SPLIT TAPER BUSHINGS SHEAVES "A" AND "B" BELTS

TB

For use with all "A" and "B" section belts

Table No.1

DIAMETERS				5 GROOVES, F 4"; 6 GROOVES, F 4 3/4"												Wt. Less Bush.
Datum "A"	Datum "B"	Outside	Inside	Part Number		Type	Dimensions									
				Sheave	Bushing		OL	L	P	C	H	G	X	E		
3.0"	3.4"	3.75"	2"	5TB34	P2	3	5 5/16"	2 15/16"	1 1/16"	2 1/8"	3"	5/8"	2 5/16"	1/4"	5.3	
3.2	3.6	3.95	2 1/16	5TB36	P2	3	5 5/16	2 15/16	1 1/16	2 1/8	3	5/8	2 5/16	1/4	6.1	
3.4	3.8	4.15	2 5/16	5TB38	P2	5	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	6.1	
3.6	4.0	4.35	2 1/2	5TB40	P2	5	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	7.0	
3.8	4.2	4.55	2 11/16	5TB42	P2	5	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	7.8	
4.0	4.4	4.75	2 7/8	5TB44	P2	13-Web	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	8.5	
4.2	4.6	4.95	3 1/16	5TB46	P2	13-Web	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	9.8	
4.4	4.8	5.15	3 5/16	5TB48	P2	13-Web	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	10.5	
4.6	5.0	5.35	3 1/2	5TB50	P2	13-Web	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	11.6	
4.8	5.2	5.55	3 11/16	5TB52	P2	13-Web	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	12.5	
5.0	5.4	5.75	3 7/8	5TB54	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	10.4	
5.2	5.6	5.95	4 1/16	5TB56	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	11.8	
5.4	5.8	6.15	4 5/16	5TB58	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	12.8	
5.6	6.0	6.35	4 1/2	5TB60	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	13.8	
5.8	6.2	6.55	4 11/16	5TB62	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	14.6	
6.0	6.4	6.75	4 7/8	5TB64	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	16.4	
6.2	6.6	6.95	5 1/16	5TB66	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	17.1	
6.4	6.8	7.15	5 5/16	5TB68	Q1	13-Web	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	17.9	
6.6	7.0	7.35	5 1/2	5TB70	Q2	13-Web	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	20.9	
7.0	7.4	7.75	5 15/16	5TB74	Q2	13-Web	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	19.8	
7.6	8.0	8.35	6 1/2	5TB80	Q2	13-Web	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	22.3	
8.2	8.6	8.95	7 1/16	5TB86	Q2	13-Web	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	29.5	
8.6	9.0	9.35	7 1/2	5TB90	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	28.6	
9.0	9.4	9.75	7 15/16	5TB94	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	29.5	
10.6	11.0	11.35	9 7/16	5TB110	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	32.8	
12.0	12.4	12.75	10 15/16	5TB124	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	35.4	
13.2	13.6	13.95	12 1/16	5TB136	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	41.0	
15.0	15.4	15.75	13 15/16	5TB154	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	45.3	
15.6	16.0	16.35	14 1/2	5TB160	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	48.0	
18.0	18.4	18.75	16 15/16	5TB184	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	57.3	
19.5	20.0	20.35	18 1/2	5TB200	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	66.0	
24.5	25.0	25.35	23 1/2	5TB250	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	82.5	
29.5	30.0	30.35	28 1/2	5TB300	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	117.0	
37.5	38.0	38.35	36 1/2	5TB380	Q2	13-Arm	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	159.0	

Table No.2

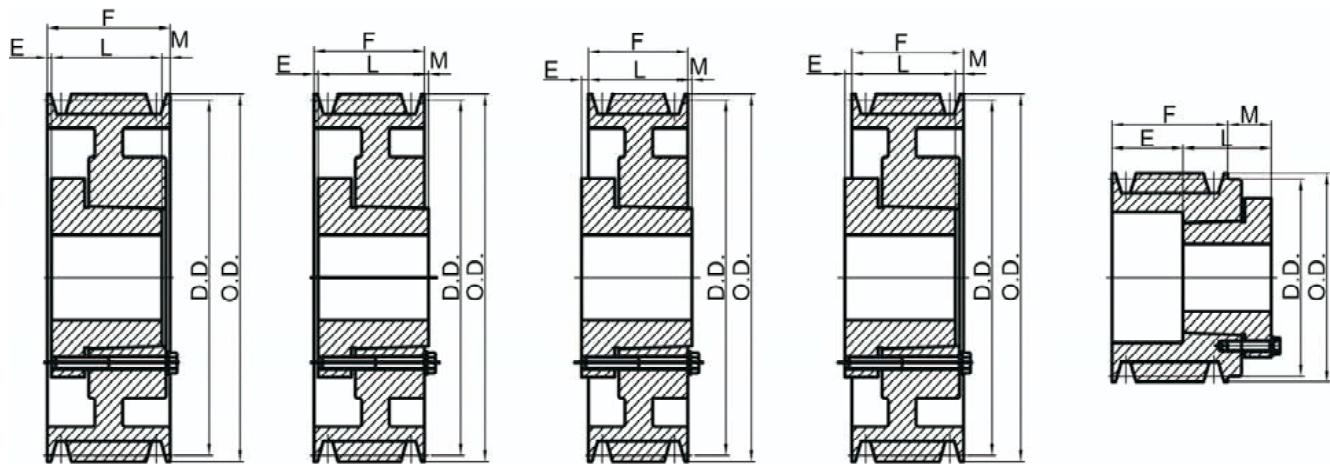
3.0"	3.4"	3.75"	2"	6TB34	P2	3	6 1/16"	2 15/16"	1 1/16"	2 7/8"	3"	5/8"	2 5/16"	1/4"	6.1
3.2	3.6	3.95	2 1/16	6TB36	P2	3	6 1/16	2 15/16	1 1/16	2 7/8	3	5/8	2 5/16	1/4	7.3
3.4	3.8	4.15	2 5/16	6TB38	P2	5	5 5/8	2 15/16	5/8	2 7/16	3	-	2 5/16	1/4	7.0
3.6	4.0	4.35	2 1/2	6TB40	P2	5	5 5/8	2 15/16	5/8	2 7/16	3	-	2 5/16	1/4	8.1
3.8	4.2	4.55	2 11/16	6TB42	P2	5	5 5/8	2 15/16	5/8	2 7/16	3	-	2 5/16	1/4	9.3
4.0	4.4	4.75	2 7/8	6TB44	P2	13-Web	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	9.9
4.2	4.6	4.95	3 1/16	6TB46	P2	13-Web	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	11.0
4.4	4.8	5.15	3 5/16	6TB48	P2	13-Web	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	11.8
4.6	5.0	5.35	3 1/2	6TB50	P2	13-Web	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	12.9
4.8	5.2	5.55	3 11/16	6TB52	P2	13-Web	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	14.8
5.0	5.4	5.75	3 7/8	6TB54	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	11.8
5.2	5.6	5.95	4 1/16	6TB56	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	17.3
5.4	5.8	6.15	4 5/16	6TB58	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	14.5
5.6	6.0	6.35	4 1/2	6TB60	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	15.4
5.8	6.2	6.55	4 11/16	6TB62	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	16.4
6.0	6.4	6.75	4 7/8	6TB64	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	18.6
6.2	6.6	6.95	5 1/16	6TB66	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	18.5
6.4	6.8	7.15	5 5/16	6TB68	Q1	13-Web	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	20.8
6.6	7.0	7.35	5 1/2	6TB70	Q2	15-Web	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	22.8
7.0	7.4	7.75	5 15/16	6TB74	Q2	15-Web	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	26.5
7.6	8.0	8.35	6 1/2	6TB80	Q2	15-Web	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	24.1
8.2	8.6	8.95	7 1/16	6TB86	Q2	15-Web	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	27.1
8.6	9.0	9.35	7 1/2	6TB90	Q2	15-Web	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	30.6
9.0	9.4	9.75	7 15/16	6TB94	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	32.8
10.6	11.0	11.35	9 7/16	6TB110	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	36.6
12.0	12.4	12.75	10 15/16	6TB124	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	39.8
13.2	13.6	13.95	12 1/16	6TB136	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	44.9
15.0	15.4	15.75	13 15/16	6TB154	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	49.9
15.6	16.0	16.35	14 1/2	6TB160	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	54.0
18.0	18.4	18.75	16 15/16	6TB184	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	62.0
19.5	20.0	20.35	18 1/2	6TB200	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	74.0
24.5	25.0	25.35	23 1/2	6TB250	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	89.5
29.5	30.0	30.35	28 1/2	6TB300	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	128.0
37.5	38.0	38.35	36 1/2	6TB380	Q2	15-Arm	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	179.0

Standard Keyseats

Table No.1

Bore Range	Keyseat
1/2" 9/16"	1/8" x 1/16"
5/8 7/8	3/16 x 3/32
15/16 1 1/4	1/4 x 1/8
1 5/16 1 3/8	5/16 x 5/32
1 7/16 1 3/4	3/8 x 3/16
1 13/16 2 1/4	1/2 x 1/4
2 5/16 2 3/4	5/8 x 5/16
2 13/16 3 1/4	3/4 x 3/8
3 3/8 3 3/4	7/8 x 7/16
3 7/8 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8x3/16" Keyseat



TYPE A

TYPE B

TYPE C

TYPE D

TYPE E

Table No.2

Specifications

Part No.	Bushing	Bore Range	Type	Datum	O.D.	E	L	M	Wt.Less Bushing
1 GROOVE, F = 1 1/4"									
1C70SF	SF	1/2" 2 15/16"	D Sol.	7.0"	7.40"	27/32"	2 1/16"	1/32"	10
1C75SF	SF	1/2 2 15/16	D Web	7.5	7.90	27/32	2 1/16	1/32	12
1C80SF	SF	1/2 2 15/16	D Web	8.0	8.40	27/32	2 1/16	1/32	13
1C85SF	SF	1/2 2 15/16	D Web	8.5	8.90	27/32	2 1/16	1/32	14
1C90SF	SF	1/2 2 15/16	D Arm	9.0	9.40	27/32	2 1/16	1/32	15
1C95SF	SF	1/2 2 15/16	D Arm	9.5	9.90	27/32	2 1/16	1/32	16
1C100SF	SF	1/2 2 15/16	D Arm	10.0	10.40	27/32	2 1/16	1/32	17
1C105SF	SF	1/2 2 15/16	D Arm	10.5	10.90	27/32	2 1/16	1/32	18
1C110SF	SF	1/2 2 15/16	D Arm	11.0	11.40	27/32	2 1/16	1/32	19
1C120SF	SF	1/2 2 15/16	D Arm	12.0	12.40	27/32	2 1/16	1/32	20
1C130SF	SF	1/2 2 15/16	D Arm	13.0	13.40	27/32	2 1/16	1/32	22
1C140SF	SF	1/2 2 15/16	D Arm	14.0	14.40	27/32	2 1/16	1/32	24
1C160SF	SF	1/2 2 15/16	D Arm	16.0	16.40	27/32	2 1/16	1/32	26
1C180SF	SF	1/2 2 15/16	D Arm	18.0	18.40	27/32	2 1/16	1/32	30
1C200SF	SF	1/2 2 15/16	D Arm	20.0	20.40	27/32	2 1/16	1/32	35
1C240SF	SF	1/2 2 15/16	D Arm	24.0	24.40	27/32	2 1/16	1/32	41



