

HEAVY-DUTY JOBBER LENGTH DRILLS

SST

SST SERIES

HEAVY-DUTY COBALT

118° Split Point / 6-Flats Shank
 Fractional / Bronze Oxide

The proven original SST™ drill bit, made with M35 cobalt blend, is designed with an exclusive quick shank that ensures fast and secure tightening inside any keyed or keyless chucks. Ideal for cordless drills, allowing you to drill more holes per charge. Recommended for drilling on any type of thin gauge metal or sheet metal where a jobber's length bit is required. Ability to drill through multiple layers of metal quickly and easily.

- ▷ Unique shank design with six long flats
- ▷ Self-centering 118° split point geometry
- ▷ Proven SST heat and surface treatment
- ▷ Back tapered body
- ▷ Heavy-duty HSCo body construction
- ▷ Packaged in reusable plastic boxes



Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.	Available individually Order No.
1/16"	3/16"	13/16"	01-A 004	10	100	01-A 004A
5/64"	15/16"	1 15/16"	01-A 005	10	100	01-A 005A
3/32"	1 3/16"	2 1/4"	01-A 006	10	100	01-A 006A
7/64"	1 5/16"	2 3/8"	01-A 007	10	100	01-A 007A
1/8"	1 7/16"	2 9/16"	01-A 008	10	100	01-A 008A
9/64"	1 9/16"	2 3/4"	01-A 009	10	100	01-A 009A
5/32"	1 11/16"	2 15/16"	01-A 010	10	100	01-A 010A
11/64"	1 7/8"	3 1/8"	01-A 011	10	100	01-A 011A
3/16"	2 1/16"	3 3/8"	01-A 012	10	100	01-A 012A
13/64"	2 1/16"	3 3/8"	01-A 013	10	100	01-A 013A
7/32"	2 1/4"	3 11/16"	01-A 014	10	100	01-A 014A
15/64"	2 1/4"	3 11/16"	01-A 015	10	100	01-A 015A
1/4"	2 1/2"	4"	01-A 016	10	100	01-A 016A
17/64"	2 11/16"	4 5/16"	01-A 017	10	100	01-A 017A
9/32"	2 11/16"	4 5/16"	01-A 018	10	100	01-A 018A
19/64"	2 15/16"	4 5/8"	01-A 019	10	100	01-A 019A
5/16"	2 15/16"	4 5/8"	01-A 020	10	100	01-A 020A
21/64"	2 15/16"	4 5/8"	01-A 021	10	100	01-A 021A
11/32"	3 3/16"	4 15/16"	01-A 022	10	100	01-A 022A
23/64"	3 3/16"	4 15/16"	01-A 023	10	100	01-A 023A
3/8"	3 7/16"	5 1/4"	01-A 024	10	100	01-A 024A
25/64"	3 7/16"	5 1/4"	01-A 025	5	50	01-A 025A
13/32"	3 7/16"	5 1/4"	01-A 026	5	50	01-A 026A
27/64"	3 11/16"	5 9/16"	01-A 027	5	50	01-A 027A
7/16"	3 11/16"	5 9/16"	01-A 028	5	50	01-A 028A
29/64"	3 11/16"	5 9/16"	01-A 029	5	50	01-A 029A
15/32"	4"	5 15/16"	01-A 030	5	50	01-A 030A
31/64"	4"	5 15/16"	01-A 031	5	50	01-A 031A
1/2"	4"	5 15/16"	01-A 032	5	50	01-A 032A

Sizes 11/64" and smaller have a round shank.



**NOW AVAILABLE
IN BLISTER PACKS
SOLD IN BOXES**



Corresponding Sets	
Shock-Resistant, Extra-Thick Polyethylene Drill Bit Carrying Case	
Description	Order No.
1/16" to 1/2" by 64 ^{ths} 29 drill bits	01-E 118
1/16" to 1/2" by 64 ^{ths} 29 Jobbers Length drill bits	01-E 178



Tech tip!

For increased cutting efficiency and tool life, use COOLCUT solid stick lubricant.
 Order No.: 53-B 013



Video available at The WALTER Network
www.youtube.com/user/TheWalterNetwork

HEAVY-DUTY JOBBER LENGTH DRILLS

SST+ 01-A SERIES

HEAVY-DUTY COBALT

135° Split Point / Round Shank
Fractional / Bronze Oxide

For high tensile steel

WALTER SST+™ drill bits are made from M35 cobalt blend to drill even more holes faster on any type of material.

