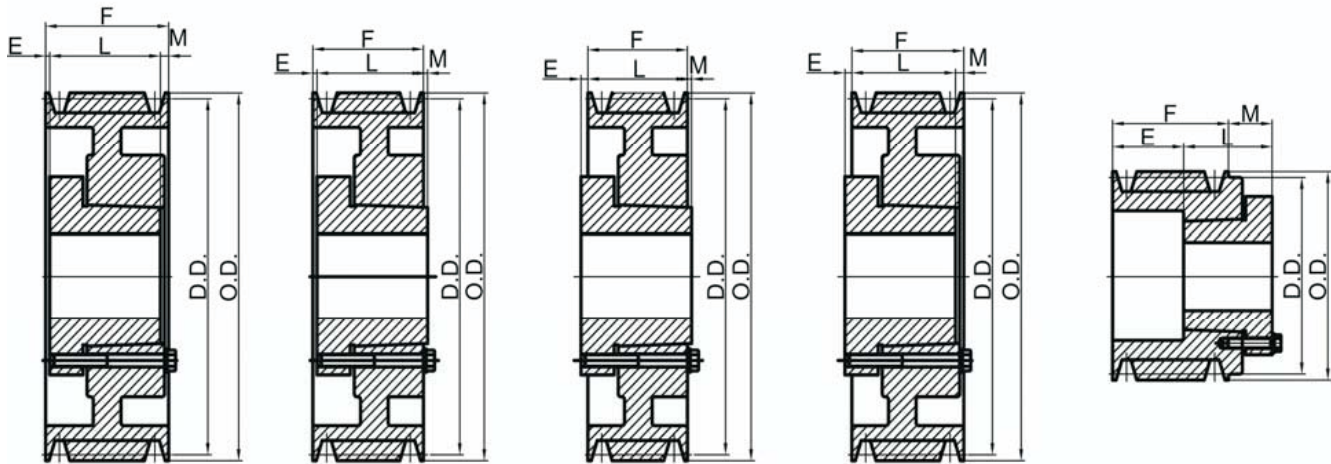


Table No.1 Standard Keyseats

| Bore Range | Keyseat |
|---------------|--------------|
| 1/2" - 9/16" | 1/8" x 1/16" |
| 5/8 7/8 | 3/16 x 3/32 |
| 15/16 1 1/4 | 1/4 x 1/8 |
| 1 5/16 1 3/8 | 5/16 x 5/32 |
| 1 7/16 1 3/4 | 3/8 x 3/16 |
| 1 13/16 2 1/4 | 1/2 x 1/4 |

| Bore Range | Keyseat |
|---------------|-------------|
| 2 5/16 2 3/4 | 5/8 x 5/16 |
| 2 13/16 3 1/4 | 3/4 x 3/8 |
| 3 3/8 3 3/4 | 7/8 x 7/16 |
| 3 7/8 4 1/4 | 1 x 1/2 |
| 4 9/16 5 1/2 | 1 1/4 x 5/8 |

1 3/8" Bore Bushing also available with 3/8x3/16"Keyway.



