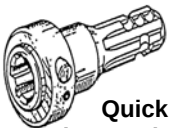
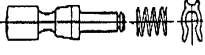
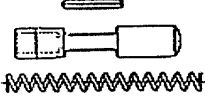
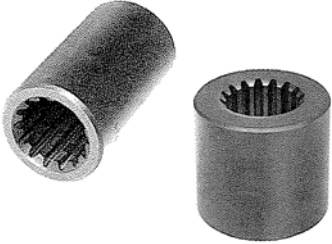


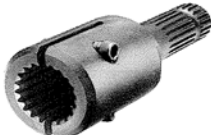
Illustrations	Numéros Numbers	Cannelures Femelles Fem splines	Cannelures Mâles Male splines	Longueur (inches) Length	Allonge le "PTO" Extends tractor PTO
	32-355 32-363 P240	31/32" - 10 1-1/8" - 6 1-1/8" - 6	1-3/8" - 6 1-3/8" - 6 1-3/8" - 6	2-1/4" 2" 2-3/16"	IHC Cub & Kubota (Ford 231082) (Ford 231082)
	32-018 P245	1-1/8" - 6 1-1/8" - 6	1-3/8" - 6 1-3/8" - 6	3" 3-3/16"	1-1/8" 1-3/32"
	32-3531 P244 32-420 P243 32-401 32-377 32-378 P246 32-371 P247 P248 P249 32-373 32-070	1-1/8" - 6 1-1/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/4" - 6 1-1/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1" - 18 1-3/8" - 21 1-3/8" - 21 1-3/8" - 21	1-3/8" - 6 1-3/8" - 6 1-1/8" - 6 1-1/8" - 6 1-3/8" - 6 1-1/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/4" - 20	5-1/2" 4-3/4" 5-1/8" 5-3/8" 6-1/2" 5-1/2" 5-1/8" 5-7/16" 6-1/2" 6-7/16" 5" 6-1/8" 6-1/2" 7	3-3/4" Cross pin 2-3/4" 3-5/16" Cross pin 4-3/16" 4-3/4" 3-3/4" Cross pin 3-5/16" Cross pin 3-13/16" 4-3/8" Cross pin 5" 3" 3-1/2" 4-3/8" Set screw 4-1/2" Set screw
	32-013 32-1373 32-010 32-2121	1-3/8" - 6 1-3/8" - 21 1-3/8" - 6 1-3/8" - 21	1-3/8" - 21 1-3/8" - 6 1-3/8" - 6 1-3/8" - 21	6-1/2" 6-1/2" 6-1/2" 6-1/2"	4-3/8" 4-3/8" 4-3/8" 4-3/8"
 Quick release adaptors	P250 P251 P620	1-3/8" - 21 1-3/8" - 6 1-3/8" - 6	1-3/8" - 6 1-3/8" - 6 1-3/8" - 21	6-1/2" 6-1/2" 6-1/2"	4-1/4" 4-1/4" 4-1/4"
	32-1476 P459 32-1477 P460	1-3/4" - 20 1-3/4" - 20 1-3/4" - 20 1-3/4" - 20	1-3/8" - 6 1-3/8" - 6 1-3/8" - 21 1-3/8" - 21	8-3/16" 7-3/8" 8-3/16" 7-3/8"	5-3/16" 5" 5-3/16" 5"
	S4176	Jeu de réparation 3" - Quick disconnect pin kit 3"			
	F6009	Jeu de réparation 2-1/16" - Quick disconnect pin kit 2-1/16" Référence 228163X			
	32-086	Ensemble de réparation - Repair kit for 32-010, 013, 1373, 2121			

NOTE: Tous les modèles (#32-) ont une **capacité maximum de 75 forces...**à moins que spécifié autrement.
Les modèles (P) n'ont aucune garantie.

NOTE: All models (#32-) **maximum capacity of 75 H.P.** unless specified differently.
All models (P) have no warranty.