Q-D SHEAVES FOR "C" BELTS

Table No.1

Specifications

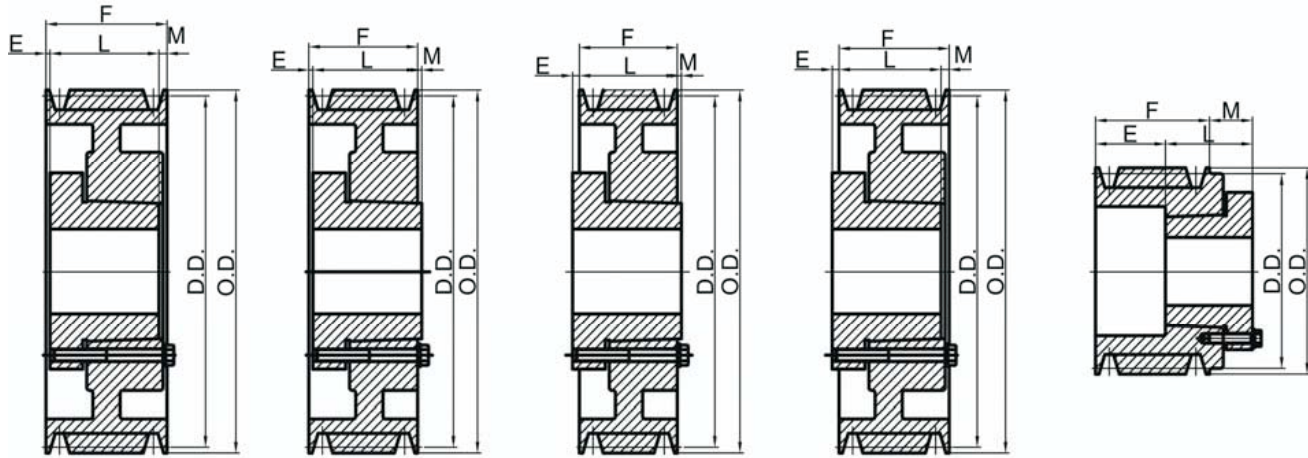
Part No.	Bushing	Bore Range	Type	Datum	O.D.	E	L	M	Wt. Less Bushing
2 GROOVES, F = 2 1/4"		3 GROOVES, F = 3 1/4"			4 GROOVES, F = 4 1/4"				
2C70SF	SF	1/2 2 15/16	D Sol.	7.0	7.40	3/32	2 1/16	9/32	15
2C75SF	SF	1/2 2 15/16	D Sol.	7.5	7.90	3/32	2 1/16	9/32	17
2C80SF	SF	1/2 2 15/16	D Sol.	8.0	8.40	3/32	2 1/16	9/32	18
2C85SF	SF	1/2 2 15/16	D Web	8.5	8.90	3/32	2 1/16	9/32	19
2C90SF	SF	1/2 2 15/16	D Web	9.0	9.40	3/32	2 1/16	9/32	20
2C95SF	SF	1/2 2 15/16	D Web	9.5	9.90	3/32	2 1/16	9/32	21
2C100SF	SF	1/2 2 15/16	D Arm	10.0	10.40	3/32	2 1/16	9/32	22
2C105SF	SF	1/2 2 15/16	D Arm	10.5	10.90	3/32	2 1/16	9/32	23
2C110SF	SF	1/2 2 15/16	D Arm	11.0	11.40	3/32	2 1/16	9/32	24
2C120SF	SF	1/2 2 15/16	D Arm	12.0	12.40	11/32	2 1/16	17/32	25
2C130SF	SF	1/2 2 15/16	D Arm	13.0	13.40	11/32	2 1/16	17/32	28
2C140SF	SF	1/2 2 15/16	D Arm	14.0	14.40	11/32	2 1/16	17/32	31
2C160SF	SF	1/2 2 15/16	D Arm	16.0	16.40	11/32	2 1/16	17/32	36
2C180SF	SF	1/2 2 15/16	D Arm	18.0	18.40	11/32	2 1/16	17/32	39
2C200SF	SF	1/2 2 15/16	D Arm	20.0	20.40	11/32	2 1/16	17/32	48
2C240SF	SF	1/2 2 15/16	D Arm	24.0	24.40	11/32	2 1/16	17/32	60
2C300SF	F	1 4	C Arm	30.0	30.40	1 7/32	3 3/4	9/32	85
3C50SD	SD	1/2" 2"	A Sol.	5.0"	5.40"	19/32"	1 13/16"	27/32"	10
3C55SD	SD	1/2 2	A Sol.	5.5	5.90	19/32	1 13/16	27/32	12
3C60SF	SF	1/2 2 15/16	D Sol.	6.0	6.40	23/32	2 1/16	1 29/32	15
3C70SF	SF	1/2 2 15/16	A Sol.	7.0	7.40	13/32	2 1/16	25/32	18
3C75SF	SF	1/2 2 15/16	A Sol.	7.5	7.90	13/32	2 1/16	25/32	20
3C80E	E	7/8 3 1/2	B Sol.	8.0	8.40	17/32	2 3/4	1/32	26
3C85E	E	7/8 3 1/2	B Sol.	8.5	8.90	17/32	2 3/4	1/32	29
3C90E	E	7/8 3 1/2	A Sol.	9.0	9.40	15/32	2 3/4	1/32	32
3C95E	E	7/8 3 1/2	A Web	9.5	9.90	15/32	2 3/4	1/32	34
3C100E	E	7/8 3 1/2	A Web	10.0	10.40	15/32	2 3/4	1/32	36
3C105E	E	7/8 3 1/2	A Arm	10.5	10.90	15/32	2 3/4	1/32	38
3C110E	E	7/8 3 1/2	A Arm	11.0	11.40	15/32	2 3/4	1/32	40
3C120E	E	7/8 3 1/2	A Arm	12.0	12.40	15/32	2 3/4	1/32	43
3C130E	E	7/8 3 1/2	A Arm	13.0	13.40	15/32	2 3/4	1/32	45
3C140E	E	7/8 3 1/2	A Arm	14.0	14.40	15/32	2 3/4	1/32	51
3C160E	E	7/8 3 1/2	A Arm	16.0	16.40	15/32	2 3/4	1/32	59
3C180E	E	7/8 3 1/2	A Arm	18.0	18.40	15/32	2 3/4	1/32	65
3C200E	E	7/8 3 1/2	D Arm	20.0	20.40	7/32	2 3/4	23/32	70
3C240E	E	7/8 3 1/2	D Arm	24.0	24.40	7/32	2 3/4	23/32	80
3C270F	F	1 4	D Arm	27.0	27.40	21/32	3 3/4	5/32	105
3C300F	F	1 4	D Arm	30.0	30.40	21/32	3 3/4	5/32	120
3C360F	F	1 4	D Arm	36.0	36.40	21/32	3 3/4	5/32	140
3C440F	F	1 4	D Arm	44.0	44.40	21/32	3 3/4	5/32	170
3C500F	F	1 4	D Arm	50.0	50.40	21/32	3 3/4	5/32	190
4C50SD	SD	1/2 2	A Sol.	5.0	5.40	27/32	1 13/16	1 19/32	12
4C55SD	SD	1/2 2	A Sol.	5.5	5.90	27/32	1 13/16	1 19/32	14
4C60SF	SF	1/2 2 15/16	A Sol.	6.0	6.40	21/32	2 1/16	1 17/32	17
4C70SF	SF	1/2 2 15/16	A Sol.	7.0	7.40	21/32	2 1/16	1 17/32	21
4C75SF	SF	1/2 2 15/16	A Sol.	7.5	7.90	21/32	2 1/16	1 17/32	25
4C80E	E	7/8 3 1/2	A Sol.	8.0	8.40	25/32	2 3/4	23/32	30
4C85E	E	7/8 3 1/2	A Sol.	8.5	8.90	25/32	2 3/4	23/32	33
4C90E	E	7/8 3 1/2	A Sol.	9.0	9.40	25/32	2 3/4	23/32	35
4C95E	E	7/8 3 1/2	A Web	9.5	9.90	25/32	2 3/4	23/32	38
4C100E	E	7/8 3 1/2	A Web	10.0	10.40	25/32	2 3/4	23/32	40
4C105E	E	7/8 3 1/2	A Web	10.5	10.90	25/32	2 3/4	23/32	43
4C110E	E	7/8 3 1/2	A Web	11.0	11.40	25/32	2 3/4	23/32	46
4C120E	E	7/8 3 1/2	A Arm	12.0	12.40	25/32	2 3/4	23/32	50
4C130E	E	7/8 3 1/2	A Arm	13.0	13.40	25/32	2 3/4	23/32	54
4C140E	E	7/8 3 1/2	A Arm	14.0	14.40	25/32	2 3/4	23/32	59
4C160E	E	7/8 3 1/2	A Arm	16.0	16.40	25/32	2 3/4	23/32	65
4C180E	E	7/8 3 1/2	A Arm	18.0	18.40	25/32	2 3/4	23/32	73
4C200E	E	7/8 3 1/2	A Arm	20.0	20.40	9/32	2 3/4	1 7/32	82
4C240F	F	1 4	D Arm	24.0	24.40	3/32	3 3/4	19/32	105
4C270F	F	1 4	D Arm	27.0	27.40	3/32	3 3/4	19/32	125
4C300F	F	1 4	D Arm	30.0	30.40	3/32	3 3/4	19/32	142
4C360F	F	1 4	D Arm	36.0	36.40	3/32	3 3/4	19/32	172
4C440J	J	1 1/2 4 1/2	C Arm	44.0	44.40	0	4 5/8	3/8	225
4C500J	J	1 1/2 4 1/2	C Arm	50.0	50.40	0	4 5/8	3/8	260



Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	Datum	O.D.	E	L	M	Wt.Less Bushing	
		5 GROOVES, F = 5 1/4"			6 GROOVES, F = 6 1/4"			8 GROOVES, F = 8 1/4"		
5C60SF	SF	1/2 2 15/16	A Sol.	6.0	6.40	1 1/32	2 1/16	2 5/32	21	
5C70SF	SF	1/2 2 15/16	A Sol.	7.0	7.40	1 1/32	2 1/16	2 5/32	26	
5C75SF	SF	1/2 2 15/16	A Sol.	7.5	7.90	1 1/32	2 1/16	2 5/32	28	
5C80E	E	7/8 3 1/2	A Sol.	8.0	8.40	1 5/32	2 3/4	1 11/32	33	
5C85E	E	7/8 3 1/2	A Sol.	8.5	8.90	1 5/32	2 3/4	1 11/32	37	
5C90E	E	7/8 3 1/2	A Sol.	9.0	9.40	1 5/32	2 3/4	1 11/32	40	
5C95E	E	7/8 3 1/2	A Web	9.5	9.90	1 5/32	2 3/4	1 11/32	42	
5C100E	E	7/8 3 1/2	A Web	10.0	10.40	1 5/32	2 3/4	1 11/32	45	
5C105E	E	7/8 3 1/2	A Web	10.5	10.90	1 5/32	2 3/4	1 11/32	47	
5C110E	E	7/8 3 1/2	A Web	11.0	11.40	1 5/32	2 3/4	1 11/32	50	
5C120E	E	7/8 3 1/2	A Web	12.0	12.40	1 5/32	2 3/4	1 11/32	53	
5C130E	E	7/8 3 1/2	A Arm	13.0	13.40	1 5/32	2 3/4	1 11/32	58	
5C140E	E	7/8 3 1/2	A Arm	14.0	14.40	1 5/32	2 3/4	1 11/32	64	
5C160E	E	7/8 3 1/2	A Arm	16.0	16.40	1 5/32	2 3/4	1 11/32	73	
5C180E	E	7/8 3 1/2	A Arm	18.0	18.40	1 5/32	2 3/4	1 11/32	85	
5C200F	F	1 4	D Arm	20.0	20.40	3/32	3 3/4	1 19/32	98	
5C240F	F	1 4	D Arm	24.0	24.40	3/32	3 3/4	1 19/32	119	
5C270F	F	1 4	D Arm	27.0	27.40	3/32	3 3/4	1 19/32	153	
5C300F	F	1 4	D Arm	30.0	30.40	3/32	3 3/4	1 19/32	174	
5C360J	J	1 1/2 4 1/2	A Arm	36.0	36.40	1/16	4 5/8	9/16	206	
5C440J	J	1 1/2 4 1/2	A Arm	44.0	44.40	1/16	4 5/8	9/16	254	
5C500J	J	1 1/2 4 1/2	A Arm	50.0	50.40	1/16	4 5/8	9/16	274	
6C60SF	SF	1/2 2 15/16"	A Sol.	6.0"	6.40"	1 1/32"	2 1/16"	3 5/32"	20	
6C70SF	SF	1/2 2 15/16	A Sol.	7.0	7.40	1 1/32	2 1/16	3 5/32	26	
6C75SF	SF	1/2 2 15/16	A Sol.	7.5	7.90	1 1/32	2 1/16	3 5/32	29	
6C80E	E	7/8 3 1/2	A Sol.	8.0	8.40	1 5/32	2 3/4	2 11/32	36	
6C85E	E	7/8 3 1/2	A Sol.	8.5	8.90	1 5/32	2 3/4	2 11/32	39	
6C90F	F	1 4	A Sol.	9.0	9.40	1 1/32	3 3/4	1 15/32	51	
6C95F	F	1 4	A Sol.	9.5	9.90	1 1/32	3 3/4	1 15/32	55	
6C100F	F	1 4	A Sol.	10.0	10.40	1 1/32	3 3/4	1 15/32	59	
6C105F	F	1 4	A Web	10.5	10.90	1 1/32	3 3/4	1 15/32	62	
6C110F	F	1 4	A Web	11.0	11.40	1 1/32	3 3/4	1 15/32	66	
6C120F	F	1 4	A Web	12.0	12.40	1 1/32	3 3/4	1 15/32	70	
6C130F	F	1 4	A Arm	13.0	13.40	1 1/32	3 3/4	1 15/32	74	
6C140F	F	1 4	A Arm	14.0	14.40	1 1/32	3 3/4	1 15/32	80	
6C160F	F	1 4	A Arm	16.0	16.40	1 1/32	3 3/4	1 15/32	89	
6C180F	F	1 4	A Arm	18.0	18.40	1 1/32	3 3/4	1 15/32	102	
6C200F	F	1 4	A Arm	20.0	20.40	17/32	3 3/4	1 31/32	112	
6C240F	F	1 4	A Arm	24.0	24.40	17/32	3 3/4	1 31/32	131	
6C270J	J	1 1/2 4 1/2	A Arm	27.0	27.40	1/16	4 5/8	1 9/16	160	
6C300J	J	1 1/2 4 1/2	A Arm	30.0	30.40	1/16	4 5/8	1 9/16	190	
6C360J	J	1 1/2 4 1/2	A Arm	36.0	36.40	1/16	4 5/8	1 9/16	232	
6C440J	J	1 1/2 4 1/2	A Arm	44.0	44.40	1/16	4 5/8	1 9/16	299	
6C500M	M	2 5 1/2	B Arm	50.0	50.40	7/32	6 3/4	23/32	320	
8C80E	E	7/8 3 1/2	A Sol.	8.0	8.40	2 1/32	2 3/4	3 15/32	43	
8C85E	E	7/8 3 1/2	A Sol.	8.5	8.90	2 1/32	2 3/4	3 15/32	48	
8C90F	F	1 4	A Sol.	9.0	9.40	1 29/32	3 3/4	2 19/32	60	
8C95F	F	1 4	A Sol.	9.5	9.90	1 29/32	3 3/4	2 19/32	65	
8C100F	F	1 4	A Sol.	10.0	10.40	1 29/32	3 3/4	2 19/32	69	
8C105F	F	1 4	A Web	10.5	10.90	1 29/32	3 3/4	2 19/32	73	
8C110F	F	1 4	A Web	11.0	11.40	1 29/32	3 3/4	2 19/32	78	
8C120F	F	1 4	A Arm	12.0	12.40	1 29/32	3 3/4	2 19/32	83	
8C130F	F	1 4	A Arm	13.0	13.40	1 29/32	3 3/4	2 19/32	89	
8C140F	F	1 4	A Arm	14.0	14.40	1 29/32	3 3/4	2 19/32	97	
8C160F	F	1 4	A Arm	16.0	16.40	1 29/32	3 3/4	2 19/32	113	
8C180F	F	1 4	A Arm	18.0	18.40	1 29/32	3 3/4	2 19/32	131	
8C200J	J	1 1/2 4 1/2	A Arm	20.0	20.40	1/16	4 5/8	3 9/16	152	
8C240J	J	1 1/2 4 1/2	A Arm	24.0	24.40	1/16	4 5/8	3 9/16	185	
8C270J	J	1 1/2 4 1/2	A Arm	27.0	27.40	1/16	4 5/8	3 9/16	208	
8C300J	J	1 1/2 4 1/2	A Arm	30.0	30.40	1/16	4 5/8	3 9/16	230	
8C360M	M	2 5 1/2	A Arm	36.0	36.40	9/32	6 3/4	1 7/32	306	
8C440M	M	2 5 1/2	A Arm	44.0	44.40	9/32	6 3/4	1 7/32	400	
8C500M	M	2 5 1/2	A Arm	50.0	50.40	9/32	6 3/4	1 7/32	475	