TYPE A

TYPE B

TYPE C

TYPE D

TYPE E

Table No.2

Specifications

| Part No. | Bushing | Bore Range | Type | D.D."5V"Belts | O.D. | E | L | M | Wt.Less Bushing |
|--------------------------------|---------|---------------|--------|---------------|-------|--------|---------|--------|-----------------|
| 2 GROOVES, F = 1 11/16" | | | | | | | | | |
| 25V440SH | SH | 1/2" - 1 5/8" | D-Sol. | 4.30" | 4.40" | 11/32" | 1 5/16" | 23/32" | 5.8 |
| 25V465SDS | SDS | 1/2-2 | E-Sol. | 4.55 | 4.65 | 27/32 | 1 5/16 | 15/32 | 6.6 |
| 25V490SDS | SDS | 1/2-2 | A-Sol. | 4.80 | 4.90 | 1/32 | 1 5/16 | 11/32 | 6.8 |
| 25V520SDS | SDS | 1/2-2 | A-Sol. | 5.10 | 5.20 | 1/32 | 1 5/16 | 11/32 | 7.0 |
| 25V550SDS | SDS | 1/2-2 | A-Sol. | 5.40 | 5.50 | 1/32 | 1 5/16 | 11/32 | 7.2 |
| 25V590SDS | SDS | 1/2-2 | A-Sol. | 5.80 | 5.90 | 1/32 | 1 5/16 | 11/32 | 7.6 |
| 25V630SK | SK | 1/2 - 2 5/8 | D-Sol. | 6.20 | 6.30 | 11/32 | 1 15/16 | 3/32 | 9.4 |
| 25V670SK | SK | 1/2 - 2 5/8 | D-Sol. | 6.60 | 6.70 | 11/32 | 1 15/16 | 3/32 | 10.5 |
| 25V710SK | SK | 1/2 - 2 5/8 | D-Sol. | 7.00 | 7.10 | 11/32 | 1 15/16 | 3/32 | 11.5 |
| 25V750SK | SK | 1/2 - 2 5/8 | D-Sol. | 7.40 | 7.50 | 11/32 | 1 15/16 | 3/32 | 12.5 |
| 25V800SK | SK | 1/2 - 2 5/8 | D-Web | 7.90 | 8.00 | 11/32 | 1 15/16 | 3/32 | 13.0 |
| 25V850SK | SK | 1/2 - 2 5/8 | D-Web | 8.40 | 8.50 | 11/32 | 1 15/16 | 3/32 | 14.0 |
| 25V900SK | SK | 1/2 - 2 5/8 | D-Arm | 8.90 | 9.00 | 11/32 | 1 15/16 | 3/32 | 15.2 |
| 25V925SK | SK | 1/2 - 2 5/8 | D-Arm | 9.15 | 9.25 | 11/32 | 1 15/16 | 3/32 | 15.3 |
| 25V975SK | SK | 1/2 - 2 5/8 | D-Arm | 9.65 | 9.75 | 11/32 | 1 15/16 | 3/32 | 15.5 |
| 25V1030SK | SK | 1/2 - 2 5/8 | D-Arm | 10.20 | 10.30 | 11/32 | 1 15/16 | 3/32 | 15.5 |
| 25V1090SK | SK | 1/2 - 2 5/8 | D-Arm | 10.80 | 10.90 | 11/32 | 1 15/16 | 3/32 | 16.5 |
| 25V1130SK | SK | 1/2 - 2 5/8 | D-Arm | 11.20 | 11.30 | 11/32 | 1 15/16 | 3/32 | 17.8 |
| 25V1180SK | SK | 1/2 - 2 5/8 | D-Arm | 11.70 | 11.80 | 11/32 | 1 15/16 | 3/32 | 19.0 |
| 25V1250SF | SF | 1/2 - 2 15/16 | D-Arm | 12.40 | 12.50 | 13/32 | 2 1/16 | 1/32 | 21.0 |
| 25V1320SF | SF | 1/2 - 2 15/16 | D-Arm | 13.10 | 13.20 | 13/32 | 2 1/16 | 1/32 | 22.6 |
| 25V1400SF | SF | 1/2 - 2 15/16 | D-Arm | 13.90 | 14.00 | 13/32 | 2 1/16 | 1/32 | 25.3 |
| 25V1500SF | SF | 1/2 - 2 15/16 | D-Arm | 14.90 | 15.00 | 13/32 | 2 1/16 | 1/32 | 27.4 |
| 25V1600SF | SF | 1/2 - 2 15/16 | D-Arm | 15.90 | 16.00 | 13/32 | 2 1/16 | 1/32 | 29.2 |
| 25V1870SF | SF | 1/2 - 2 15/16 | D-Arm | 18.60 | 18.70 | 13/32 | 2 1/16 | 1/32 | 36.0 |
| 25V2120SF | SF | 1/2 - 2 15/16 | D-Arm | 21.10 | 21.20 | 13/32 | 2 1/16 | 1/32 | 43.0 |
| 25V2360E | E | 7/8 - 3 1/2 | C-Arm | 23.50 | 23.60 | 29/32 | 2 3/4 | 5/32 | 55.0 |
| 25V2800E | E | 7/8 - 3 1/2 | C-Arm | 27.90 | 28.00 | 29/32 | 2 3/4 | 5/32 | 67.0 |