NUMÉROS NUMBERS	TROUS I.D.	DIAM EXT O.D.	CANNELURES SPLINES	LONGUEUR LENGTH	ILLUSTRATIONS
32-027 32-028 32-043 32-350 P613 32-034 32-037 32-351 32-030 32-066 P612	5/8" 7/8" 1" 1-3/8" 1-3/8" 1-1/4" 2-1/8" 1-3/4" 1-3/4" 3/4" 1-3/8"	1-3/8" 1-3/8" 1-1/2" 1-3/4" 2.251" 3.501" 2-1/4" 2-1/4" 1-3/8"	9 13 15 21 21 14 16 27 13 11 6	2" 3" 3" 3" 3-3/4" 2" 2-31/32" 3" 3-3/4" 2" 3-3/4"	MOYEURS & ACCOUPLEMENTS À CANNELURES  SPLINED HUBS & INVOLUTE SPLINED COUPLINGS
32-023 32-024 32-044 32-025 32-395	5/8" 7/8" 1" 1-1/4" 1-3/8"		9 13 15 14 21	6" 6" 8" 10" 10"	ARBRE À CANNELURES  INVOLUTE SPLINED SHAFTS
	Cann Fem Splines Fem	Keyway	Dia rond Round dia	Longueur Length	
32-407 32-408 32-409 32-410 32-411 32-608	1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 21	3/16" x 3/32" 3/16" x 3/32" 3/16" x 3/32" 1/4" x 1/8" 1/4" x 1/8" 3/16" x 3/32"	5/8" 3/4" 7/8" 1" 1-1/8" 3/4"	4-1/8" 4-1/8" 4-1/8" 4-1/8" 4-1/8" 4-1/8"	ADAPTEURS D'ENTRAÎNEMENT DE POMPE À CANNELURES  SPLINED PUMP DRIVE ADAPTORS
32-012 * 32-014 * 32-011 * 32-016 * 32-017 *	1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6	3/16" x 3/32" 3/16" x 3/32" 3/16" x 3/32" 1/4" x 1/8" 1/4" x 1/8"	5/8" 3/4" 7/8" 1" 1-1/8"	4-1/8" 4-1/8" 4-1/8" 4-1/8" 4-1/8"	 * KWIK-D-TACH (32-608 Supplied w/set-screws)
	O.D.	Keyway	Diam rond Round dia	Longueur Length	
32-380 32-381 32-382 32-384 32-386 32-388 32-379	1-1/2" 1-1/2" 1-3/4" 2" 2" 2-1/8" 2-1/4"	3/16" 3/16" 1/4" 1/4" 1/4" 5/16" 3/8"	3/4" 7/8" 1" 1-1/8" 1-1/4" 1-3/8" 1-1/2"	2-3/4" 2-3/4" 2-3/4" 3" 3" 3" 3"	RACCORDEMENTS À PERÇAGE ROND  ROND BORE COUPLINGS

Les numéros (P) n'ont aucune garantie / All models (P) have no warranty.