TYPE A

TYPE B

TYPE C

TYPE D

TYPE E

Table No.1**Specifications**

Part No.	Bushing	Bore	Range	Type	P.D."3V" Belts	O.D.	E	L	M	Wt.Less. Bushing
1 GROOVE, F = 11/16"					2 GROOVES, F = 1 3/32"					
13V220JA	JA	1/2" - 1 1/4"		E-Sol.	2.15"	2.20"	5/8"	1"	15/16"	.4
13V235JA	JA	1/2 - 1 1/4		E-Sol.	2.30	2.35	19/32	1	29/32	.4
13V250JA	JA	1/2 - 1 1/4		E-Sol.	2.45	2.50	19/32	1	29/32	.5
13V265JA	JA	1/2 - 1 1/4		D-Sol.	2.60	2.65	3/8	1	1/16	.6
13V280JA	JA	1/2 - 1 1/4		D-Sol.	2.75	2.80	3/8	1	1/16	.7
13V300JA	JA	1/2 - 1 1/4		D-Sol.	2.95	3.00	3/8	1	1/16	.8
13V315JA	JA	1/2 - 1 1/4		D-Sol.	3.10	3.15	3/8	1	1/16	.9
13V335JA	JA	1/2 - 1 1/4		D-Sol.	3.30	3.35	3/8	1	1/16	1.0
13V365SH	SH	1/2 - 1 5/8		D-Sol.	3.60	3.65	21/32	1 5/16	1/32	1.3
13V412SH	SH	1/2 - 1 5/8		D-Sol.	4.07	4.12	21/32	1 5/16	1/32	1.8
13V450SH	SH	1/2 - 1 5/8		D-Sol.	4.45	4.50	21/32	1 5/16	1/32	2.1
13V475SH	SH	1/2 - 1 5/8		D-Sol.	4.70	4.75	21/32	1 5/16	1/32	2.4
13V500SH	SH	1/2 - 1 5/8		D-Sol.	4.95	5.00	21/32	1 5/16	1/32	2.7
13V530SH	SH	1/2 - 1 5/8		D-Sol.	5.25	5.30	21/32	1 5/16	1/32	2.9
13V560SH	SH	1/2 - 1 5/8		D-Web	5.55	5.60	21/32	1 5/16	1/32	3.0
13V600SH	SH	1/2 - 1 5/8		D-Web	5.95	6.00	21/32	1 5/16	1/32	3.2
13V650SH	SH	1/2 - 1 5/8		D-Web	6.45	6.50	21/32	1 5/16	1/32	4.2
13V690SH	SH	1/2 - 1 5/8		D-Arm	6.85	6.90	21/32	1 5/16	1/32	4.4
13V800SDS	SDS	1/2-2		D-Arm	7.95	8.00	21/32	1 5/16	1/32	5.8
13V1060SDS	SDS	1/2-2		D-Arm	10.55	10.60	21/32	1 5/16	1/32	7.9
13V1400SK	SK	1/2 - 2 5/8		C-Arm	13.95	14.00	25/32	1 15/16	15/32	14.8
13V1900SK	SK	1/2 - 2 5/8		C-Arm	18.95	19.00	25/32	1 15/16	15/32	24.0
23V220JA	JA	1/2 - 1 1/4		E-Sol.	2.15	2.20	1 1/32	1	15/16	.6
23V235JA	JA	1/2 - 1 1/4		E-Sol.	2.30	2.35	1	1	29/32	.6
23V250JA	JA	1/2 - 1 1/4		E-Sol.	2.45	2.50	1	1	29/32	.7
23V265JA	JA	1/2 - 1 1/4		D-Sol.	2.60	2.65	3/8	1	15/32	.8
23V280JA	JA	1/2 - 1 1/4		D-Sol.	2.75	2.80	3/8	1	15/32	.9
23V300JA	JA	1/2 - 1 1/4		D-Sol.	2.95	3.00	3/8	1	15/32	1.2
23V315JA	JA	1/2 - 1 1/4		D-Sol.	3.10	3.15	3/8	1	15/32	1.2
23V335SH	SH	1/2 - 1 5/8		D-Sol.	3.30	3.35	17/32	1 5/16	5/16	1.3
23V365SH	SH	1/2 - 1 5/8		D-Sol.	3.60	3.65	17/32	1 5/16	5/16	1.5
23V412SH	SH	1/2 - 1 5/8		D-Sol.	4.07	4.12	11/32	1 5/16	1/8	2.2
23V450SH	SH	1/2 - 1 5/8		D-Sol.	4.45	4.50	11/32	1 5/16	1/8	2.7
23V475SH	SH	1/2 - 1 5/8		D-Sol.	4.70	4.75	11/32	1 5/16	1/8	3.1
23V500SH	SH	1/2 - 1 5/8		D-Sol.	4.95	5.00	11/32	1 5/16	1/8	3.4
23V530SH	SH	1/2 - 1 5/8		D-Sol.	5.25	5.30	11/32	1 5/16	1/8	3.9
23V560SH	SH	1/2 - 1 5/8		D-Web	5.55	5.60	11/32	1 5/16	1/8	4.0
23V600SH	SH	1/2 - 1 5/8		D-Web	5.95	6.00	11/32	1 5/16	1/8	4.4
23V650SDS	SDS	1/2-2		D-Web	6.45	6.50	11/32	1 5/16	1/8	6.0
23V690SDS	SDS	1/2-2		D-Web	6.85	6.90	11/32	1 5/16	1/8	7.5
23V800SDS	SDS	1/2-2		D-Arm	7.95	8.00	11/32	1 5/16	1/8	8.5
23V1060SK	SK	1/2 - 2 5/8		C-Arm	10.55	10.60	17/32	1 15/16	5/16	12.5
23V1400SK	SK	1/2 - 2 5/8		C-Arm	13.95	14.00	17/32	1 15/16	5/16	19.5
23V1900SK	SK	1/2 - 2 5/8		C-Arm	18.95	19.00	17/32	1 15/16	5/16	27.0
23V2500SF	SF	1/2 - 2 5/16		C-Arm	24.95	25.00	19/32	2 1/16	3/8	38

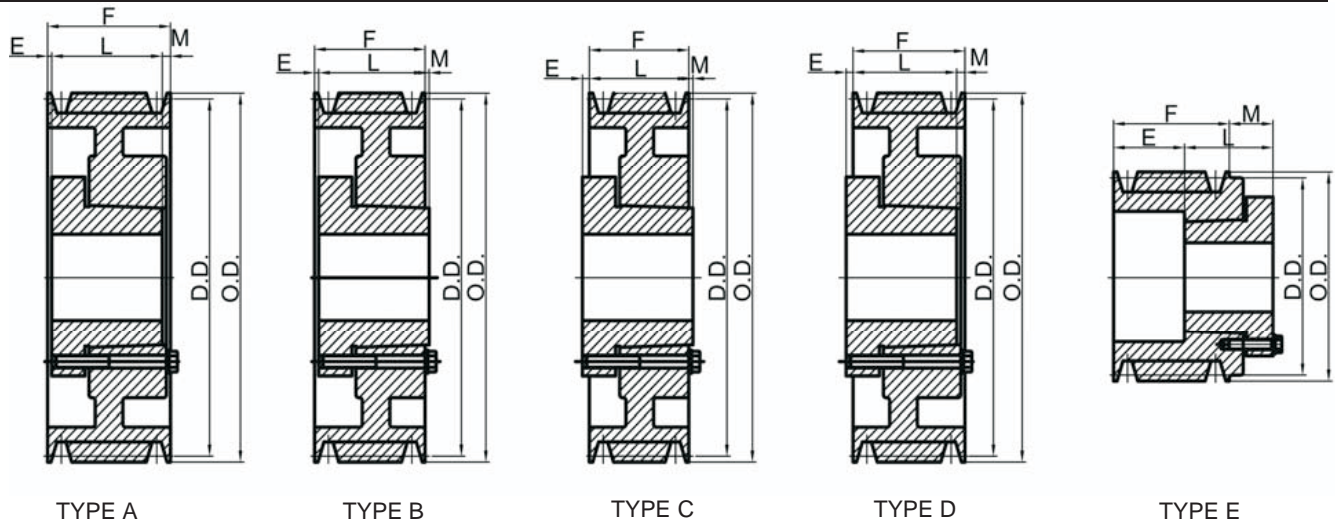


Table No.1 Specifications

Part No.	Bushing	Bore Range	Type	P.D."3V" Belts	O.D.	E	L	M	Wt.Less Bushing
3 GROOVES, F = 1 1/2"				4 GROOVES, F = 1 29/32"					
33V250JA	JA	1/2" - 1 1/4"	E-Sol.	2.45"	2.50"	1 13/32"	1"	29/32"	.8
33V265JA	JA	1/2 - 1 1/4	D-Sol.	2.60	2.65	3/8	1	7/8	1.0
33V280JA	JA	1/2 - 1 1/4	D-Sol.	2.75	2.80	3/8	1	7/8	1.4
33V300SH	SH	1/2 - 1 5/8	E-Sol.	2.95	3.00	1 5/32	1 5/16	31/32	1.7
33V315SH	SH	1/2 - 1 5/8	E-Sol.	3.10	3.15	1 5/32	1 5/16	31/32	1.8
33V335SH	SH	1/2 - 1 5/8	D-Sol.	3.30	3.35	17/32	1 5/16	23/32	1.9
33V365SH	SH	1/2 - 1 5/8	D-Sol.	3.60	3.65	17/32	1 5/16	23/32	2.3
33V412SH	SH	1/2 - 1 5/8	A-Sol.	4.07	4.12	1/32	1 5/16	5/32	2.8
33V450SDS	SDS	1/2-2	A-Sol.	4.45	4.50	1/32	1 5/16	5/32	3.5
33V475SDS	SDS	1/2-2	A-Sol.	4.70	4.75	1/32	1 5/16	5/32	4.0
33V500SDS	SDS	1/2-2	A-Sol.	4.95	5.00	1/32	1 5/16	5/32	4.5
33V530SDS	SDS	1/2-2	A-Sol.	5.25	5.30	1/32	1 5/16	5/32	5.2
33V560SDS	SDS	1/2-2	A-Sol.	5.55	5.60	1/32	1 5/16	5/32	6.0
33V600SDS	SDS	1/2-2	A-Web	5.95	6.00	1/32	1 5/16	5/32	7.0
33V650SDS	SDS	1/2-2	A-Web	6.45	6.50	1/32	1 5/16	5/32	8.1
33V690SDS	SDS	1/2-2	A-Web	6.85	6.90	1/32	1 5/16	5/32	8.9
33V800SK	SK	1/2 - 2 5/8	D-Web	7.95	8.00	17/32	1 15/16	3/32	11.3
33V1060SK	SK	1/2 - 2 5/8	D-Arm	10.55	10.60	17/32	1 15/16	3/32	14.0
33V1400SK	SK	1/2 - 2 5/8	D-Arm	13.95	14.00	17/32	1 15/16	3/32	21.6
33V1900SF	SF	1/2 - 2 15/16	D-Arm	18.95	19.00	19/32	2 1/16	1/32	32.1
33V2500SF	SF	1/2 - 2 15/16	D-Arm	24.95	25.00	19/32	2 1/16	1/32	50.0
33V3350SF	SF	1/2 - 2 15/16	D-Arm	33.45	33.50	19/32	2 1/16	1/32	78.0
43V265JA	JA	1/2 - 1 1/4	D-Sol.	2.60	2.65	3/8	1	1 9/32	1.3
43V280JA	JA	1/2 - 1 1/4	D-Sol.	2.75	2.80	3/8	1	1 9/32	1.7
43V300SH	SH	1/2 - 1 5/8	E-Sol.	2.95	3.00	1 1/2	1 5/16	29/32	2.0
43V315SH	SH	1/2 - 1 5/8	E-Sol.	3.10	3.15	1 1/2	1 5/16	29/32	2.2
43V335SH	SH	1/2 - 1 5/8	D-Sol.	3.30	3.35	17/32	1 5/16	1 1/8	2.3
43V365SH	SH	1/2 - 1 5/8	D-Sol.	3.60	3.65	17/32	1 5/16	1 1/8	2.8
43V412SH	SH	1/2 - 1 5/8	A-Sol.	4.07	4.12	5/32	1 5/16	7/16	3.4
43V450SDS	SDS	1/2-2	A-Sol.	4.45	4.50	5/32	1 5/16	7/16	4.0
43V475SDS	SDS	1/2-2	A-Sol.	4.70	4.75	5/32	1 5/16	7/16	4.6
43V500SDS	SDS	1/2-2	A-Sol.	4.95	5.00	5/32	1 5/16	7/16	5.2
43V530SDS	SDS	1/2-2	A-Sol.	5.25	5.30	5/32	1 5/16	7/16	5.8
43V560SDS	SDS	1/2-2	A-Sol.	5.55	5.60	5/32	1 5/16	7/16	6.8
43V600SK	SK	1/2 - 2 5/8	D-Sol.	5.95	6.00	5/32	1 15/16	1/8	8.3
43V650SK	SK	1/2 - 2 5/8	D-Sol.	6.45	6.50	5/32	1 15/16	1/8	10.0
43V690SK	SK	1/2 - 2 5/8	D-Sol.	6.85	6.90	5/32	1 15/16	1/8	11.9
43V800SK	SK	1/2 - 2 5/8	D-Web	7.95	8.00	5/32	1 15/16	1/8	13.0
43V1060SK	SK	1/2 - 2 5/8	D-Arm	10.55	10.60	5/32	1 15/16	1/8	16.5
43V1400SK	SK	1/2 - 2 5/8	D-Arm	13.95	14.00	5/32	1 15/16	1/8	22.5
43V1900SF	SF	1/2 - 2 15/16	D-Arm	18.95	19.00	7/32	2 1/16	1/16	35.0
43V2500SF	SF	1/2 - 2 15/16	D-Arm	24.95	25.00	7/32	2 1/16	1/16	57.0
43V3350E	E	7/8 - 3 1/2	C-Arm	33.45	33.50	21/32	2 3/4	3/16	84.0



Standard Keyseats

Table No.1

Bore Range	Keyseat	Bore Range	Keyseat
1/2" - 9/16"	1/8" x 1/16"	1 13/16" - 2 1/4"	1/2" x 1/4"
5/8- 7/8	3/16 x 3/32	2 5/16- 2 3/4	5/8 x 5/16
15/16- 1 1/4	1/4 x 1/8	2 13/16- 3 1/4	3/4 x 3/8
1 5/16- 1 3/8	5/16 x 5/32	3 3/8- 3 3/4	7/8 x 7/16
1 7/16- 1 3/4	3/8 x 3/16	3 7/8- 4	1 x 1/2

1 3/8" Bore Bushing also available with 3/8x3/16" Keyway.