Q-D SHEAVES FOR "5V" BELTS

Table No.1

Specifications

| Part No. | Bushing | Bore Range | Type | D.D."5V"Belts | O.D. | E | L | M | Wt.Less Bushing |
|--|---------|--------------|--------|---------------|-------|---------|---------|-------|-----------------|
| 3 GROOVES, F = 2 3/8" 4 GROOVES, F = 3 1/16" | | | | | | | | | |
| 35V440SDS | SDS | 1/2-2 | E-Sol. | 4.30 | 4.40 | 1 23/32 | 1 5/16 | 21/32 | 6.5 |
| 35V465SDS | SDS | 1/2-2 | E-Sol. | 4.55 | 4.65 | 1 23/32 | 1 5/16 | 21/32 | 7.6 |
| 35V490SDS | SDS | 1/2-2 | A-Sol. | 4.80 | 4.90 | 13/32 | 1 5/16 | 21/32 | 7.8 |
| 35V520SDS | SDS | 1/2-2 | A-Sol. | 5.10 | 5.20 | 13/32 | 1 5/16 | 21/32 | 8.0 |
| 35V550SDS | SDS | 1/2-2 | A-Sol. | 5.40 | 5.50 | 13/32 | 1 5/16 | 21/32 | 8.2 |
| 35V590SDS | SDS | 1/2-2 | A-Sol. | 5.80 | 5.90 | 13/32 | 1 5/16 | 21/32 | 8.6 |
| 35V630SK | SK | 1/2 -2 5/8 | A-Sol. | 6.20 | 6.30 | 9/32 | 1 15/16 | 5/32 | 10.4 |
| 35V670SK | SK | 1/2 -2 5/8 | A-Sol. | 6.60 | 6.70 | 9/32 | 1 15/16 | 5/32 | 11.7 |
| 35V710SF | SF | 1/2 -2 15/16 | A-Sol. | 7.00 | 7.10 | 5/32 | 2 1/16 | 5/32 | 12.7 |
| 35V750SF | SF | 1/2 -2 15/16 | A-Sol. | 7.40 | 7.50 | 5/32 | 2 1/16 | 5/32 | 15.0 |
| 35V800SF | SF | 1/2 -2 15/16 | A-Sol. | 7.90 | 8.00 | 5/32 | 2 1/16 | 5/32 | 16.5 |
| 35V850SF | SF | 1/2 -2 15/16 | A-Arm | 8.40 | 8.50 | 5/32 | 2 1/16 | 5/32 | 18.0 |
| 35V900SF | SF | 1/2 -2 15/16 | A-Arm | 8.90 | 9.00 | 5/32 | 2 1/16 | 5/32 | 19.8 |
| 35V925SF | SF | 1/2 -2 15/16 | A-Arm | 9.15 | 9.25 | 5/32 | 2 1/16 | 5/32 | 20.7 |
| 35V975SF | SF | 1/2 -2 15/16 | A-Arm | 9.65 | 9.75 | 5/32 | 2 1/16 | 5/32 | 22.6 |
| 35V1030SF | SF | 1/2 -2 15/16 | A-Arm | 10.20 | 10.30 | 5/32 | 2 1/16 | 5/32 | 24.6 |
| 35V1090SF | SF | 1/2 -2 15/16 | A-Arm | 10.80 | 10.90 | 5/32 | 2 1/16 | 5/32 | 26.7 |
| 35V1130SF | SF | 1/2 -2 15/16 | A-Arm | 11.20 | 11.30 | 5/32 | 2 1/16 | 5/32 | 28.2 |
| 35V1180SF | SF | 1/2 -2 15/16 | A-Arm | 11.70 | 11.80 | 5/32 | 2 1/16 | 5/32 | 29.7 |
| 35V1250E | E | 7/8 -3 1/2 | D-Arm | 12.40 | 12.50 | 13/32 | 2 3/4 | 1/32 | 34.0 |
| 35V1320E | E | 7/8 -3 1/2 | D-Arm | 13.10 | 13.20 | 13/32 | 2 3/4 | 1/32 | 35.0 |
| 35V1400E | E | 7/8" -3 1/2 | D-Arm | 13.90 | 14.00 | 13/32 | 2 3/4 | 1/32 | 37.0 |
| 35V1500E | E | 7/8 -3 1/2 | D-Arm | 14.90 | 15.00 | 13/32 | 2 3/4 | 1/32 | 38.0 |
| 35V1600E | E | 7/8 -3 1/2 | D-Arm | 15.90 | 16.00 | 13/32 | 2 3/4 | 1/32 | 39.2 |
| 35V1870E | E | 7/8 -3 1/2 | D-Arm | 18.60 | 18.70 | 13/32 | 2 3/4 | 1/32 | 47.2 |
| 35V2120E | E | 7/8 -3 1/2 | D-Arm | 21.10 | 21.20 | 13/32 | 2 3/4 | 1/32 | 55.0 |
| 35V2360E | E | 7/8 -3 1/2 | D-Arm | 23.50 | 23.60 | 13/32 | 2 3/4 | 1/32 | 70.2 |
| 35V2800E | E | 7/8 -3 1/2 | D-Arm | 27.90 | 28.00 | 13/32 | 2 3/4 | 1/32 | 86.5 |
| 35V3150F | F | 1-4 | C-Arm | 31.40 | 31.50 | 25/32 | 3 3/4 | 19/32 | 116 |