- ▷ Self-centering 135° split point geometry
- ▷ Proven SST heat and surface treatment
- ▷ Heavy-duty HSCo body construction
- ▷ High flow flute design
- ▷ Packaged in reusable plastic packaging



Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
1/64"	3/16"	13/16"	01-A 501	10	100
1/32"	3/8"	1 3/16"	01-A 502	10	100
3/64"	5/8"	1 1/2"	01-A 503	10	100
1/16"	13/16"	1 11/16"	01-A 504	10	100
5/64"	15/16"	1 15/16"	01-A 505	10	100
3/32"	1 3/16"	2 1/4"	01-A 506	10	100
7/64"	1 5/16"	2 3/8"	01-A 507	10	100
1/8"	1 7/16"	2 9/16"	01-A 508	10	100
9/64"	1 9/16"	2 3/4"	01-A 509	10	100
5/32"	1 11/16"	2 15/16"	01-A 510	10	100
11/64"	1 7/8"	3 1/8"	01-A 511	10	100
3/16"	2 1/16"	3 3/8"	01-A 512	10	100
13/64"	2 1/16"	3 3/8"	01-A 513	10	100
7/32"	2 1/4"	3 11/16"	01-A 514	10	100
15/64"	2 1/4"	3 11/16"	01-A 515	10	100
1/4"	2 1/2"	4"	01-A 516	10	100
17/64"	2 11/16"	4 5/16"	01-A 517	10	100
9/32"	2 11/16"	4 5/16"	01-A 518	10	100
19/64"	2 15/16"	4 5/8"	01-A 519	10	100
5/16"	2 15/16"	4 5/8"	01-A 520	10	100
21/64"	2 15/16"	4 5/8"	01-A 521	10	100
11/32"	3 3/16"	4 15/16"	01-A 522	10	100
23/64"	3 3/16"	4 15/16"	01-A 523	10	100
3/8"	3 7/16"	5 1/4"	01-A 524	10	100
25/64"	3 7/16"	5 1/4"	01-A 525	5	50
13/32"	3 7/16"	5 1/4"	01-A 526	5	50
27/64"	3 11/16"	5 9/16"	01-A 527	5	50
7/16"	3 11/16"	5 9/16"	01-A 528	5	50
29/64"	3 11/16"	5 9/16"	01-A 529	5	50
15/32"	4"	5 15/16"	01-A 530	5	50
31/64"	4"	5 15/16"	01-A 531	5	50
1/2"	4"	5 15/16"	01-A 532	5	50

Sizes 3/64" and smaller have a regular point.



Corresponding Sets	
Shock-Resistant, Extra-Thick Polyethylene Drill Bit Carrying Case	
Description	Order No.
1/16" to 1/2" by 64 ^{ths} 29 drill bits	01-E 618
1/16" to 1/2" by 64 ^{ths} 29 Jobbers Length drill bits	01-E 678



- ▷ Refillable
- ▷ Protects drill bits from water, rust, oil and other contaminants
- ▷ Quick-release belt clip

HEAVY-DUTY JOBBER LENGTH DRILLS

SST+

SST+ 01-D SERIES

HEAVY-DUTY COBALT

135° Split Point / Round Shank

Metric / Bronze Oxide

For high tensile steel

WALTER has a substantial offering of metric and letter size SST+™ twist drill bits so professionals across a wide range of industries can enjoy the same quality and performance our fractional drill bits are known for.