Table No.2

Specifications

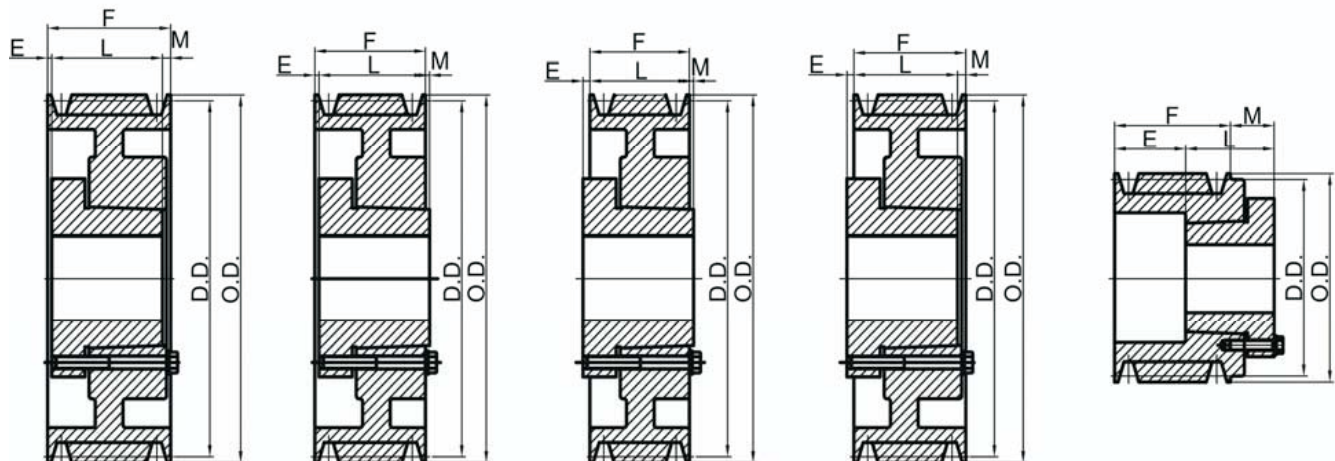
Part No.	Bushing	Bore Range	Type	P.D."3V" Belts	O.D.	E	L	M	Wt.Less Bushing
5 GROOVES, F = 2 5/16"		6 GROOVES, F = 2 23/32"		8 GROOVES, F = 3 17/32"		10 GROOVES, F = 4			
53V475SDS	SDS	1/2" 2"	A Sol.	4.70	4.75	5/32"	1 5/16"	27/32"	5.1
53V500SDS	SDS	1/2 2	A Sol.	4.95	5.00	5/32	1 5/16	27/32	5.7
53V530SK	SK	1/2 2 5/8	A Sol.	5.25	5.30	5/32	1 5/16	7/32	6.5
53V560SK	SK	1/2 2 5/8	A Sol.	5.55	5.60	5/32	1 5/16	7/32	7.5
53V600SK	SK	1/2 2 5/8	A Sol.	5.95	6.00	5/32	1 5/16	7/32	8.9
53V650SK	SK	1/2 2 5/8	A Web	6.45	6.50	5/32	1 5/16	7/32	10.6
53V690SK	SK	1/2 2 5/8	A Web	6.85	6.90	5/32	1 5/16	7/32	12.8
53V800SK	SK	1/2 2 5/8	A Web	7.95	8.00	5/32	1 5/16	7/32	13.6
53V1060SK	SK	1/2 2 5/8	A Arm	10.55	10.60	5/32	1 5/16	7/32	17.0
53V1400SF	SF	1/2 2 15/16	A Arm	13.95	14.00	1/32	2 1/16	7/32	26.0
53V1900SF	SF	1/2 2 15/16	A Arm	18.95	19.00	1/32	2 1/16	7/32	41.0
53V2500E	E	7/8 3 1/2	D Arm	24.95	25.00	17/32	2 3/4	3/32	63.0
53V3350E	E	7/8 3 1/2	D Arm	33.45	33.50	17/32	2 3/4	3/32	95.0
63V475SK	SK	1/2 2 5/8	D Sol.	4.70	4.75	21/32	1 15/16	1 7/16	6.0
63V500SK	SK	1/2 2 5/8	D Sol.	4.95	5.00	21/32	1 15/16	1 7/16	6.3
63V530SK	SK	1/2 2 5/8	A Sol.	5.25	5.30	17/32	1 15/16	1/4	6.9
63V560SK	SK	1/2 2 5/8	A Sol.	5.55	5.60	17/32	1 15/16	1/4	8.5
63V600SK	SK	1/2 2 5/8	A Sol.	5.95	6.00	17/32	1 15/16	1/4	9.8
63V650SK	SK	1/2 2 5/8	A Sol.	6.45	6.50	17/32	1 15/16	1/4	11.4
63V690SK	SK	1/2 2 5/8	A Sol.	6.85	6.90	17/32	1 15/16	1/4	13.4
63V800SK	SK	1/2 2 5/8	A Web	7.95	8.00	3/32	2 1/16	11/16	15.0
63V1060SF	SF	1/2 2 15/16	A Arm	10.55	10.60	1/32	2 1/16	5/8	22.6
63V1400SF	SF	1/2 2 15/16	A Arm	13.95	14.00	1/32	2 3/4	5/8	29.5
63V1900E	E	7/8 3 1/2	D Arm	18.95	19.00	5/32	2 3/4	1/8	44.0
63V2500E	E	7/8 3 1/2	D Arm	24.95	25.00	5/32	2 3/4	1/8	65.0
63V3350E	E	7/8 3 1/2	D Arm	33.45	33.50	5/32	2 3/4	1/8	101.0
83V475SK	SK	1/2 2 5/8	D Sol.	4.70	4.75	21/32	1 15/16	2 1/4	7.2
83V500SK	SK	1/2 2 5/8	D Sol.	4.95	5.00	21/32	1 15/16	2 1/4	7.8
83V530SK	SK	1/2 2 5/8	A Sol.	5.25	5.30	17/32	1 15/16	1 1/16	9.3
83V560SK	SK	1/2 2 5/8	A Sol.	5.55	5.60	17/32	1 15/16	1 1/16	10.5
83V600SK	SK	1/2 2 5/8	A Sol.	5.95	6.00	17/32	1 15/16	1 1/16	12.5
83V650SK	SK	1/2 2 5/8	A Sol.	6.45	6.50	17/32	1 15/16	1 1/16	16.0
83V690SK	SK	1/2 2 5/8	A Sol.	6.85	6.90	17/32	1 15/16	1 1/16	18.0
83V800SF	SF	1/2 2 15/16	A Sol.	7.95	8.00	9/32	2 1/16	1 3/16	21.0
83V1060SF	SF	1/2 2 15/16	A Web	10.55	10.60	9/32	2 1/16	1 3/16	25.5
83V1400E	E	7/8 3 1/2	A Arm	13.95	14.00	3/32	2 3/4	11/16	38.5
83V1900E	E	7/8 3 1/2	A Arm	18.95	19.00	3/32	2 3/4	11/16	54.0
83V2500E	E	7/8 3 1/2	A Arm	24.95	25.00	3/32	2 3/4	11/16	80.0
83V3350F	F	1 4	D Arm	33.45	33.50	9/32	3 3/4	1/16	132.0
103V475SK	SK	1/2 2 5/8	D Sol.	4.70	4.75	21/32	1 15/16	3 1/16	8.3
103V500SK	SK	1/2 2 5/8	D Sol.	4.95	5.00	21/32	1 15/16	3 1/16	9.5
103V530SK	SK	1/2 2 5/8	A Sol.	5.25	5.30	21/32	1 15/16	1 3/4	10.2
103V560SK	SK	1/2 2 5/8	A Sol.	5.55	5.60	21/32	1 15/16	1 3/4	11.4
103V600SK	SK	1/2 2 5/8	A Sol.	5.95	6.00	21/32	1 15/16	1 3/4	14.5
103V650SK	SK	1/2 2 5/8	A Sol.	6.45	6.50	21/32	1 15/16	1 3/4	17.5
103V690SK	SK	1/2 2 5/8	A Sol.	6.85	6.90	21/32	1 15/16	1 3/4	20.0
103V800SF	SF	1/2 2 15/16	A Sol.	7.95	8.00	21/32	2 1/16	1 5/8	24.0
103V1060E	E	7/8 3 1/2	A Web	10.55	10.60	3/32	2 3/4	1 1/2	30.2
103V1400E	E	7/8 3 1/2	A Arm	13.95	14.00	3/32	2 3/4	1 1/2	42.8
103V1900E	E	7/8 3 1/2	A Arm	18.95	19.00	3/32	2 3/4	1 1/2	64.0
103V2500F	F	1 4	D Arm	24.95	25.00	1/32	3 3/4	5/8	99.0
103V3350F	F	1 4	D Arm	33.45	33.50	1/32	3 3/4	5/8	158.0

Table No.1 Standard Keyseats

Bore Range	Keyseat
1/2 " 9/16"	1/8" x 1/16"
5/8 7/8	3/16 x 3/32
15/16 1 1/4	1/4 x 1/8
1 5/16 1 3/8	5/16 x 5/32
1 7/16 1 3/4	3/8 x 3/16
1 13/16 2 1/4	1/2 x 1/4

Bore Range	Keyseat
2 5/16 2 3/4	5/8 x 5/16
2 13/16 3 1/4	3/4 x 3/8
3 3/8 3 3/4	7/8 x 7/16
3 7/8 4 1/4	1 x 1/2
4 9/16 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushing also available with 3/8x3/16"Keyway.



TYPE A

TYPE B

TYPE C

TYPE D

TYPE E

Table No.2

Specifications

Part No.	Bushing	Bore Range	Type	D.D."5V"Belts	O.D.	E	L	M	Wt.Less Bushing
2 GROOVES, F = 1 11/16"									
25V440SH	SH	1/2" -1 5/8"	D-Sol.	4.30"	4.40"	11/32"	1 5/16"	23/32"	5.8
25V465SDS	SDS	1/2-2	E-Sol.	4.55	4.65	27/32	1 5/16	15/32	6.6
25V490SDS	SDS	1/2-2	A-Sol.	4.80	4.90	1/32	1 5/16	11/32	6.8
25V520SDS	SDS	1/2-2	A-Sol.	5.10	5.20	1/32	1 5/16	11/32	7.0
25V550SDS	SDS	1/2-2	A-Sol.	5.40	5.50	1/32	1 5/16	11/32	7.2
25V590SDS	SDS	1/2-2	A-Sol.	5.80	5.90	1/32	1 5/16	11/32	7.6
25V630SK	SK	1/2 -2 5/8	D-Sol.	6.20	6.30	11/32	1 15/16	3/32	9.4
25V670SK	SK	1/2 -2 5/8	D-Sol.	6.60	6.70	11/32	1 15/16	3/32	10.5
25V710SK	SK	1/2 -2 5/8	D-Sol.	7.00	7.10	11/32	1 15/16	3/32	11.5
25V750SK	SK	1/2 -2 5/8	D-Sol.	7.40	7.50	11/32	1 15/16	3/32	12.5
25V800SK	SK	1/2 -2 5/8	D-Web	7.90	8.00	11/32	1 15/16	3/32	13.0
25V850SK	SK	1/2 -2 5/8	D-Web	8.40	8.50	11/32	1 15/16	3/32	14.0
25V900SK	SK	1/2 -2 5/8	D-Arm	8.90	9.00	11/32	1 15/16	3/32	15.2
25V925SK	SK	1/2 -2 5/8	D-Arm	9.15	9.25	11/32	1 15/16	3/32	15.3
25V975SK	SK	1/2 -2 5/8	D-Arm	9.65	9.75	11/32	1 15/16	3/32	15.5
25V1030SK	SK	1/2 -2 5/8	D-Arm	10.20	10.30	11/32	1 15/16	3/32	15.5
25V1090SK	SK	1/2 -2 5/8	D-Arm	10.80	10.90	11/32	1 15/16	3/32	16.5
25V1130SK	SK	1/2 -2 5/8	D-Arm	11.20	11.30	11/32	1 15/16	3/32	17.8
25V1180SK	SK	1/2 -2 5/8	D-Arm	11.70	11.80	11/32	1 15/16	3/32	19.0
25V1250SF	SF	1/2 -2 15/16	D-Arm	12.40	12.50	13/32	2 1/16	1/32	21.0
25V1320SF	SF	1/2 -2 15/16	D-Arm	13.10	13.20	13/32	2 1/16	1/32	22.6
25V1400SF	SF	1/2 -2 15/16	D-Arm	13.90	14.00	13/32	2 1/16	1/32	25.3
25V1500SF	SF	1/2 -2 15/16	D-Arm	14.90	15.00	13/32	2 1/16	1/32	27.4
25V1600SF	SF	1/2 -2 15/16	D-Arm	15.90	16.00	13/32	2 1/16	1/32	29.2
25V1870SF	SF	1/2 -2 15/16	D-Arm	18.60	18.70	13/32	2 1/16	1/32	36.0
25V2120SF	SF	1/2 -2 15/16	D-Arm	21.10	21.20	13/32	2 1/16	1/32	43.0
25V2360E	E	7/8 -3 1/2	C-Arm	23.50	23.60	29/32	2 3/4	5/32	55.0
25V2800E	E	7/8 -3 1/2	C-Arm	27.90	28.00	29/32	2 3/4	5/32	67.0