| 35V3750F | F | 1-4 | C-Arm | 37.40 | 37.50 | 25/32 | 3 3/4 | 19/32 | 141 |
| 35V5000F | F | 1-4 | C-Arm | 49.90 | 50.00 | 25/32 | 3 3/4 | 19/32 | 211 |
| 45V440SD | SD | 1/2-2 | E-Sol. | 4.30 | 4.40 | 1 29/32 | 1 13/16 | 21/32 | 7.5 |
| 45V465SD | SD | 1/2-2 | E-Sol. | 4.55 | 4.65 | 1 29/32 | 1 13/16 | 21/32 | 8.0 |
| 45V490SD | SD | 1/2-2 | A-Sol. | 4.80 | 4.90 | 21/32 | 1 13/16 | 19/32 | 8.5 |
| 45V520SD | SD | 1/2-2 | A-Sol. | 5.10 | 5.20 | 21/32 | 1 13/16 | 19/32 | 8.8 |
| 45V550SD | SD | 1/2-2 | A-Sol. | 5.40 | 5.50 | 21/32 | 1 13/16 | 19/32 | 9.3 |
| 45V590SD | SD | 1/2-2 | A-Sol. | 5.80 | 5.90 | 21/32 | 1 13/16 | 19/32 | 10.1 |
| 45V630SK | SK | 1/2 -2 5/8 | A-Sol. | 6.20 | 6.30 | 17/32 | 1 15/16 | 19/32 | 11.8 |
| 45V670SK | SK | 1/2 -2 5/8 | A-Sol. | 6.60 | 6.70 | 17/32 | 1 15/16 | 19/32 | 13.6 |
| 45V710SF | SF | 1/2 -2 15/16 | A-Sol. | 7.00 | 7.10 | 7/32 | 2 1/16 | 25/32 | 14.9 |
| 45V750SF | SF | 1/2 -2 15/16 | A-Sol. | 7.40 | 7.50 | 7/32 | 2 1/16 | 25/32 | 17.0 |
| 45V800E | E | 7/8 -3 1/2 | B-Sol. | 7.90 | 8.00 | 11/32 | 2 3/4 | 1/32 | 18.8 |
| 45V850E | E | 7/8 -3 1/2 | B-Sol. | 8.40 | 8.50 | 11/32 | 2 3/4 | 1/32 | 21.9 |
| 45V900E | E | 7/8 -3 1/2 | B-Sol. | 8.90 | 9.00 | 11/32 | 2 3/4 | 1/32 | 24.2 |
| 45V925E | E | 7/8 -3 1/2 | B-Sol. | 9.15 | 9.25 | 11/32 | 2 3/4 | 1/32 | 25.8 |
| 45V975E | E | 7/8 -3 1/2 | B-Sol. | 9.65 | 9.75 | 11/32 | 2 3/4 | 1/32 | 28.2 |
| 45V1030E | E | 7/8 -3 1/2 | B-Sol. | 10.20 | 10.30 | 11/32 | 2 3/4 | 1/32 | 29.8 |
| 45V1090E | E | 7/8 -3 1/2 | B-Web | 10.80 | 10.90 | 11/32 | 2 3/4 | 1/32 | 30.6 |
| 45V1130E | E | 7/8 -3 1/2 | A-Arm | 11.20 | 11.30 | 9/32 | 2 3/4 | 1/32 | 31.9 |
| 45V1180E | E | 7/8 -3 1/2 | B-Web | 11.70 | 11.80 | 11/32 | 2 3/4 | 1/32 | 33.0 |
| 45V1250E | E | 7/8 -3 1/2 | A-Arm | 12.40 | 12.50 | 9/32 | 2 3/4 | 1/32 | 36.4 |
| 45V1320E | E | 7/8 -3 1/2 | A-Arm | 13.10 | 13.20 | 9/32 | 2 3/4 | 1/32 | 38.2 |
| 45V1400E | E | 7/8 -3 1/2 | A-Arm | 13.90 | 14.00 | 9/32 | 2 3/4 | 1/32 | 40.2 |
| 45V1500E | E | 7/8 -3 1/2 | A-Arm | 14.90 | 15.00 | 9/32 | 2 3/4 | 1/32 | 43.5 |
| 45V1600E | E | 7/8 -3 1/2 | A-Arm | 15.90 | 16.00 | 9/32 | 2 3/4 | 1/32 | 44.6 |
| 45V1870E | E | 7/8 -3 1/2 | A-Arm | 18.60 | 18.70 | 3/32 | 2 3/4 | 7/32 | 53.6 |
| 45V2120E | E | 7/8 -3 1/2 | A-Arm | 21.10 | 21.20 | 3/32 | 2 3/4 | 7/32 | 62.5 |
| 45V2360F | F | 1-4 | C-Arm | 23.50 | 23.60 | 15/32 | 3 3/4 | 7/32 | 83.5 |
| 45V2800F | F | 1-4 | C-Arm | 27.90 | 28.00 | 15/32 | 3 3/4 | 7/32 | 126 |
| 45V3150F | F | 1-4 | C-Arm | 31.40 | 31.50 | 15/32 | 3 3/4 | 7/32 | 148 |
| 45V3750F | F | 1-4 | C-Arm | 37.40 | 37.50 | 15/32 | 3 3/4 | 7/32 | 170 |
| 45V5000J | J | 1 1/2 -4 1/2 | C-Arm | 49.90 | 50.00 | 3/4 | 4 5/8 | 13/16 | 248 |