▷ Packaged in reusable plastic packaging



Metric Sizes					
Drill Size (mm)	Flute length (mm)	Overall Length (mm)	Order No.	Std. Pkg.	Std. Ctn.
1.00 mm	12 mm	34 mm	01-D 510	10	100
1.50 mm	20 mm	43 mm	01-D 515	10	100
2.00 mm	24 mm	49 mm	01-D 520	10	100
2.50 mm	30 mm	57 mm	01-D 525	10	100
3.00 mm	33 mm	61 mm	01-D 530	10	100
3.30 mm	36 mm	65 mm	01-D 533	10	100
3.50 mm	39 mm	70 mm	01-D 535	10	100
4.00 mm	43 mm	75 mm	01-D 540	10	100
4.20 mm	43 mm	75 mm	01-D 542	10	100
4.50 mm	47 mm	80 mm	01-D 545	10	100
5.00 mm	52 mm	86 mm	01-D 550	10	100
5.50 mm	57 mm	93 mm	01-D 555	10	100
6.00 mm	57 mm	93 mm	01-D 560	10	100
6.50 mm	63 mm	101 mm	01-D 565	10	100
6.70 mm	63 mm	101 mm	01-D 567	10	100
7.00 mm	69 mm	109 mm	01-D 570	10	100
7.50 mm	69 mm	109 mm	01-D 575	10	100
8.00 mm	75 mm	117 mm	01-D 580	10	100
8.50 mm	75 mm	117 mm	01-D 585	10	100
9.00 mm	81 mm	125 mm	01-D 590	10	100
9.50 mm	81 mm	125 mm	01-D 595	10	100
10.00 mm	87 mm	133 mm	01-D 600	5	50
10.20 mm	87 mm	133 mm	01-D 602	5	50
10.50 mm	87 mm	133 mm	01-D 605	5	50
11.00 mm	94 mm	142 mm	01-D 610	5	50
11.50 mm	94 mm	142 mm	01-D 615	5	50
12.00 mm	101 mm	151 mm	01-D 620	5	50
12.50 mm	101 mm	151 mm	01-D 625	5	50
13.00 mm	101 mm	151 mm	01-D 630	5	50

Letter Sizes					
Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
F	2 1/2"	4"	01-C 506	10	100
I	2 3/4"	4 1/4"	01-C 509	10	100
Q	3"	4 5/8"	01-C 517	10	100
U	3 3/16"	4 15/16"	01-C 521	10	100

HEAVY-DUTY JOBBER LENGTH DRILLS

SST+ 01-B SERIES

HEAVY-DUTY COBALT

135° Split Point / Round Shank
Number / Bronze Oxide

For high tensile steel

Our SST+ twist drill bits are also available in wire gauge sizes commonly used by electricians and electrical contractors.



Number Sizes					
Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
1	2 1/4"	3 11/16"	01-B 501	10	100
2	2 1/4"	3 11/16"	01-B 502	10	100
3	2 1/4"	3 11/16"	01-B 503	10	100
4	2 1/16"	3 3/8"	01-B 504	10	100
5	2 1/16"	3 3/8"	01-B 505	10	100
6	2 1/16"	3 3/8"	01-B 506	10	100
7	2 1/16"	3 3/8"	01-B 507	10	100
8	2 1/16"	3 3/8"	01-B 508	10	100
9	2 1/16"	3 3/8"	01-B 509	10	100
10	2 1/16"	3 3/8"	01-B 510	10	100
11	2 1/16"	3 3/8"	01-B 511	10	100
12	2 1/16"	3 3/8"	01-B 512	10	100
13	1 7/8"	3 1/8"	01-B 513	10	100
14	1 7/8"	3 1/8"	01-B 514	10	100
15	1 7/8"	3 1/8"	01-B 515	10	100
16	1 7/8"	3 1/8"	01-B 516	10	100
17	1 7/8"	3 1/8"	01-B 517	10	100
18	1 7/8"	3 1/8"	01-B 518	10	100
19	1 11/16"	2 15/16"	01-B 519	10	100
20	1 11/16"	2 15/16"	01-B 520	10	100
21	1 11/16"	2 15/16"	01-B 521	10	100
22	1 11/16"	2 15/16"	01-B 522	10	100
23	1 11/16"	2 15/16"	01-B 523	10	100
24	1 11/16"	2 15/16"	01-B 524	10	100
25	1 11/16"	2 15/16"	01-B 525	10	100
26	1 9/16"	2 3/4"	01-B 526	10	100
27	1 9/16"	2 3/4"	01-B 527	10	100
28	1 9/16"	2 3/4"	01-B 528	10	100
29	1 9/16"	2 3/4"	01-B 529	10	100
30	1 7/16"	2 9/16"	01-B 530	10	100
31	1 5/16"	2 3/8"	01-B 531	10	100
32	1 5/16"	2 3/8"	01-B 532	10	100
33	1 5/16"	2 3/8"	01-B 533	10	100
34	1 5/16"	2 3/8"	01-B 534	10	100
35	1 5/16"	2 3/8"	01-B 535	10	100
36	1 5/16"	2 3/8"	01-B 536	10	100
37	1 3/16"	2 1/4"	01-B 537	10	100
38	1 3/16"	2 1/4"	01-B 538	10	100
39	1 3/16"	2 1/4"	01-B 539	10	100
40	1 3/16"	2 1/4"	01-B 540	10	100
41	1 3/16"	2 1/4"	01-B 541	10	100
42	1 3/16"	2 1/4"	01-B 542	10	100
43	1 1/16"	2 1/16"	01-B 543	10	100
44	1 1/16"	1 15/16"	01-B 544	10	100
45	15/16"	1 15/16"	01-B 545	10	100
46	15/16"	1 15/16"	01-B 546	10	100
47	15/16"	1 15/16"	01-B 547	10	100
48	7/8"	1 13/16"	01-B 548	10	100
49	7/8"	1 13/16"	01-B 549	10	100
50	7/8"	1 13/16"	01-B 550	10	100
51	13/16"	1 11/16"	01-B 551	10	100
52	13/16"	1 11/16"	01-B 552	10	100
53	11/16"	1 9/16"	01-B 553	10	100
54	11/16"	1 9/16"	01-B 554	10	100
55	5/8"	1 1/2"	01-B 555	10	100
56	5/8"	1 1/2"	01-B 556	10	100
57	9/16"	1 7/16"	01-B 557	10	100
58	1/2"	1 5/16"	01-B 558	10	100
59	1/2"	1 5/16"	01-B 559	10	100
60	1/2"	1 5/16"	01-B 560	10	100