Q-D SHEAVES FOR "5V" BELTS

Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D."5V"Belts	O.D.	E	L	M	Wt.Less Bushing
3 GROOVES, F = 2 3/8" 4 GROOVES, F = 3 1/16"									
35V440SDS	SDS	1/2-2	E-Sol.	4.30	4.40	1 23/32	1 5/16	21/32	6.5
35V465SDS	SDS	1/2-2	E-Sol.	4.55	4.65	1 23/32	1 5/16	21/32	7.6
35V490SDS	SDS	1/2-2	A-Sol.	4.80	4.90	13/32	1 5/16	21/32	7.8
35V520SDS	SDS	1/2-2	A-Sol.	5.10	5.20	13/32	1 5/16	21/32	8.0
35V550SDS	SDS	1/2-2	A-Sol.	5.40	5.50	13/32	1 5/16	21/32	8.2
35V590SDS	SDS	1/2-2	A-Sol.	5.80	5.90	13/32	1 5/16	21/32	8.6
35V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	9/32	1 15/16	5/32	10.4
35V670SK	SK	1/2 -2 5/8	A-Sol.	6.60	6.70	9/32	1 15/16	5/32	11.7
35V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	5/32	2 1/16	5/32	12.7
35V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	5/32	2 1/16	5/32	15.0
35V800SF	SF	1/2 -2 15/16	A-Sol.	7.90	8.00	5/32	2 1/16	5/32	16.5
35V850SF	SF	1/2 -2 15/16	A-Arm	8.40	8.50	5/32	2 1/16	5/32	18.0
35V900SF	SF	1/2 -2 15/16	A-Arm	8.90	9.00	5/32	2 1/16	5/32	19.8
35V925SF	SF	1/2 -2 15/16	A-Arm	9.15	9.25	5/32	2 1/16	5/32	20.7
35V975SF	SF	1/2 -2 15/16	A-Arm	9.65	9.75	5/32	2 1/16	5/32	22.6
35V1030SF	SF	1/2 -2 15/16	A-Arm	10.20	10.30	5/32	2 1/16	5/32	24.6
35V1090SF	SF	1/2 -2 15/16	A-Arm	10.80	10.90	5/32	2 1/16	5/32	26.7
35V1130SF	SF	1/2 -2 15/16	A-Arm	11.20	11.30	5/32	2 1/16	5/32	28.2
35V1180SF	SF	1/2 -2 15/16	A-Arm	11.70	11.80	5/32	2 1/16	5/32	29.7
35V1250E	E	7/8 -3 1/2	D-Arm	12.40	12.50	13/32	2 3/4	1/32	34.0
35V1320E	E	7/8 -3 1/2	D-Arm	13.10	13.20	13/32	2 3/4	1/32	35.0
35V1400E	E	7/8" -3 1/2	D-Arm	13.90	14.00	13/32	2 3/4	1/32	37.0
35V1500E	E	7/8 -3 1/2	D-Arm	14.90	15.00	13/32	2 3/4	1/32	38.0
35V1600E	E	7/8 -3 1/2	D-Arm	15.90	16.00	13/32	2 3/4	1/32	39.2
35V1870E	E	7/8 -3 1/2	D-Arm	18.60	18.70	13/32	2 3/4	1/32	47.2
35V2120E	E	7/8 -3 1/2	D-Arm	21.10	21.20	13/32	2 3/4	1/32	55.0
35V2360E	E	7/8 -3 1/2	D-Arm	23.50	23.60	13/32	2 3/4	1/32	70.2
35V2800E	E	7/8 -3 1/2	D-Arm	27.90	28.00	13/32	2 3/4	1/32	86.5
35V3150F	F	1-4	C-Arm	31.40	31.50	25/32	3 3/4	19/32	116
35V3750F	F	1-4	C-Arm	37.40	37.50	25/32	3 3/4	19/32	141
35V5000F	F	1-4	C-Arm	49.90	50.00	25/32	3 3/4	19/32	211
45V440SD	SD	1/2-2	E-Sol.	4.30	4.40	1 29/32	1 13/16	21/32	7.5
45V465SD	SD	1/2-2	E-Sol.	4.55	4.65	1 29/32	1 13/16	21/32	8.0
45V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	19/32	8.5
45V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	19/32	8.8
45V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	19/32	9.3
45V590SD	SD	1/2-2	A-Sol.	5.80	5.90	21/32	1 13/16	19/32	10.1
45V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	19/32	11.8
45V670SK	SK	1/2 -2 5/8	A-Sol.	6.60	6.70	17/32	1 15/16	19/32	13.6
45V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	7/32	2 1/16	25/32	14.9
45V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	7/32	2 1/16	25/32	17.0
45V800E	E	7/8 -3 1/2	B-Sol.	7.90	8.00	11/32	2 3/4	1/32	18.8
45V850E	E	7/8 -3 1/2	B-Sol.	8.40	8.50	11/32	2 3/4	1/32	21.9
45V900E	E	7/8 -3 1/2	B-Sol.	8.90	9.00	11/32	2 3/4	1/32	24.2
45V925E	E	7/8 -3 1/2	B-Sol.	9.15	9.25	11/32	2 3/4	1/32	25.8
45V975E	E	7/8 -3 1/2	B-Sol.	9.65	9.75	11/32	2 3/4	1/32	28.2
45V1030E	E	7/8 -3 1/2	B-Sol.	10.20	10.30	11/32	2 3/4	1/32	29.8
45V1090E	E	7/8 -3 1/2	B-Web	10.80	10.90	11/32	2 3/4	1/32	30.6
45V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	9/32	2 3/4	1/32	31.9
45V1180E	E	7/8 -3 1/2	B-Web	11.70	11.80	11/32	2 3/4	1/32	33.0
45V1250E	E	7/8 -3 1/2	A-Arm	12.40	12.50	9/32	2 3/4	1/32	36.4
45V1320E	E	7/8 -3 1/2	A-Arm	13.10	13.20	9/32	2 3/4	1/32	38.2
45V1400E	E	7/8 -3 1/2	A-Arm	13.90	14.00	9/32	2 3/4	1/32	40.2
45V1500E	E	7/8 -3 1/2	A-Arm	14.90	15.00	9/32	2 3/4	1/32	43.5
45V1600E	E	7/8 -3 1/2	A-Arm	15.90	16.00	9/32	2 3/4	1/32	44.6
45V1870E	E	7/8 -3 1/2	A-Arm	18.60	18.70	3/32	2 3/4	7/32	53.6
45V2120E	E	7/8 -3 1/2	A-Arm	21.10	21.20	3/32	2 3/4	7/32	62.5
45V2360F	F	1-4	C-Arm	23.50	23.60	15/32	3 3/4	7/32	83.5
45V2800F	F	1-4	C-Arm	27.90	28.00	15/32	3 3/4	7/32	126
45V3150F	F	1-4	C-Arm	31.40	31.50	15/32	3 3/4	7/32	148
45V3750F	F	1-4	C-Arm	37.40	37.50	15/32	3 3/4	7/32	170
45V5000J	J	1 1/2 -4 1/2	C-Arm	49.90	50.00	3/4	4 5/8	13/16	248



Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D. "5V"Belts	O.D.	E	L	M	Wt.Less Bushing
		5 GROOVES, F = 3 3/4"	6 GROOVES, F = 4 7/16"						
55V440SD	SD	1/2" -2"	E-Sol.	4.30"	4.40"	2 19/32"	1 13/16"	21/32"	8.9
55V465SD	SD	1/2-2	E-Sol.	4.55	4.65	2 19/32	1 13/16	21/32	9.2
55V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	1 9/32	10.1
55V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	1 9/32	10.8
55V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	1 9/32	12.0
55V590SK	SK	1/2 -2 5/8	A-Sol.	5.80	5.90	17/32	1 15/16	1 9/32	13.2
55V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	1 9/32	15.9
55V670SF	SF	1/2 -2 15/16	A-Sol.	6.60	6.70	17/32	2 1/16	1 5/32	18.6
55V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	17/32	2 1/16	1 5/32	21.7
55V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	17/32	2 1/16	1 5/32	22.8
55V800E	E	7/8 -3 1/2	A-Sol.	7.90	8.00	19/32	2 3/4	13/32	23.7
55V850E	E	7/8 -3 1/2	A-Sol.	8.40	8.50	19/32	2 3/4	13/32	24.8
55V900E	E	7/8 -3 1/2	A-Sol.	8.90	9.00	19/32	2 3/4	13/32	26.3
55V925E	E	7/8 -3 1/2	A-Sol.	9.15	9.25	19/32	2 3/4	13/32	28.2
55V975E	E	7/8 -3 1/2	A-Sol.	9.65	9.75	19/32	2 3/4	13/32	32.0
55V1030E	E	7/8 -3 1/2	A-Web	10.20	10.30	19/32	2 3/4	13/32	33.0
55V1090E	E	7/8 -3 1/2	A-Web	10.80	10.90	19/32	2 3/4	13/32	35.0
55V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	19/32	2 3/4	13/32	36.5
55V1180E	E	7/8 -3 1/2	A-Arm	11.70	11.80	19/32	2 3/4	13/32	38.0
55V1250E	E	7/8 -3 1/2	A-Arm	12.40	12.50	19/32	2 3/4	13/32	40.8
55V1320E	E	7/8 -3 1/2	A-Arm	13.10	13.20	19/32	2 3/4	13/32	42.3
55V1400E	E	7/8 -3 1/2	A-Arm	13.90	14.00	19/32	2 3/4	13/32	44.6
55V1500E	E	7/8 -3 1/2	A-Arm	14.90	15.00	19/32	2 3/4	13/32	48.2
55V1600E	E	7/8 -3 1/2	A-Arm	15.90	16.00	19/32	2 3/4	13/32	51.2
55V1870F	F	1-4	D-Arm	18.60	18.70	3/32	3 3/4	3/32	70.2
55V2120F	F	1-4	D-Arm	21.10	21.20	1/32	3 3/4	1/32	89.0
55V2360F	F	1-4	D-Arm	23.50	23.60	1/32	3 3/4	1/32	105
55V2800F	F	1-4	D-Arm	27.90	28.00	1/32	3 3/4	1/32	123
55V3150J	J	1 1/2 -4 1/2	C-Arm	31.40	31.50	7/16	4 5/8	7/16	151
55V3750J	J	1 1/2 -4 1/2	C-Arm	37.40	37.50	7/16	4 5/8	7/16	190
55V5000J	J	1 1/2 -4 1/2	C-Arm	49.90	50.00	7/16	4 5/8	7/16	278
65V440SD	SD	1/2-2	E-Sol.	4.30	4.40	3 25/32	1 13/16	21/32	10.1
65V465SD	SD	1/2-2	E-Sol.	4.55	4.65	3 25/32	1 13/16	21/32	10.4
65V490SD	SD	1/2-2	A-Sol.	4.80	4.90	21/32	1 13/16	1 31/32	11.2
65V520SD	SD	1/2-2	A-Sol.	5.10	5.20	21/32	1 13/16	1 31/32	12.1
65V550SD	SD	1/2-2	A-Sol.	5.40	5.50	21/32	1 13/16	1 31/32	13.3
65V590SK	SK	1/2 -2 5/8	A-Sol.	5.80	5.90	17/32	1 15/16	1 31/32	14.6
65V630SK	SK	1/2 -2 5/8	A-Sol.	6.20	6.30	17/32	1 15/16	1 31/32	17.4
65V670SF	SF	1/2 -2 15/16	A-Sol.	6.60	6.70	25/32	2 1/16	1 19/32	20.0
65V710SF	SF	1/2 -2 15/16	A-Sol.	7.00	7.10	25/32	2 1/16	1 19/32	21.9
65V750SF	SF	1/2 -2 15/16	A-Sol.	7.40	7.50	25/32	2 1/16	1 19/32	23.4
65V800E	E	7/8 -3 1/2	A-Sol.	7.90	8.00	27/32	2 3/4	27/32	24.2
65V850E	E	7/8 -3 1/2	A-Sol.	8.40	8.50	27/32	2 3/4	27/32	26.7
65V900E	E	7/8 -3 1/2	A-Sol.	8.90	9.00	27/32	2 3/4	27/32	28.5
65V925E	E	7/8 -3 1/2	A-Sol.	9.15	9.25	27/32	2 3/4	27/32	30.2
65V975E	E	7/8 -3 1/2	A-Sol.	9.65	9.75	27/32	2 3/4	27/32	33.8
65V1030E	E	7/8 -3 1/2	A-Web	10.20	10.30	27/32	2 3/4	27/32	36.6
65V1090E	E	7/8 -3 1/2	A-Web	10.80	10.90	27/32	2 3/4	27/32	38.1
65V1130E	E	7/8 -3 1/2	A-Arm	11.20	11.30	27/32	2 3/4	27/32	39.8
65V1180E	E	7/8 -3 1/2	A-Web	11.70	11.80	27/32	2 3/4	27/32	41.2
65V1250F	F	1-4	B-Arm	12.40	12.50	23/32	3 3/4	1/32	58.2
65V1320F	F	1-4	B-Arm	13.10	13.20	23/32	3 3/4	1/32	64.0
65V1400F	F	1-4	B-Arm	13.90	14.00	23/32	3 3/4	1/32	66.0
65V1500F	F	1-4	B-Arm	14.90	15.00	23/32	3 3/4	1/32	68.0
65V1600F	F	1-4	B-Arm	15.90	16.00	23/32	3 3/4	1/32	77.5
65V1870F	F	1-4	D-Arm	18.60	18.70	1/32	3 3/4	23/32	85.8
65V2120F	F	1-4	D-Arm	21.10	21.20	1/32	3 3/4	23/32	96.0
65V2360J	J	1 1/2 -4 1/2	C-Arm	23.50	23.60	1/8	4 5/8	1/16	113
65V2800J	J	1 1/2 -4 1/2	C-Arm	27.90	28.00	1/8	4 5/8	1/16	148
65V3150J	J	1 1/2 -4 1/2	C-Arm	31.40	31.50	1/8	4 5/8	1/16	183
65V3750J	J	1 1/2 -4 1/2	C-Arm	37.40	37.50	1/8	4 5/8	1/16	218
65V5000M	M	2 -5 1/2	C-Arm	49.90	50.00	1 3/32	6 3/4	1 7/32	310



Table No.1

Specifications

Part No.	Bushing	Bore Range	Type	D.D."5V"Belts	O.D.	E	L	M	Wt.Less Bushing
8 GROOVES, F = 5 13/16"		10 GROOVES, F = 7 3/16"							
85V710SF	SF	1/2 " - 2 15/16"	A-Sol.	7.00	7.10	1 9/32"	2 1/16"	2 15/32"	24.7
85V750SF	SF	1/2 - 2 15/16	A-Sol.	7.40	7.50	1 9/32	2 1/16	2 15/32	28.2
85V800E	E	7/8 - 3 1/2	A-Sol.	7.90	8.00	1 11/32	2 3/4	1 23/32	35.0
85V850E	E	7/8 - 3 1/2	A-Sol.	8.40	8.50	1 11/32	2 3/4	1 23/32	37.2
85V900E	E	7/8 - 3 1/2	A-Sol.	8.90	9.00	1 11/32	2 3/4	1 23/32	42.0
85V925F	F	1-4	A-Sol.	9.15	9.25	1 7/32	3 3/4	27/32	44.0
85V975F	F	1-4	A-Sol.	9.65	9.75	1 7/32	3 3/4	27/32	48.4
85V1030F	F	1-4	A-Sol.	10.20	10.30	1 7/32	3 3/4	27/32	58.4
85V1090F	F	1-4	A-Sol.	10.80	10.90	1 7/32	3 3/4	27/32	63.1
85V1130F	F	1-4	A-Sol.	11.20	11.30	1 7/32	3 3/4	27/32	67.0
85V1180F	F	1-4	A-Web	11.70	11.80	1 7/32	3 3/4	27/32	71.0
85V1250F	F	1-4	A-Arm	12.40	12.50	1 7/32	3 3/4	27/32	76.0
85V1320F	F	1-4	A-Arm	13.10	13.20	1 7/32	3 3/4	27/32	80.0
85V1400F	F	1-4	A-Arm	13.90	14.00	1 7/32	3 3/4	27/32	81.0
85V1500F	F	1-4	A-Arm	14.90	15.00	1 7/32	3 3/4	27/32	83.0
85V1600F	F	1-4	A-Arm	15.90	16.00	1 7/32	3 3/4	27/32	90.0
85V1870J	J	1 1/2 - 4 1/2	A-Arm	18.60	18.70	1/8	4 5/8	1 1/16	120
85V2120J	J	1 1/2 - 4 1/2	A-Arm	21.10	21.20	1/8	4 5/8	1 1/16	152
85V2360J	J	1 1/2 - 4 1/2	A-Arm	23.50	23.60	1/8	4 5/8	1 1/16	185
85V2800J	J	1 1/2 - 4 1/2	A-Arm	27.90	28.00	1/8	4 5/8	1 1/16	210
85V3150M	M	2 - 5 1/2	B-Arm	31.40	31.50	11/32	6 3/4	1 9/32	242
85V3750M	M	2 - 5 1/2	B-Arm	37.40	37.50	11/32	6 3/4	1 9/32	285
85V5000M	M	2 - 5 1/2	B-Arm	49.90	50.00	11/32	6 3/4	1 9/32	408
105V800E	E	7/8 - 3 1/2	A-Sol.	7.90	8.00	2 3/32	2 3/4	2 11/32	37.6
105V850E	E	7/8 - 3 1/2	A-Sol.	8.40	8.50	2 3/32	2 3/4	2 11/32	44.5
105V900F	F	1-4	A-Sol.	8.90	9.00	1 31/32	3 3/4	1 15/32	51.3
105V925F	F	1-4	A-Sol.	9.15	9.25	1 31/32	3 3/4	1 15/32	53.0
105V975F	F	1-4	A-Sol.	9.65	9.75	1 31/32	3 3/4	1 15/32	56.0
105V1030F	F	1-4	A-Sol.	10.20	10.30	1 31/32	3 3/4	1 15/32	64.0
105V1090F	F	1-4	A-Sol.	10.80	10.90	1 31/32	3 3/4	1 15/32	72.0
105V1130F	F	1-4	A-Sol.	11.20	11.30	1 31/32	3 3/4	1 15/32	77.0
105V1180F	F	1-4	A-Web	11.70	11.80	1 31/32	3 3/4	1 15/32	81.0
105V1250J	J	1 1/2 - 4 1/2	A-Web	12.40	12.50	2 1/8	4 5/8	7/16	112
105V1320J	J	1 1/2 - 4 1/2	A-Web	13.10	13.20	2 1/8	4 5/8	7/16	116
105V1400J	J	1 1/2 - 4 1/2	A-Arm	13.90	14.00	2 1/8	4 5/8	7/16	130
105V1500J	J	1 1/2 - 4 1/2	A-Arm	14.90	15.00	2 1/8	4 5/8	7/16	138
105V1600J	J	1 1/2 - 4 1/2	A-Arm	15.90	16.00	2 1/8	4 5/8	7/16	146
105V1870J	J	1 1/2 - 4 1/2	A-Arm	18.60	18.70	1/8	4 5/8	2 7/16	157
105V2120J	J	1 1/2 - 4 1/2	A-Arm	21.10	21.20	1/8	4 5/8	2 7/16	168
105V2360M	M	2 - 5 1/2	A-Arm	23.50	23.60	11/32	6 3/4	3/32	213
105V2800M	M	2 - 5 1/2	A-Arm	27.90	28.00	11/32	6 3/4	3/32	240
105V3150M	M	2 - 5 1/2	A-Arm	31.40	31.50	11/32	6 3/4	3/32	275
105V3750M	M	2 - 5 1/2	A-Arm	37.40	37.50	11/32	6 3/4	3/32	315
105V5000M	M	2 - 5 1/2	A-Arm	49.90	50.00	11/32	6 3/4	3/32	458