Table No.1

Specifications

| Part No. | Bushing | Bore Range | Type | D.D. "5V"Belts | O.D. | E | L | M | Wt.Less Bushing | |
|----------|---------|------------------------------|-------------------------------|-------------------|-------|----------|----------|---------|--------------------|--|
| | | 5 GROOVES, F = 3 3/4" | 6 GROOVES, F = 4 7/16" | | | | | | | |
| 55V440SD | SD | 1/2 - 2" | E-Sol. | 4.30" | 4.40" | 2 19/32" | 1 13/16" | 21/32" | 8.9 | |
| 55V465SD | SD | 1/2-2 | E-Sol. | 4.55 | 4.65 | 2 19/32 | 1 13/16 | 21/32 | 9.2 | |
| 55V490SD | SD | 1/2-2 | A-Sol. | 4.80 | 4.90 | 21/32 | 1 13/16 | 1 9/32 | 10.1 | |
| 55V520SD | SD | 1/2-2 | A-Sol. | 5.10 | 5.20 | 21/32 | 1 13/16 | 1 9/32 | 10.8 | |
| 55V550SD | SD | 1/2-2 | A-Sol. | 5.40 | 5.50 | 21/32 | 1 13/16 | 1 9/32 | 12.0 | |
| 55V590SK | SK | 1/2 -2 5/8 | A-Sol. | 5.80 | 5.90 | 17/32 | 1 15/16 | 1 9/32 | 13.2 | |
| 55V630SK | SK | 1/2 -2 5/8 | A-Sol. | 6.20 | 6.30 | 17/32 | 1 15/16 | 1 9/32 | 15.9 | |
| 55V670SF | SF | 1/2 -2 15/16 | A-Sol. | 6.60 | 6.70 | 17/32 | 2 1/16 | 1 5/32 | 18.6 | |
| 55V710SF | SF | 1/2 -2 15/16 | A-Sol. | 7.00 | 7.10 | 17/32 | 2 1/16 | 1 5/32 | 21.7 | |
| 55V750SF | SF | 1/2 -2 15/16 | A-Sol. | 7.40 | 7.50 | 17/32 | 2 1/16 | 1 5/32 | 22.8 | |
| 55V800E | E | 7/8 -3 1/2 | A-Sol. | 7.90 | 8.00 | 19/32 | 2 3/4 | 13/32 | 23.7 | |
| 55V850E | E | 7/8 -3 1/2 | A-Sol. | 8.40 | 8.50 | 19/32 | 2 3/4 | 13/32 | 24.8 | |
| 55V900E | E | 7/8 -3 1/2 | A-Sol. | 8.90 | 9.00 | 19/32 | 2 3/4 | 13/32 | 26.3 | |
| 55V925E | E | 7/8 -3 1/2 | A-Sol. | 9.15 | 9.25 | 19/32 | 2 3/4 | 13/32 | 28.2 | |
| 55V975E | E | 7/8 -3 1/2 | A-Sol. | 9.65 | 9.75 | 19/32 | 2 3/4 | 13/32 | 32.0 | |
| 55V1030E | E | 7/8 -3 1/2 | A-Web | 10.20 | 10.30 | 19/32 | 2 3/4 | 13/32 | 33.0 | |
| 55V1090E | E | 7/8 -3 1/2 | A-Web | 10.80 | 10.90 | 19/32 | 2 3/4 | 13/32 | 35.0 | |
| 55V1130E | E | 7/8 -3 1/2 | A-Arm | 11.20 | 11.30 | 19/32 | 2 3/4 | 13/32 | 36.5 | |
| 55V1180E | E | 7/8 -3 1/2 | A-Arm | 11.70 | 11.80 | 19/32 | 2 3/4 | 13/32 | 38.0 | |
| 55V1250E | E | 7/8 -3 1/2 | A-Arm | 12.40 | 12.50 | 19/32 | 2 3/4 | 13/32 | 40.8 | |
| 55V1320E | E | 7/8 -3 1/2 | A-Arm | 13.10 | 13.20 | 19/32 | 2 3/4 | 13/32 | 42.3 | |
| 55V1400E | E | 7/8 -3 1/2 | A-Arm | 13.90 | 14.00 | 19/32 | 2 3/4 | 13/32 | 44.6 | |
| 55V1500E | E | 7/8 -3 1/2 | A-Arm | 14.90 | 15.00 | 19/32 | 2 3/4 | 13/32 | 48.2 | |
| 55V1600E | E | 7/8 -3 1/2 | A-Arm | 15.90 | 16.00 | 19/32 | 2 3/4 | 13/32 | 51.2 | |
| 55V1870F | F | 1-4 | D-Arm | 18.60 | 18.70 | 3/32 | 3 3/4 | 3/32 | 70.2 | |
| 55V2120F | F | 1-4 | D-Arm | 21.10 | 21.20 | 1/32 | 3 3/4 | 1/32 | 89.0 | |
| 55V2360F | F | 1-4 | D-Arm | 23.50 | 23.60 | 1/32 | 3 3/4 | 1/32 | 105 | |
| 55V2800F | F | 1-4 | D-Arm | 27.90 | 28.00 | 1/32 | 3 3/4 | 1/32 | 123 | |
| 55V3150J | J | 1 1/2 -4 1/2 | C-Arm | 31.40 | 31.50 | 7/16 | 4 5/8 | 7/16 | 151 | |