Illustrations	Numéros <i>Numbers</i>	Cannelures Femelles <i>Fem splines</i>	Cannelures Mâles <i>Male splines</i>	Longueur (inches) <i>Length</i>	Allonge le "PTO" <i>Extends tractor PTO</i>
 Adaptateur de prise de force <i>P.T.O. Adapters</i>	32-001 32-002 32-004 32-005 32-094	1-3/8" - 21 1-3/8" - 21 1-3/8" - 6 1-3/8" - 6 1-3/8" - 21	1-3/8" - 21 1-3/8" - 6 1-3/8" - 21 1-3/8" - 6 1-3/4" - 20	6-7/8" 6-7/8" 6-7/8" 6-7/8" 7-11/64"	4-13/16" 125HP w/set screw 4-13/16" 125HP w/set screw 4-13/16" 125HP w/set screw 4-13/16" 125 HP w/set screw 4-63/64" 125 HP Clamp type
 Adaptateur pour souder avec un bout cannelé <i>Splined weld-ons</i>	32-1490 32-1491 32-358 32-359 32-019 S16427	1-3/4" - 20 1-3/4" - 20 1-3/8" - 6 x 1-3/8" rond	1-3/8" - 6 1-3/8" - 21 1-1/8" - 6 1-3/8" - 6 1-3/8" - 21 1-3/8" - 6 x 1-3/8" rond	8-3/16" 8-3/16" 5-1/4" 5-1/2" 5-1/2"	5-3/16" 125 HP Clamp type 5-3/16" 125 HP Clamp type
 Adaptateur pour arbre rond <i>Round shaft adaptors</i>	32-376 32-430 32-431 32-432 32-433	<i>Female round</i> <i>Keyway</i> 1 1-1/8 1-1/4 1-3/8 1-1/2	<i>Male spline</i> 1/4 1/4 1/4 5/16 3/8	<i>Length</i> <i>Extends shaft</i> 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 1-3/8" - 6 5-11/16 5-11/16 5-11/16 5-11/16 6-9/32 3-1/4 3-3/16 3-3/16 3-3/16 4	
 Arbre à cannelures 10" <i>Splined shaft 10" long</i>	32-390 32-391 32-392 32-393 32-394 32-398	<i>Size</i> <i>Spline</i> 1 1-1/8 1-1/4 1-1/4 1-3/8 1-3/4	<i>Length (inches)</i> 6 6 6 10 6 6 10 10 10 10 10		
 Extension d'arbre <i>Extension shaft</i>	X82 32-357	<i>Size</i> <i>Spline</i> 1-3/8" - 6 1-3/8" - 6	<i>Length (inches)</i> 1-3/8" - 6 1-1/8" - 6 12 9		

NOTE: Tous les modèles (# 32-) ont une **capacité maximum de 75 Forces..** Les modèles (P) n'ont aucune garantie.
Sauf indication contraire.

NOTE: All models (# 32-) **maximum capacity of 75 H.P.**...All models (P) have no warranty. Except where noted.

Numéros <i>Numbers</i>	Cannelures Femelles <i>Fem splines</i>	Cannelures Mâles <i>Male splines</i>	Longueur (inches) <i>Length</i>	Allonge le “PTO”		ILLUSTRATIONS
				<i>Extends tractor PTO</i>		
				<i>Shaft end</i>	<i>Shaft Retaining Groove</i>	

OVER-RUNNING COUPLERS

"Over-Running couplers drive solidly from tractor to driven implement, free wheel smoothly when implement exceeds P.T.O. speed"

ACCOUPEMENTS DE
PROTECTION DE
SURVIRAGE

31-010	1-3/8" - 6	1-3/8" - 6	7-5/16"	4-13/16"	5-3/16"	125 HP	
31-011	1-3/8" - 6	1-3/8" - 21	7-3/16"	4-11/16"	5-3/16"	125 HP	
31-012	1-3/8" - 21	1-3/8" - 6	7-5/16"	5-5/16"	5-3/16"	125 HP	
31-013	1-3/8" - 21	1-3/8" - 21	7-3/16"	5-3/16"	5-3/16"	125 HP	
37-126	Repair kit						

ÉQUIPEMENT RÉGULIER DE TRACTEUR JUSQU'À 75 FORCES

31-660	1-3/8" - 6	1-3/8" - 6	6-21/32"	4-5/32"	4-1/32"	
31-670	1-1/8" - 6	1-3/8" - 6	6-21/32"	4-5/32"	4-1/32"	
31-680	1-3/8" - 6	1-1/8" - 6	6-21/32"	4-5/32"	4-1/32"	
31-690	1-1/8" - 6	1-1/8" - 6	6-21/32"	4-5/32"	4-1/32"	
37-076	Repair kit					