Standard Keyseats

Table No.1

Bore Range	Keyseat
1" 1 1/4"	1/4x1/8
1 5/16 1 3/8	5/16 x 5/32
1 7/16 1 3/4	3/8 x 3/16
1 13/16 2 1/4	1/2 x 1/4
2 5/16 2 3/4	5/8 x 5/16
2 13/16 3 1/4	3/4 x 3/8
3 3/8 3 3/4	7/8 x 7/16
3 7/8 4 1/4	1 x 1/2
4 9/16 5 1/2	1 1/4 x 5/8
5 9/16 6 1/2	1 1/2 x 3/4
6 9/16 7	1 3/4 x 5/8

1 3/8" Bore Bushing also available with 3/8x3/16"Keyway.

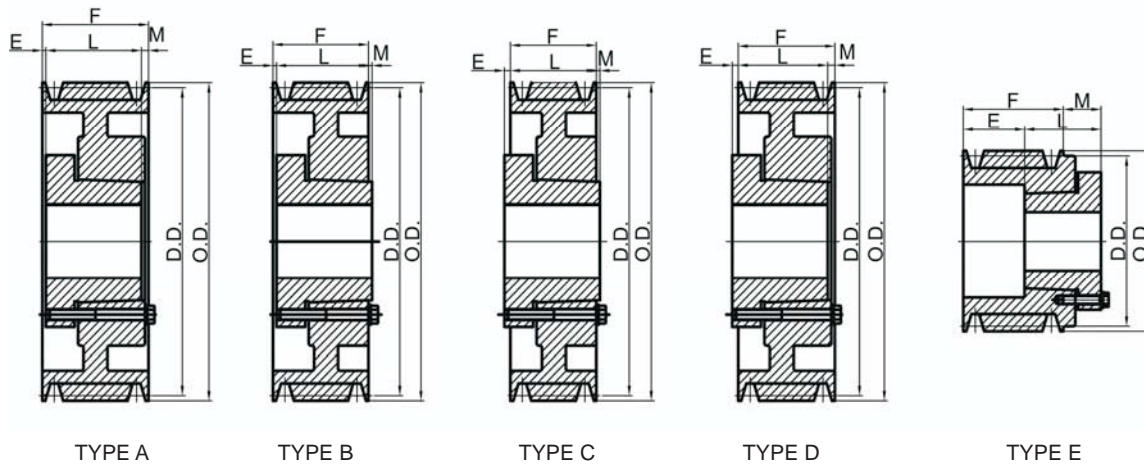


Table No.2

Specifications

Part No.	Bushing	Bore Range	Type	D.D. "8V" Belts	O.D.	E	L	M	Wt. Less Bushing
4 GROOVES, F = 4 7/8"									
48V1250F	F	1 4	D Web	12.30	12.50	5/32	3 3/4	1 9/32	75
48V1320F	F	1 4	D Web	13.00	13.20	5/32	3 3/4	1 9/32	81
48V1400F	F	1 4	D Arm	13.80	14.00	5/32	3 3/4	1 9/32	87
48V1500F	F	1 4	D Arm	14.80	15.00	5/32	3 3/4	1 9/32	91
48V1600F	F	1 4	D Arm	15.80	16.00	5/32	3 3/4	1 9/32	96
48V1700F	F	1 4	D Arm	16.80	17.00	5/32	3 3/4	1 9/32	104
48V1800F	F	1 4	D Arm	17.80	18.00	5/32	3 3/4	1 9/32	114
48V1900F	F	1 4	D Arm	18.80	19.00	5/32	3 3/4	1 9/32	121
48V2000J	J	1 1/2 4 1/2	D Arm	19.80	20.00	0	4 5/8	1/4	136
48V2120J	J	1 1/2 4 1/2	D Arm	21.00	21.20	0	4 5/8	1/4	145
48V2240J	J	1 1/2 4 1/2	D Arm	22.20	22.40	0	4 5/8	1/4	154
48V2480M	M	2 5 1/2	C Arm	24.60	24.80	25/32	6 3/4	1 3/32	176
48V3000M	M	2 5 1/2	C Arm	29.80	30.00	25/32	6 3/4	1 3/32	224
48V3550M	M	2 5 1/2	C Arm	35.30	35.50	25/32	6 3/4	1 3/32	267
48V4000M	M	2 5 1/2	C Arm	39.80	40.00	25/32	6 3/4	1 3/32	310
48V4450M	M	2 5 1/2	C Arm	44.30	44.50	25/32	6 3/4	1 3/32	363
48V5300M	M	2 5 1/2	C Arm	52.80	53.00	25/32	6 3/4	1 3/32	437



Q-D SHEAVES FOR "8V" BELTS

Table No.1

Specifications

Part No.	Bushing	Bore	Range	Type	D.D. "8V" Belts	O.D.	E	L	M	Wt. Less Bushing
5 GROOVES, F = 6"		6 GROOVES, F = 7 1/8"		8 GROOVES, F = 9 3/8"						
58V1250F	F	1 1/4		A Web	12.30	12.50	31/32	3 3/4	1 9/32	82
58V1320F	F	1 1/4		A Web	13.00	13.20	31/32	3 3/4	1 9/32	89
58V1400F	F	1 1/4		A Arm	13.80	14.00	31/32	3 3/4	1 9/32	99
58V1500F	F	1 1/4		A Arm	14.80	15.00	31/32	3 3/4	1 9/32	103
58V1600F	F	1 1/4		A Arm	15.80	16.00	31/32	3 3/4	1 9/32	111
58V1700J	J	1 1/2	4 1/2	A Arm	16.80	17.00	9/16	4 5/8	13/16	119
58V1800J	J	1 1/2	4 1/2	A Arm	17.80	18.00	9/16	4 5/8	13/16	131
58V1900J	J	1 1/2	4 1/2	A Arm	18.80	19.00	9/16	4 5/8	13/16	142
58V2000J	J	1 1/2	4 1/2	A Arm	19.80	20.00	9/16	4 5/8	13/16	151
58V2120J	J	1 1/2	4 1/2	A Arm	21.00	21.20	9/16	4 5/8	13/16	167
58V2240M	M	2	5 1/2	B Arm	22.20	22.40	11/32	6 3/4	1 3/32	178
58V2480M	M	2	5 1/2	B Arm	24.60	24.80	11/32	6 3/4	1 3/32	201
58V3000M	M	2	5 1/2	B Arm	29.80	30.00	11/32	6 3/4	1 3/32	243
58V3550M	M	2	5 1/2	B Arm	35.30	35.50	11/32	6 3/4	1 3/32	278
58V4000M	M	2	5 1/2	B Arm	39.80	40.00	11/32	6 3/4	1 3/32	340
58V4450N	N	2 7/16	5 7/8	C Arm	44.30	44.50	1 1/8	8 1/8	1	418
58V5300N	N	2 7/16	5 7/8	C Arm	52.80	53.00	1 1/8	8 1/8	1	496
68V1250F	F	1 1/4		A Web	12.30	12.50	31/32	3 3/4	2 13/32	90
68V1320F	F	1 1/4		A Web	13.00	13.20	31/32	3 3/4	2 13/32	98
68V1400F	F	1 1/4		A Arm	13.80	14.00	31/32	3 3/4	2 13/32	112
68V1500J	J	1 1/2	4 1/2	A Web	14.80	15.00	1 1/8	4 5/8	1 3/8	123
68V1600J	J	1 1/2	4 1/2	A Arm	15.80	16.00	1 1/8	4 5/8	1 3/8	129
68V1700J	J	1 1/2	4 1/2	A Arm	16.80	17.00	1 1/8	4 5/8	1 3/8	136
68V1800J	J	1 1/2	4 1/2	A Arm	17.80	18.00	1 1/8	4 5/8	1 3/8	143
68V1900J	J	1 1/2	4 1/2	A Arm	18.80	19.00	1 1/8	4 5/8	1 3/8	157
68V2000M	M	2	5 1/2	B Arm	19.80	20.00	1 11/32	6 3/4	31/32	179
68V2120M	M	2	5 1/2	B Arm	21.00	21.20	1 11/32	6 3/4	31/32	193
68V2240M	M	2	5 1/2	B Arm	22.20	22.40	1 11/32	6 3/4	31/32	205
68V2480M	M	2	5 1/2	A Arm	24.60	24.80	11/32	6 3/4	1/32	235
68V3000M	M	2	5 1/2	A Arm	29.80	30.00	11/32	6 3/4	1/32	285
68V3550N	N	2 7/16	5 7/8	C Arm	35.30	35.50	15/16	8 1/8	1/16	340
68V4000N	N	2 7/16	5 7/8	C Arm	39.80	40.00	15/16	8 1/8	1/16	394
68V4450N	N	2 7/16	5 7/8	C Arm	44.30	44.50	15/16	8 1/8	1/16	489
68V5300N	N	2 7/16	5 7/8	C Arm	52.80	53.00	15/16	8 1/8	1/16	584
88V1250J	J	1 1/2	4 1/2	A Sol.	12.30	12.50	2 1/8	4 5/8	2 5/8	131
88V1320J	J	1 1/2	4 1/2	A Sol.	13.00	13.20	2 1/8	4 5/8	2 5/8	160
88V1400J	J	1 1/2	4 1/2	A Web	13.80	14.00	2 1/8	4 5/8	2 5/8	175
88V1500J	J	1 1/2	4 1/2	A Web	14.80	15.00	2 1/8	4 5/8	2 5/8	186
88V1600J	J	1 1/2	4 1/2	A Web	15.80	16.00	2 1/8	4 5/8	2 5/8	210
88V1700M	M	2	5 1/2	A Web	16.80	17.00	2 11/32	6 3/4	9/32	221
88V1800M	M	2	5 1/2	A Web	17.80	18.00	2 11/32	6 3/4	9/32	235
88V1900M	M	2	5 1/2	A Arm	18.80	19.00	2 11/32	6 3/4	9/32	250
88V2000M	M	2	5 1/2	A Arm	19.80	20.00	2 11/32	6 3/4	9/32	265
88V2120M	M	2	5 1/2	A Arm	21.00	21.20	2 11/32	6 3/4	9/32	280
88V2240M	M	2	5 1/2	A Arm	22.20	22.40	2 11/32	6 3/4	9/32	295
88V2480N	N	2 7/16	5 7/8	A Web	24.60	24.80	3/16	8 1/8	1 1/16	320
88V3000N	N	2 7/16	5 7/8	A Arm	29.80	30.00	3/16	8 1/8	1 1/16	375
88V3550N	N	2 7/16	5 7/8	A Arm	35.30	35.50	3/16	8 1/8	1 1/16	442
88V4000N	N	2 7/16	5 7/8	A Arm	39.80	40.00	3/16	8 1/8	1 1/16	530
88V4450P	P	2 15/16	7	B Arm	44.30	44.50	1/4	9 3/8	1/4	610
88V5300P	P	2 15/16	7	B Arm	52.80	53.00	1/4	9 3/8	1/4	795
88V6300P	P	2 15/16	7	B Arm	62.80	63.00	1/4	9 3/8	1/4	995