| 55V3750J | J | 1 1/2 -4 1/2 | C-Arm | 37.40 | 37.50 | 7/16 | 4 5/8 | 7/16 | 190 | |
| 55V5000J | J | 1 1/2 -4 1/2 | C-Arm | 49.90 | 50.00 | 7/16 | 4 5/8 | 7/16 | 278 | |
| 65V440SD | SD | 1/2-2 | E-Sol. | 4.30 | 4.40 | 3 25/32 | 1 13/16 | 21/32 | 10.1 | |
| 65V465SD | SD | 1/2-2 | E-Sol. | 4.55 | 4.65 | 3 25/32 | 1 13/16 | 21/32 | 10.4 | |
| 65V490SD | SD | 1/2-2 | A-Sol. | 4.80 | 4.90 | 21/32 | 1 13/16 | 1 31/32 | 11.2 | |
| 65V520SD | SD | 1/2-2 | A-Sol. | 5.10 | 5.20 | 21/32 | 1 13/16 | 1 31/32 | 12.1 | |
| 65V550SD | SD | 1/2-2 | A-Sol. | 5.40 | 5.50 | 21/32 | 1 13/16 | 1 31/32 | 13.3 | |
| 65V590SK | SK | 1/2 -2 5/8 | A-Sol. | 5.80 | 5.90 | 17/32 | 1 15/16 | 1 31/32 | 14.6 | |
| 65V630SK | SK | 1/2 -2 5/8 | A-Sol. | 6.20 | 6.30 | 17/32 | 1 15/16 | 1 31/32 | 17.4 | |
| 65V670SF | SF | 1/2 -2 15/16 | A-Sol. | 6.60 | 6.70 | 25/32 | 2 1/16 | 1 19/32 | 20.0 | |
| 65V710SF | SF | 1/2 -2 15/16 | A-Sol. | 7.00 | 7.10 | 25/32 | 2 1/16 | 1 19/32 | 21.9 | |
| 65V750SF | SF | 1/2 -2 15/16 | A-Sol. | 7.40 | 7.50 | 25/32 | 2 1/16 | 1 19/32 | 23.4 | |
| 65V800E | E | 7/8 -3 1/2 | A-Sol. | 7.90 | 8.00 | 27/32 | 2 3/4 | 27/32 | 24.2 | |
| 65V850E | E | 7/8 -3 1/2 | A-Sol. | 8.40 | 8.50 | 27/32 | 2 3/4 | 27/32 | 26.7 | |
| 65V900E | E | 7/8 -3 1/2 | A-Sol. | 8.90 | 9.00 | 27/32 | 2 3/4 | 27/32 | 28.5 | |
| 65V925E | E | 7/8 -3 1/2 | A-Sol. | 9.15 | 9.25 | 27/32 | 2 3/4 | 27/32 | 30.2 | |
| 65V975E | E | 7/8 -3 1/2 | A-Sol. | 9.65 | 9.75 | 27/32 | 2 3/4 | 27/32 | 33.8 | |
| 65V1030E | E | 7/8 -3 1/2 | A-Web | 10.20 | 10.30 | 27/32 | 2 3/4 | 27/32 | 36.6 | |
| 65V1090E | E | 7/8 -3 1/2 | A-Web | 10.80 | 10.90 | 27/32 | 2 3/4 | 27/32 | 38.1 | |
| 65V1130E | E | 7/8 -3 1/2 | A-Arm | 11.20 | 11.30 | 27/32 | 2 3/4 | 27/32 | 39.8 | |
| 65V1180E | E | 7/8 -3 1/2 | A-Web | 11.70 | 11.80 | 27/32 | 2 3/4 | 27/32 | 41.2 | |
| 65V1250F | F | 1-4 | B-Arm | 12.40 | 12.50 | 23/32 | 3 3/4 | 1/32 | 58.2 | |
| 65V1320F | F | 1-4 | B-Arm | 13.10 | 13.20 | 23/32 | 3 3/4 | 1/32 | 64.0 | |
| 65V1400F | F | 1-4 | B-Arm | 13.90 | 14.00 | 23/32 | 3 3/4 | 1/32 | 66.0 | |
| 65V1500F | F | 1-4 | B-Arm | 14.90 | 15.00 | 23/32 | 3 3/4 | 1/32 | 68.0 | |
| 65V1600F | F | 1-4 | B-Arm | 15.90 | 16.00 | 23/32 | 3 3/4 | 1/32 | 77.5 | |
| 65V1870F | F | 1-4 | D-Arm | 18.60 | 18.70 | 1/32 | 3 3/4 | 23/32 | 85.8 | |
| 65V2120F | F | 1-4 | D-Arm | 21.10 | 21.20 | 1/32 | 3 3/4 | 23/32 | 96.0 | |
| 65V2360J | J | 1 1/2 -4 1/2 | C-Arm | 23.50 | 23.60 | 1/8 | 4 5/8 | 1/16 | 113 | |
| 65V2800J | J | 1 1/2 -4 1/2 | C-Arm | 27.90 | 28.00 | 1/8 | 4 5/8 | 1/16 | 148 | |
| 65V3150J | J | 1 1/2 -4 1/2 | C-Arm | 31.40 | 31.50 | 1/8 | 4 5/8 | 1/16 | 183 | |
| 65V3750J | J | 1 1/2 -4 1/2 | C-Arm | 37.40 | 37.50 | 1/8 | 4 5/8 | 1/16 | 218 | |
| 65V5000M | M | 2 -5 1/2 | C-Arm | 49.90 | 50.00 | 1 3/32 | 6 3/4 | 1 7/32 | 310 | |