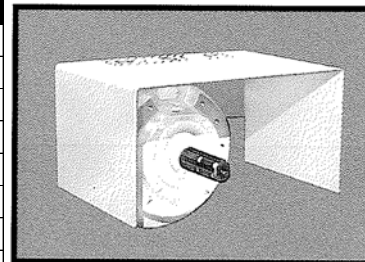
SPLINED COUPLERS

	<i>Cannelures Splines</i>	<i>Longueur Length</i>	<i>O.D.</i>		ACCOUPEMENTS CANNELE
32-336	3/4" - 6	2-1/2"	1-3/8"	(Kubota & IHC cab)	 SPLINED COUPLINGS
32-337	7/8" - 6	2-1/2"	1-3/8"		
32-338	1" - 10	2-1/2"	1-3/8"		
32-340	31/32" - 10	2-3/4"	1-3/8"		
32-341	1" - 6	2-3/4"	1-3/8"		
32-342	1-1/4" - 6	3-1/4"	1-7/8"		
32-344	1-1/8" - 6	2-3/4"	1-9/16"		
32-345	1-3/8" - 6	3-3/4"	1-3/4"		
32-346	1-3/4" - 6	3-3/4"	2-1/4"		
32-348	1-1/4" - 10	3-3/4"	1-3/4"		

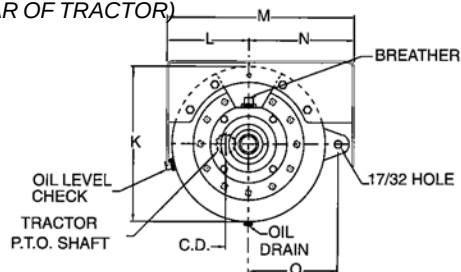
NUMÉROS NUMBERS	DESCRIPTION
20-6206	Diminueur de vitesse 1000: 540 Tours - <i>PTO Speed reducer 1000:540 RPM</i>
20-6207	Augmenteur de vitesse 540: 1000 Tours - <i>PTO Speed increaser 540: 1000 RPM</i>
20-6208	Diminueur de vitesse 1000: 540 Tours - <i>PTO Speed reducer 1000: 540 RPM</i>

IMPORTANT: The model 390 P.T.O. speed changers can be mounted on most tractor P.T.O. shafts, however, they cannot be mounted on tractors that do not have detachable P.T.O. shields. Unit must be used in an approved mounting position with the torque arm bracket also in an approved position otherwise excessive side loading will be exerted on the tractor P.T.O. shaft. The torque arm must always be positioned at 90° to the torque arm bracket.

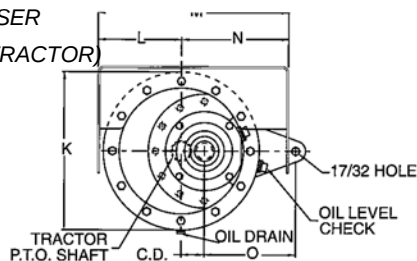
Assembly No.	20-6206	20-6207	20-6208
Ratio	1.89:1 Reducer	1: 1.89 Increaser	1.89:1 Reducer
Tractor RPM	1000	540	1000
Drive line RPM	540	1000	540
Female Spline	1-3/8 - 21 inv	1-3/8 - 6B	1-3/4 - 20 inv
Male Spline	1-3/8 - 6B	1-3/8 - 21 inv	1-3/8 - 6B
C.D. Center distance	1.60	1.60	1.60
A	8-1/8	7-5/8	8-11/32
B	9-1/2	9-1/2	9-1/2
C.D. Center distance	5-3/4	5-3/4	5-3/4
Drive Line RPM	11-1/8	11-1/8	11-1/8
E	4-1/4	3-9/16	4-1/4
F P.T.O. Ext	11-5/8	10-15/16	10-31/32
G	14-5/8	13-15/16	14-27/32
H	10-3/8	9-3/8	10-19/32
I	1-1/16	1	1-5/16
J	5-3/8	5-3/8	5-3/8
K	10-3/4	10-3/4	10-3/4
L	5-3/4	5-3/4	5-3/4
M	13-1/8	13-1/8	13-1/8
N	7-7/8	7-7/8	7-7/8
O	6-9/32	7-7/8	6-9/32