Table No.1 Specifications

Part No.	Bushing	Bore Range	Type	D.D. "8V" Belts	O.D.	E	L	M	Wt. Less Bushing
10 GROOVES, F = 11 5/8"		12 GROOVES, F = 13 7/8"							
108V1250J	J	1 1/2- 4 1/2	A-Sol.	12.30	12.50	2 1/8	4 5/8	4 7/8	155
108V1320J	J	1 1/2- 4 1/2	A-Sol.	13.00	13.20	2 1/8	4 5/8	4 7/8	190
108V1400J	J	1 1/2- 4 1/2	A-Sol.	13.80	14.00	2 1/8	4 5/8	4 7/8	210
108V1500M	M	2- 5 1/2	A-Sol.	14.80	15.00	2 11/32	6 3/4	2 17/32	266
108V1600M	M	2- 5 1/2	A-Web	15.80	16.00	2 11/32	6 3/4	2 17/32	256
108V1700M	M	2- 5 1/2	A-Sol.	16.80	17.00	2 11/32	6 3/4	2 17/32	281
108V1800M	M	2- 5 1/2	A-Web	17.80	18.00	2 11/32	6 3/4	2 17/32	290
108V1900M	M	2- 5 1/2	A-Web	18.80	19.00	2 11/32	6 3/4	2 17/32	301
108V2000M	M	2- 5 1/2	A-Web	19.80	20.00	2 11/32	6 3/4	2 17/32	325
108V2120M	M	2- 5 1/2	A-Web	21.00	21.20	2 11/32	6 3/4	2 17/32	340
108V2240N	N	2 7/16- 5 7/8	A-Web	22.20	22.40	3/16	8 1/8	3 5/16	365
108V2480N	N	2 7/16- 5 7/8	A-Web	24.60	24.80	3/16	8 1/8	3 5/16	390
108V3000N	N	2 7/16- 5 7/8	A-Arm	29.80	30.00	3/16	8 1/8	3 5/16	435
108V3550P	P	2 15/16- 7	A-Web	35.30	35.50	1/4	9 3/8	2	507
108V4000P	P	2 15/16- 7	A-Arm	39.80	40.00	1/4	9 3/8	2	615
108V4450P	P	2 15/16- 7	A-Web	44.30	44.50	1/4	9 3/8	2	710
108V5300P	P	2 15/16- 7	A-Arm	52.80	53.00	1/4	9 3/8	2	945
128V1250M	M	2- 5 1/2	A-Sol.	12.30	12.50	2 11/32	6 3/4	4 25/32	195
128V1320M	M	2- 5 1/2	A-Sol.	13.00	13.20	2 11/32	6 3/4	4 25/32	230
128V1400M	M	2- 5 1/2	A-Sol.	13.80	14.00	2 11/32	6 3/4	4 25/32	250
128V1500M	M	2- 5 1/2	A-Sol.	14.80	15.00	2 11/32	6 3/4	4 25/32	268
128V1600M	M	2- 5 1/2	A-Sol.	15.80	16.00	2 11/32	6 3/4	4 25/32	296
128V1700M	M	2- 5 1/2	A-Sol.	16.80	17.00	2 11/32	6 3/4	4 25/32	341
128V1800M	M	2- 5 1/2	A-Sol.	17.80	18.00	2 11/32	6 3/4	4 25/32	345
128V1900N	N	2 7/16- 5 7/8	A-Sol.	18.80	19.00	3/16	8 1/8	5 9/16	352
128V2000N	N	2 7/16- 5 7/8	A-Sol.	19.80	20.00	3/16	8 1/8	5 9/16	385
128V2120N	N	2 7/16- 5 7/8	A-Sol.	21.00	21.20	3/16	8 1/8	5 9/16	400
128V2240N	N	2 7/16- 5 7/8	A-Sol.	22.20	22.40	3/16	8 1/8	5 9/16	435
128V2480N	N	2 7/16- 5 7/8	A-Sol.	24.60	24.80	3/16	8 1/8	5 9/16	460
128V3000P	P	2 15/16- 7	A-Web	29.80	30.00	1/4	9 3/8	4 1/4	495
128V3550P	P	2 15/16- 7	A-Web	35.30	35.50	1/4	9 3/8	4 1/4	572
128V4000P	P	2 15/16- 7	A-Web	39.80	40.00	1/4	9 3/8	4 1/4	700
128V4450P	P	2 15/16- 7	A-Web	44.30	44.50	1/4	9 3/8	4 1/4	825

Single Groove Sheaves for "4L" or "A" and "5L" or "B" Belts

Table No. 1 Stock Sizes-Finished Bore

Part No.	DIAMETER		Typ	STOCK BORES MARKED "X"					DIMENSIONS				Wt. Lbs.
	Out-side	Datum "A"		1/2"	5/8"	3/4"	7/8"	1"	F	L	P	C	
BAR STEEL													
AS15	1.50"	1.25"	1	X	-	-	-	-	5/8"	1 1/16"	7/16"	-	0.2
AS17	1.75	1.50	1	X	X	X▲	-	-	5/8"	1 1/16"	7/16"	-	0.3
AS20	2.00	1.80	1F	X	X●	X●	-	-	5/8"	-	-	-	0.3
AS21	2.10	1.90	1F	X	X●	X●	-	-	5/8"	-	-	-	0.3
AS22	2.20	2.00	1F	X	X	X●	-	-	5/8"	-	-	-	0.4
AS23	2.30	2.10	1F	X	X	X	-	-	5/8"	-	-	-	0.4
AS25	2.50	2.30	1F	X	X	X	X	-	5/8"	-	-	-	0.5
AS26	2.60	2.40	1F	X	X	X	X	-	5/8"	-	-	-	0.5
AS27	2.70	2.50	1F	X	X	X	X	-	5/8"	-	-	-	0.6
AS28	2.80	2.60	1F	X	X	X	X	-	5/8"	-	-	-	0.6
AS30	3.05	2.80	1F	X	X	X	X	X	5/8"	-	-	-	0.8
AS32	3.25	3.00	1F	X	X	X	X	X	5/8"	-	-	-	0.9
AS34	3.45	3.20	1F	X	X	X	X	X	5/8"	-	-	-	1.0
PRESSED STEEL													
AS39	4.04	3.5	2	X	X	X	X	X	15/16"	1 3/16"	9/16"	5/16"	0.9
AS44	4.54	4.0	2	X	X	X	X	X	15/16"	1 3/16"	9/16"	5/16"	1.0
AS49	5.04	4.5	2	X	X	X	X	X	15/16"	1 3/16"	9/16"	5/16"	1.1
AS54	5.43	5.0	2	X	X	X	X	X	15/16"	1 3/16"	9/16"	5/16"	1.3
AS64	6.54	6.0	2	X	X	X	X	X	15/16"	1 3/16"	9/16"	5/16"	1.6
AS74	7.54	7.0	2	X	X	X	-	X	15/16"	1 3/16"	9/16"	5/16"	1.8
★AS84	8.54	8.0	2	X	X	X	-	X	15/16"	1	17/32"	9/32"	2.6
★AS94	9.50	9.0	3	X	X	X	-	X	15/16"	1	17/32"	9/32"	2.9
★AS104	10.50	10.0	3	X	X	X	-	X	15/16"	1	17/32"	9/32"	3.4
★AS114	11.50	11.0	3	-	X	X	-	X	15/16"	1	17/32"	9/32"	3.8
★AS124	12.50	12.0	3	X	X	X	-	X	15/16"	1	17/32"	9/32"	4.5

▲No Keyseat. ● Set screw at 90° to keyseat. ★ For 1 1/8 Bore and Larger: L=1 17/32", P=7/8". All stock sizes are furnished with hollow head setscrew.

Standard Keyseats

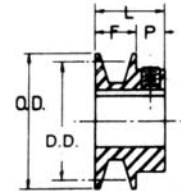
Bore Range	Keyseat	Bore Range	Keyseat
3/8-1/2	None	15/16-1 1/4	1/4x1/8
5/8-7/8	3/16x3/32	1 7/16	3/8x3/16

Table No. 2

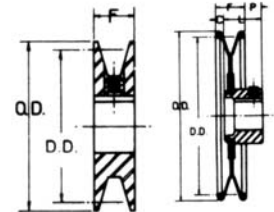
Part No.	DIAMETER			Type	STOCK BORES MARKED "X"								DIMENSIONS				Wt. Lbs.	
	Out side	Datum "A"	Datum "B"		1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 3/16"	1	1	F	L	P		C
BAR STEEL																		
BS24	2.40"	1.80	2.20"	1F	X	-	-	-	-	-	-	-	-	3/4"	-	-	-	0.4
BS24	2.40	1.80	2.20	1	-	X	X	-	-	-	-	-	-	3/4	1 3/16"	7/16"	-	0.5
BS25	2.50	1.90	2.30	1F	X	-	-	-	-	-	-	-	-	3/4	-	-	-	0.5
BS25	2.50	1.90	2.30	1	-	X	X	X	-	-	-	-	-	3/4	1 3/16"	7/16"	-	0.7
BS26	2.60	2.00	2.40	1F	X	-	-	-	-	-	-	-	-	3/4	-	-	-	0.5
BS26	2.60	2.00	2.40	1	-	X	X	X	-	-	-	-	-	3/4	1 3/16"	7/16"	-	0.7
BS27	2.70	2.10	2.50	1F	X	X	-	-	-	-	-	-	-	3/4	-	-	-	0.6
BS27	2.70	2.10	2.50	1	-	X	X	X	-	-	-	-	-	3/4	1 3/16"	7/16"	-	0.8
BS28	2.96	2.20	2.60	1F	X	X	X	X	-	-	-	-	-	3/4	-	-	-	0.8
BS28	2.96	2.20	2.60	1	-	X	X	X	-	X	-	-	-	3/4	1 3/16"	7/16"	-	0.8
BS30	3.16	2.40	2.80	1F	X	X	X	X	X	-	-	-	-	3/4	-	-	-	1.0
BS32	3.36	2.60	3.00	1F	X	X	X	X	X	-	-	-	-	3/4	-	-	-	1.1
PRESSED STEEL																		
BS34	3.57	2.8	3.2	2	X	X	X	-	-	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	0.8
BS36	3.77	3.0	3.4	2	X	X	X	-	-	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	0.8
BS40	3.97	3.2	3.6	2	X	X	X	X	X	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	0.9
BS45	4.27	3.5	3.9	2	X	X	X	X	X	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	1.1
BS50	4.77	4.0	4.4	2	X	X	X	X	X	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	1.1
BS55	5.27	4.5	4.9	2	X	X	X	-	X	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	1.3
BS60	5.77	5.0	5.4	2	X	X	X	X	X	-	-	-	-	1 1/16"	1 3/16"	7/16"	5/16"	1.4
BS70	6.94	6.0	6.4	2	X	X	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	1.5
▲BS80	7.94	7.0	7.4	2	X	X	X	-	X	-	-	-	X	1 1/8"	1 3/16"	7/16"	3/8"	2.1
▲BS90	8.94	8.0	8.4	2	-	X	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	2.5
▲BS100	9.93	9.0	9.4	3	-	X	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	3.3
▲BS110	10.93	10.0	10.4	3	-	X	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	3.6
▲BS120	11.93	11.0	11.4	3	-	-	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	4.0
■BS130	12.93	12.0	12.4	3	-	-	X	-	X	-	-	-	-	1 1/8"	1 3/16"	7/16"	3/8"	4.9
■BS160	15.93	15.0	15.4	3	-	-	X	-	X	-	X	X	X	1 1/8"	1 3/16"	7/16"	3/8"	7.8
■BS190	18.93	18.0	18.4	3	-	-	X	-	X	X	X	X	X	1 1/8"	1 3/16"	7/16"	3/8"	10.0

▲ For 1 1/8 Bore and large; L=1 17/32", P=25/32", C=3/8". ■ For 1 1/8" Bore and Large; L=1 17/32", P=27/32", C=7/16".

NOTE DO NOT USE NOTCHED BELT RATINGS WITH "PRESSED STEEL" SHEAVES. 5000 FPM MAX. ON TYPE 2 SHEAVES.

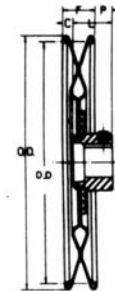


TYPE 1



TYPE 1F

TYPE 2



TYPE 3

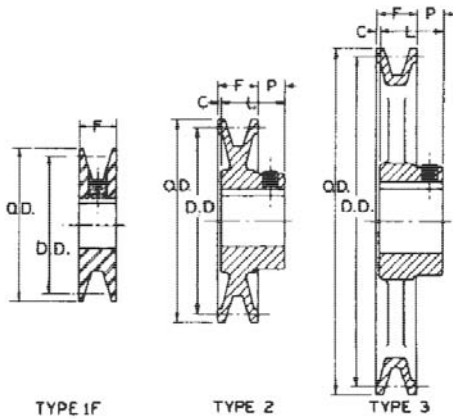
Single Groove Sheaves for "3L"

Table No. 1 Stock Sizes-Finished Bore

Part No.	DIAMETER		Type	STOCK BORES MARKED "X"					DIMENSIONS				Wt.
	Outside	Pitch "3L"		3/8"	1/2"	5/8"	3/4"	1"	F	L	P	C	
OK12	1.42"	1.25"	1F	X	X	-	-	-	1/2"	1/2"	-	-	0.1
OK15	1.67	1.50	1F	X	X	-	-	-	1/2	1/2	-	-	0.1
OK17	1.92	1.75	1F	-	X	X	X	-	1/2	1/2	-	-	0.3
OK20	2.17	2.00	1F	-	X	X	X	-	1/2	1/2	-	-	0.4
OK22	2.40	2.25	1F	-	X	X	X	-	1/2	1/2	-	-	0.5
OK25	2.67	2.50	1F	-	X	X	X	-	1/2	1/2	-	-	0.05
OK30	3.17	3.00	2	-	X	X	X	-	9/16	1 1/32	15/32"	0	1.0
OK35	3.67	3.50	2	-	X	X	X	-	9/16	1 1/32	15/32	0	1.0
OK40	4.17	4.00	3	-	X	X	X	X	9/16	1 1/32	15/32	0	0.9
OK45	4.67	4.50	3	-	X	X	X	X	9/16	1 1/32	15/32	0	1.3
OK50	5.17	5.00	3	-	X	X	X	X	9/16	1 1/32	15/32	0	1.6
OK60	6.17	6.00	3	-	X	X	X	X	9/16	1 1/32	15/32	0	1.8
OK70	7.17	7.00	3	-	X	X	X	X	9/16	1 1/32	15/32	0	2.3
OK80	8.17	8.00	3	-	X	X	X	-	5/8	1 1/16	7/16	0	2.8
OK90	9.17	9.00	3	-	X	X	X	-	5/8	1 1/16	7/16	0	3.0
OK100	10.17	10.00	3	-	-	X	X	-	5/8	1 1/16	7/16	0	3.8

Type 1F sheaves are machined from bar steel.

Types 2 and 3 are machined from cast iron. All have hollow head setscrews and standard keyseats.



AL Standard Keyseats

Table No. 3

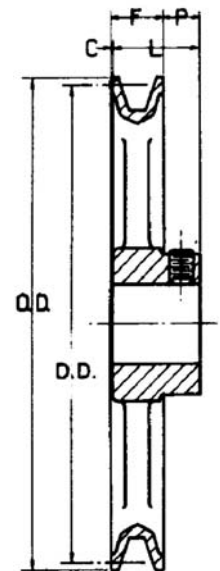
Bore Range	Keyseat
3/8" to 1/2"	None
5/8 to 7/8	3/16"x3/32"
1 5/16 to 1 1/8	1/4x1/8

Table No. 1 Stock "OL", "AL" and "AM" Sheaves

Part No.	DIAMETER		STOCK BORES MARKED "X"			DIMENSIONS				Wt. Lbs.
	Outside	Pitch	5/8"	3/4"	1"	F	L	P	C	
★OL50	4.93"	4.80"	X	X	-	19/32	1 1/16"	15/32"	-	1.1
★OL60	5.93	5.80	X	X	-	19/32	1 1/16	15/32	-	1.4
★OL70	6.93	6.80	X	-	-	19/32	1 1/16	15/32	-	1.5
AL54	4.93	4.78	X	X	X	19/32	1 1/16	15/32	-	1.1
AL64	5.93	5.78	X	X	X	19/32	1 1/16	15/32	-	1.2
AL74	6.93	6.78	X	X	X	19/32	1 1/16	15/32	-	1.5
AL84	7.93	7.78	X	X	X	19/32	1 1/16	15/32	-	1.8
AL94	8.93	8.78	-	X	X	19/32	1 1/16	15/32	-	2.4
AL104	9.93	9.78	-	X	X	19/32	1 1/16	15/32	-	2.9
AL114	10.93	10.78	-	X	X	19/32	1 1/16	15/32	-	3.1
AL124	11.93	11.78	-	X	X	19/32	1 1/16	15/32	-	3.8
AM144	14.16	14.00	-	-	X	11/16	1 3/4	13/32	1/32"	5.2

★ For use with "3L" Belts; Other sizes for use with "4L" or "A"

Stock "OL", "AL" and "AM" Sheaves are equipped with Hollow Head Set Screws and have no Keyseat.