Table No.1

Specifications

| Part No. | Bushing | Bore Range | Type | D.D."5V"Belts | O.D. | E | L | M | Wt.Less Bushing |
|--------------------------------|---------|--------------------------------|--------|---------------|-------|---------|---------|----------|-----------------|
| 8 GROOVES, F = 5 13/16" | | 10 GROOVES, F = 7 3/16" | | | | | | | |
| 85V710SF | SF | 1/2 " - 2 15/16" | A-Sol. | 7.00 | 7.10 | 1 9/32" | 2 1/16" | 2 15/32" | 24.7 |
| 85V750SF | SF | 1/2 - 2 15/16 | A-Sol. | 7.40 | 7.50 | 1 9/32 | 2 1/16 | 2 15/32 | 28.2 |
| 85V800E | E | 7/8 - 3 1/2 | A-Sol. | 7.90 | 8.00 | 1 11/32 | 2 3/4 | 1 23/32 | 35.0 |
| 85V850E | E | 7/8 - 3 1/2 | A-Sol. | 8.40 | 8.50 | 1 11/32 | 2 3/4 | 1 23/32 | 37.2 |
| 85V900E | E | 7/8 - 3 1/2 | A-Sol. | 8.90 | 9.00 | 1 11/32 | 2 3/4 | 1 23/32 | 42.0 |
| 85V925F | F | 1-4 | A-Sol. | 9.15 | 9.25 | 1 7/32 | 3 3/4 | 27/32 | 44.0 |
| 85V975F | F | 1-4 | A-Sol. | 9.65 | 9.75 | 1 7/32 | 3 3/4 | 27/32 | 48.4 |
| 85V1030F | F | 1-4 | A-Sol. | 10.20 | 10.30 | 1 7/32 | 3 3/4 | 27/32 | 58.4 |
| 85V1090F | F | 1-4 | A-Sol. | 10.80 | 10.90 | 1 7/32 | 3 3/4 | 27/32 | 63.1 |
| 85V1130F | F | 1-4 | A-Sol. | 11.20 | 11.30 | 1 7/32 | 3 3/4 | 27/32 | 67.0 |
| 85V1180F | F | 1-4 | A-Web | 11.70 | 11.80 | 1 7/32 | 3 3/4 | 27/32 | 71.0 |
| 85V1250F | F | 1-4 | A-Arm | 12.40 | 12.50 | 1 7/32 | 3 3/4 | 27/32 | 76.0 |
| 85V1320F | F | 1-4 | A-Arm | 13.10 | 13.20 | 1 7/32 | 3 3/4 | 27/32 | 80.0 |
| 85V1400F | F | 1-4 | A-Arm | 13.90 | 14.00 | 1 7/32 | 3 3/4 | 27/32 | 81.0 |
| 85V1500F | F | 1-4 | A-Arm | 14.90 | 15.00 | 1 7/32 | 3 3/4 | 27/32 | 83.0 |
| 85V1600F | F | 1-4 | A-Arm | 15.90 | 16.00 | 1 7/32 | 3 3/4 | 27/32 | 90.0 |
| 85V1870J | J | 1 1/2 - 4 1/2 | A-Arm | 18.60 | 18.70 | 1/8 | 4 5/8 | 1 1/16 | 120 |
| 85V2120J | J | 1 1/2 - 4 1/2 | A-Arm | 21.10 | 21.20 | 1/8 | 4 5/8 | 1 1/16 | 152 |
| 85V2360J | J | 1 1/2 - 4 1/2 | A-Arm | 23.50 | 23.60 | 1/8 | 4 5/8 | 1 1/16 | 185 |
| 85V2800J | J | 1 1/2 - 4 1/2 | A-Arm | 27.90 | 28.00 | 1/8 | 4 5/8 | 1 1/16 | 210 |