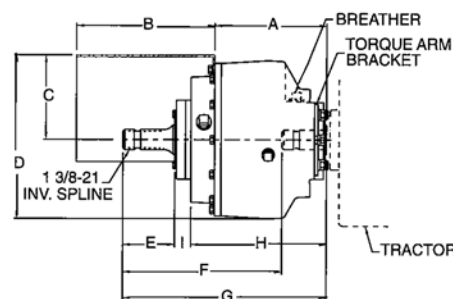
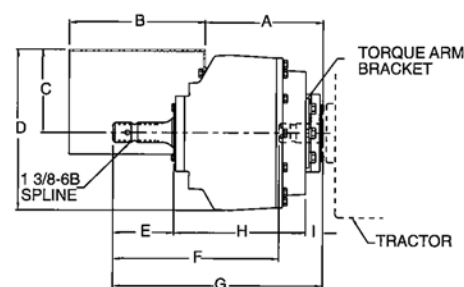
P.T.O. SPEED REDUCER
(VIEWED FROM REAR OF TRACTOR)



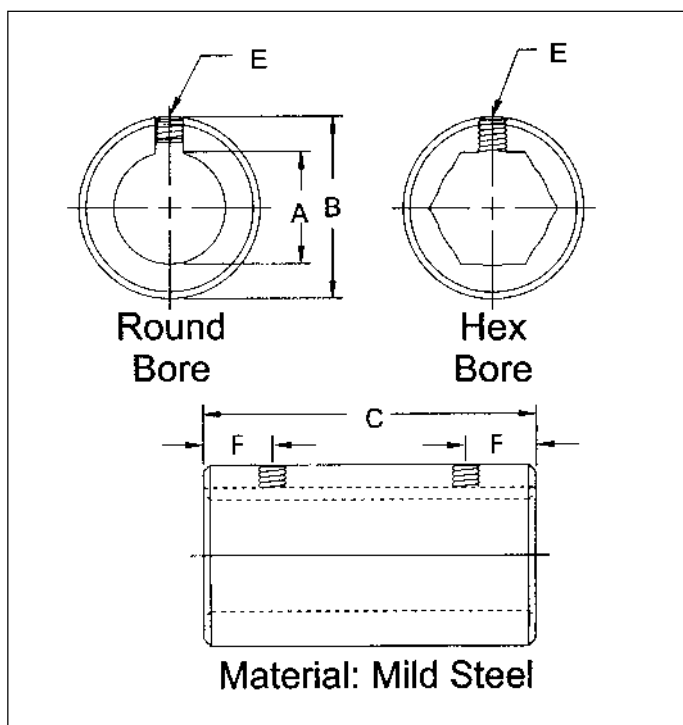
P.T.O. SPEED INCREASER
(VIEWED FROM REAR OF TRACTOR)



Approved Mounting Positions



RACCORD HEXAGONAL HEXAGONAL COUPLER



Numéros	A	B	C	E	F	Wt lbs
DA6000-1000	5/8 Hex	1-1/2	2-1/2	2-1/4 x 20	5/8	0,51
DA6000-1200	3/4 Hex	1-5/8	3	2-1/4 x 20	5/8	0,93
DA6000-1400	7/8 Hex	1-3/4	3	2-1/4 x 20	5/8	1,32
DA6000-1600	1 Hex	1-13/16	3	2-5/16 x 18	5/8	1,38
DA6000-1800	1-1/8 Hex	2	4-1/2	2-5/16 x 18	1	2,69
DA6000-2000	1-1/4 Hex	2-1/8	4-1/2	2-5/16 x 18	1	2,88
DA6000-2400	1-1/2 Hex	2-3/4	4-1/2	2-5/16 x 18	1-1/8	5,00
DA6000-2800	1-3/4 Hex	3	4-1/2	2-5/16 x 18	1-1/8	5,55