Stock "VL" and "VM" Variable Pitch Sheaves

Table No. 1

Part No.	DIAMETER RANGE												Stock Bores Marked "x"			
	"3L" BELTS				"4L" or "A" BELTS				"5L" or "B" BELTS				1/2	5/8	3/4	7/8
	Min. Pitch	Turns Open	Max Pitch	Turns Open	Min. Dat	Turns Open	Max Pitch	Turns Open	Min. Pitch	Turns Open	Max Pitch	Turns Open				
1VL25	1.6	4	2.4	0									x	x		
1VL30	1.8	4	2.7	0									x	x		
1VL34	1.7	4	2.5	0	1.9	5	2.9	0	2.4	5	3.2	1	x	x	x	
1VL40	2.3	4	3.1	0	2.4	5	3.4	0	2.7	6	3.7	1	x	x	x	x
1VL44	2.7	4	3.5	0	2.8	5	3.8	0	3.1	6	4.1	1	x	x	x	x
1VM50	3.3	4	4.1	0	3.4	5	4.4	0	3.7	6	4.7	1	x	x	x	x

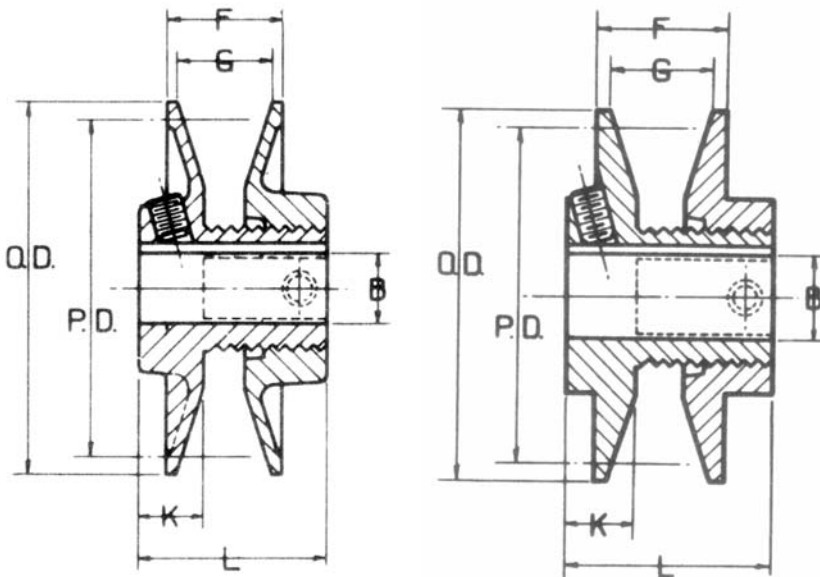
Table No. 2 Dimensions

Part No.	DIMENSIONS							
	O.D.	F		G		L	K	Wt. Lbs
		Max.	Min.	Max.	Min.			
1VL25	2.50	25/32	17/32	5/8	3/8	1 1/2	37/64	.8
1VL30	2.87	25/32	17/32	5/8	3/8	1 1/2	37/64	1.0
1VL34	3.15	1	5/8	7/8	1/2	1 11/16	37/64	1.1
1VL40	3.75	1	5/8	7/8	1/2	1 11/16	37/64	1.3
1VL44	4.15	1	5/8	7/8	1/2	1 11/16	37/64	1.3
1VM50	4.75	1 1/16	11/16	7/8	1/2	1 7/8	21/32	2.8

"VL", "VM" Sheaves are machined. Both are furnished with Standard Keyseats and Hollow Head Setscrews.

Standard Keyseats

Bore Range	Keyseat
1/2	none
5/8-7/8	3/16x3/32



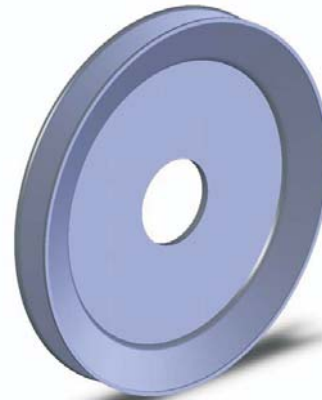
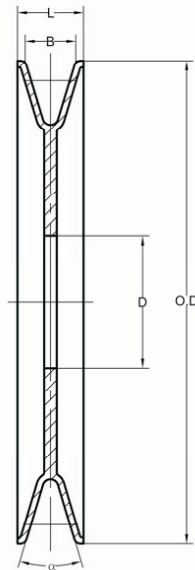
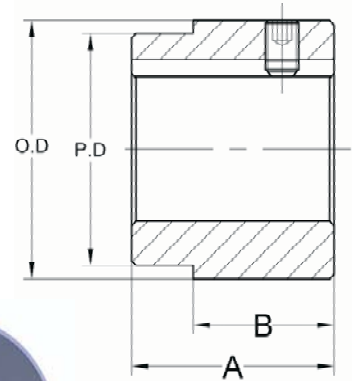
1VL25-1VL44

1VM50



V, W & X Series Hubs

PART NO.	Bore range	Wt.lbs	DIMENSIONS(INCHES)			
			O.D	P.D	A	B
V	1/2 - 7/8	0.38	1 7/16	1 1/8	1 3/16	3/4
W	1/2 - 1-1/4	0.88	1 13/16	1 5/8	1 7/16	1
X	1/2 - 1-1/2	1.63	2 1/2	2	1 7/16	1



SPLIT STEEL PULLEYS

PART NO.	Belt Width	DIMENSIONS(INCHES)					Wt.lbs
		O.D	D	L	B	α	
WPAB300V	A & B	3	1 1/8	0.827	0.63	34°	0.36
WPAB350W	A & B	3 1/2	1 5/8	0.827	0.63	34°	0.45
WPAB400W	A & B	4	1 5/8	0.827	0.63	34°	0.55
WPAB450W	A & B	4 1/2	1 5/8	0.827	0.63	34°	0.7
WPAB500W	A & B	5	1 5/8	0.827	0.63	34°	0.85
WPAB550W	A & B	5 1/2	1 5/8	0.827	0.63	34°	1.05
WPAB600W	A & B	6	1 5/8	0.827	0.63	34°	1.25
WPAB650W	A & B	6 1/2	1 5/8	0.827	0.63	34°	1.5
WPAB700W	A & B	7	1 5/8	0.827	0.63	34°	1.75
WPAB800W	A & B	8	1 5/8	0.827	0.63	38°	2.25
WPAB900W	A & B	9	1 5/8	0.827	0.63	38°	2.85
WPAB1000W	A & B	10	1 5/8	0.827	0.63	38°	3.55
WPAB1100W	A & B	11	1 5/8	0.827	0.63	38°	4.25
WPAB1200W	A & B	12	1 5/8	0.827	0.63	38°	3.95
WPAB1400W	A & B	14	1 5/8	0.827	0.63	38°	5.5
WPAB1600W	A & B	16	1 5/8	0.827	0.63	38°	6.65
WPC400W	C	4	1 5/8	0.827	0.63	34°	0.55
WPC600X	C	6	2	0.827	0.63	34°	1.25
WPC800X	C	8	2	0.827	0.63	38°	2.25
WPC1000X	C	10	2	0.827	0.63	38°	3.55
WPC1200X	C	12	2	0.827	0.63	38°	3.95

ALL SPLIT PULLEY SURFACES ARE BLACK OXIDE.

CROSS REFERENCE

MASKA	RBL
MA18	AK17
MA20	AK20
MA21	AK21
MA22	AK22
MA23	AK23
MA25	AK25
MA26	AK26
MA27	AK27
MA28	AK28
MA30	AK30
MA33	AK32
MA35	AK34
MA38	AK39
MA40	AK41
MA43	AK44
MA45	AK46
MA48	AK49
MA50	AK51
MA53	AK54
MA55	AK56
MA58	AK59
MA60	AK61
MA63	AK64
MA65	AK66
MA68	AK69
MA70	AK71
MA73	AK74
MA78	AK79
MA83	AK84
MA88	AK89
MA93	AK94
MA98	AK99
MA103	AK104
MA108	AK109
MA113	AK114
MA123	AK124
MA133	AK134
MA143	AK144
MA153	AK154
MA183	AK184

MASKA	RBL
MB24	BK24
MB25	BK25
MB26	BK26
MB28	BK27
MB30	BK28
MB31	BK30
MB34	BK32
MB35	BK34
MB38	BK36
MB40	BK40
MB43	BK45
MB45	BK47
MB48	BK50
MB50	BK52
MB53	BK55
MB55	BK57
MB58	BK60
MB60	BK62
MB63	BK65
MB65	BK67
MB68	BK70
MB70	BK72
MB73	BK75
MB75	BK77
MB78	BK80
MB83	BK85
MB88	BK90
MB93	BK95
MB98	BK100
MB103	BK105
MB108	BK110
MB113	BK115
MB118	BK120
MB128	BK130
MB138	BK140
MB158	BK160
MB188	BK190

MASKA	RBL
MAL30	AK30H
MAL32	AK32H
MAL34	AK34H
MAL37	AK39H
MAL39	AK41H
MAL42	AK44H
MAL44	AK46H
MAL47	AK49H
MAL49	AK51H
MAL52	AK54H
MAL54	AK56H
MAL57	AK59H
MAL59	AK61H
MAL62	AK64H
MAL64	AK66H
MAL67	AK69H
MAL69	AK71H
MAL72	AK74H
MAL77	AK79H
MAL82	AK84H
MAL87	AK89H
MAL92	AK94H
MAL97	AK99H
MAL102	AK104H
MAL107	AK109H
MAL112	AK114H
MAL122	AK124H
MAL132	AK134H
MAL142	AK144H
MAL152	AK154H
MAL182	AK184H

MASKA	RBL
MBL31	BK30H
MBL33	BK32H
MBL35	BK34H
MBL37	BK36H
MBL39	BK40H
MBL42	BK45H
MBL44	BK47H
MBL47	BK50H
MBL49	BK52H
MBL52	BK55H
MBL54	BK57H
MBL57	BK60H
MBL59	BK62H
MBL62	BK65H
MBL64	BK67H
MBL67	BK70H
MBL69	BK72H
MBL72	BK75H
MBL74	BK77H
MBL77	BK80H
MBL82	BK85H
MBL87	BK90H
MBL92	BK95H
MBL97	BK100H
MBL102	BK105H
MBL107	BK110H
MBL112	BK115H
MBL117	BK120H
MBL127	BK130H
MBL137	BK140H
MBL147	BK150H
MBL157	BK160H
MBL187	BK190H

CROSS REFERENCE

H.V.A.C. VARIABLE F.H.P.

VARIABLE LIGHT DUTY

MASKA	RBL
MVL25	1VL25
MVL30	1VL30
MVL34	1VL34
MVL40	1VL40
MVL44	1VL44

FRACTIONAL FIXED BORE A GROOVE

MASKA	RBL
MFAL54	AL54
MFAL64	AL64
MFAL74	AL74
MFAL84	AL84
MFAL94	AL94
MFAL104	AL104
MFAL114	AL114
MFAL124	AL124
MFAM144	AM144

VARIABLE PITCH INTEGRAL VP-2VP

V-BELT SHEAVE SINGLE GROOVE

MASKA	RBL
8325	1VP34
8350	1VP40
8400	1VP44
8450	1VP50
8550	1VP56
8600	1VP60/1VP62/1VP65
8670	1VP68/1VP71
8740	1VP75

V-BELT SHEAVE DOUBLE GROOVE

MASKA	RBL
D8350	2VP36
D8400	2VP42
D8450	2VP50
D8550	2VP56
D8600	2VP60/1VP62/1VP65
D8670	2VP68/1VP71
D8740	2VP75



KEYWAY SPECIFICATIONS

STANDARD KEYWAY SIZES

Listed are the standard keyway sizes furnished with corresponding bore sizes. These sizes will be supplied when keyway size is specified on an order. If other than standard is required, please specify, "Non Standard Keyway" when ordering.

Bore	Keyway	Bore	Keyway
1/2" to 9/16"	1/8" x 1/16"	1 13/16" to 2 1/4"	1/2" x 1/4"
5/8" to 7/8"	3/16" x 3/32"	2 5/16" to 2 3/4"	5/8" x 5/16"
15/16" to 1 1/4"	1/4" x 1/8"	2 13/15" to 3"	3/4" x 3/8"
1 5/16" to 1 3/8"	5/16" x 5/32"	3 5/16" to 3 3/4"	7/8" x 7/16"
1 7/16" to 1 3/4"	3/8" x 3/16"	3 13/16" to 4 1/2"	1" x 1/2"

Keyway Tolerances
 Width: + .002 0
 Depth: + .010 0

DECIMAL EQUIVALENTS

Inches		mm (Metric)	Inches		mm (Metric)
Fraction	Decimal		Fraction	Decimal	
1/64	0.0156	0.397	33/64	0.5156	13.097
1/32	0.0313	0.794	17/32	0.5313	13.494
3/64	0.0469	1.191	35/64	0.5469	13.891
1/16	0.0625	1.588	9/16	0.5625	14.288
5/64	0.0781	1.984	37/64	0.5781	14.684
3/32	0.0938	2.381	19/32	0.5938	15.081
7/64	0.1094	2.778	39/64	0.6094	15.478
1/8	0.1250	3.175	5/8	0.6250	15.875
9/64	0.1406	3.572	41/64	0.6406	16.272
5/32	0.1563	3.969	21/32	0.6563	16.669
11/64	0.1719	4.366	43/64	0.6719	17.066
3/16	0.1875	4.763	11/16	0.6875	17.463
13/64	0.2031	5.159	45/64	0.7031	17.859
7/32	0.2188	5.556	23/32	0.7188	18.256
15/64	0.2344	5.953	47/64	0.7344	18.653
1/4	0.2500	6.350	3/4	0.7500	19.050
17/64	0.2656	6.747	49/64	0.7656	19.447
9/32	0.2813	7.144	25/32	0.7813	19.844
19/64	0.2969	7.541	51/64	0.7969	20.241
5/16	0.3125	7.938	13/16	0.8125	20.638
21/64	0.3281	8.334	53/64	0.8281	21.034
11/32	0.3438	8.731	27/32	0.8438	21.431
23/64	0.3594	9.128	55/64	0.8594	21.828
3/8	0.3750	9.525	7/8	0.8750	22.225
25/64	0.3906	9.922	57/64	0.8906	22.622
13/32	0.4063	10.319	29/32	0.9063	23.019
27/64	0.4219	10.716	59/64	0.9219	23.416
7/16	0.4375	11.113	15/16	0.9375	23.813
29/64	0.4531	11.509	61/64	0.9531	24.209
15/32	0.4688	11.906	31/32	0.9688	24.606
31/64	0.4844	12.303	63/64	0.9844	25.003
1/2	0.5000	12.700	1	1.0000	25.400