| 85V3150M | M | 2 - 5 1/2 | B-Arm | 31.40 | 31.50 | 11/32 | 6 3/4 | 1 9/32 | 242 |
| 85V3750M | M | 2 - 5 1/2 | B-Arm | 37.40 | 37.50 | 11/32 | 6 3/4 | 1 9/32 | 285 |
| 85V5000M | M | 2 - 5 1/2 | B-Arm | 49.90 | 50.00 | 11/32 | 6 3/4 | 1 9/32 | 408 |
| 105V800E | E | 7/8 - 3 1/2 | A-Sol. | 7.90 | 8.00 | 2 3/32 | 2 3/4 | 2 11/32 | 37.6 |
| 105V850E | E | 7/8 - 3 1/2 | A-Sol. | 8.40 | 8.50 | 2 3/32 | 2 3/4 | 2 11/32 | 44.5 |
| 105V900F | F | 1-4 | A-Sol. | 8.90 | 9.00 | 1 31/32 | 3 3/4 | 1 15/32 | 51.3 |
| 105V925F | F | 1-4 | A-Sol. | 9.15 | 9.25 | 1 31/32 | 3 3/4 | 1 15/32 | 53.0 |
| 105V975F | F | 1-4 | A-Sol. | 9.65 | 9.75 | 1 31/32 | 3 3/4 | 1 15/32 | 56.0 |
| 105V1030F | F | 1-4 | A-Sol. | 10.20 | 10.30 | 1 31/32 | 3 3/4 | 1 15/32 | 64.0 |
| 105V1090F | F | 1-4 | A-Sol. | 10.80 | 10.90 | 1 31/32 | 3 3/4 | 1 15/32 | 72.0 |
| 105V1130F | F | 1-4 | A-Sol. | 11.20 | 11.30 | 1 31/32 | 3 3/4 | 1 15/32 | 77.0 |
| 105V1180F | F | 1-4 | A-Web | 11.70 | 11.80 | 1 31/32 | 3 3/4 | 1 15/32 | 81.0 |
| 105V1250J | J | 1 1/2 - 4 1/2 | A-Web | 12.40 | 12.50 | 2 1/8 | 4 5/8 | 7/16 | 112 |
| 105V1320J | J | 1 1/2 - 4 1/2 | A-Web | 13.10 | 13.20 | 2 1/8 | 4 5/8 | 7/16 | 116 |
| 105V1400J | J | 1 1/2 - 4 1/2 | A-Arm | 13.90 | 14.00 | 2 1/8 | 4 5/8 | 7/16 | 130 |
| 105V1500J | J | 1 1/2 - 4 1/2 | A-Arm | 14.90 | 15.00 | 2 1/8 | 4 5/8 | 7/16 | 138 |
| 105V1600J | J | 1 1/2 - 4 1/2 | A-Arm | 15.90 | 16.00 | 2 1/8 | 4 5/8 | 7/16 | 146 |
| 105V1870J | J | 1 1/2 - 4 1/2 | A-Arm | 18.60 | 18.70 | 1/8 | 4 5/8 | 2 7/16 | 157 |
| 105V2120J | J | 1 1/2 - 4 1/2 | A-Arm | 21.10 | 21.20 | 1/8 | 4 5/8 | 2 7/16 | 168 |
| 105V2360M | M | 2 - 5 1/2 | A-Arm | 23.50 | 23.60 | 11/32 | 6 3/4 | 3/32 | 213 |
| 105V2800M | M | 2 - 5 1/2 | A-Arm | 27.90 | 28.00 | 11/32 | 6 3/4 | 3/32 | 240 |
| 105V3150M | M | 2 - 5 1/2 | A-Arm | 31.40 | 31.50 | 11/32 | 6 3/4 | 3/32 | 275 |
| 105V3750M | M | 2 - 5 1/2 | A-Arm | 37.40 | 37.50 | 11/32 | 6 3/4 | 3/32 | 315 |
| 105V5000M | M | 2 - 5 1/2 | A-Arm | 49.90 | 50.00 | 11/32 | 6 3/4 | 3/32 | 458 |