Sizes #53 to #60 are not split point.

HEAVY-DUTY JOBBER LENGTH DRILL BIT SETS

Packaged in sturdy metal index containers or shock resistant, extra-thick polyethylene carrying case. Drill bit sizes are clearly marked on inside panels for easy identification and selection. The sets in metal boxes are ideal for use in a shop environment where they can be easily stored in a drawer or tool box. Sets in orange polyethylene carrying cases are an excellent option for contractors or off-site operations. They have a belt clip for ease of use and a threaded top that helps prevent the drill bits from going everywhere if the set is dropped.

Photo	No. of Pieces	Type	Sizes	Order No.	Std. Pkg.	Std. Ctn.
A	15	SST+ 135° Jobbers length round shank, fractional	1/16" to 1/2" by 32 ^{nds}	01-E 606	1	10
B	21	SST+ 135° Jobbers length round shank, fractional	1/16" to 3/8" by 64 ^{ths}	01-E 621	1	10
C	29	SST 118° Jobbers length quick shank, fractional/polymer case	1/16" to 1/2" by 64 ^{ths}	01-E 178	1	10
C	29	SST+ 135° Jobbers length round shank, fractional/polymer case	1/16" to 1/2" by 64 ^{ths}	01-E 678	1	10
C	29	SST+ 135° 3/8" reduced shank, fractional/polymer case	1/16" to 1/2" by 64 ^{ths}	01-E 818	1	10
D	29	SST+ 135° Stub length quick shank, fractional/polymer case	1/16" to 1/2" by 64 ^{ths}	01-E 239	1	10
E	29	SST 118° Jobbers length quick shank, fractional/round case	1/16" to 1/2" by 64 ^{ths}	01-E 118	1	10
E	29	SST+ 135° Jobbers length round shank, fractional/round case	1/16" to 1/2" by 64 ^{ths}	01-E 618	1	10
F	60	SST+ 135° Jobbers length round shank, wire gauge	No. 1 to 60	01-E 619	1	10
G	8	SST+ 135° Prentice three flats, fractional	9/16" to 1" by 16 ^{ths}	01-E 708	1	10
H	25	SST+ 135° Jobbers length round shank, metric	1 to 13 mm by 0.5 mm	01-E 625	1	10



A
 1/16" to 1/2" by 32^{nds}
 15 drill bits



B
 1/16" to 3/8" by 64^{ths}
 21 drill bits



C
 1/16" to 1/2" by 64^{ths}
 29 Jobbers Length drill bits



D
 1/16" to 1/2" by 64^{ths}
 29 Stub Length drill bits



E
 1/16" to 1/2" by 64^{ths}
 29 drill bits



F
 No. 1 to 60
 60 wire gauge drill bits



G
 9/16" to 1" by 16^{ths}
 8 Prentice drill bits



H
 1 to 13 mm by 0.5 mm
 25 Metric drill bits

SCREW MACHINE LENGTH DRILLS



SST+

SST+ 01-H SERIES

COBALT

135° Split Point / Quick Shank
Fractional / Bronze Oxide

For thin gauge material and sheet metal

Excellent for drilling into sheet metal and other thin-walled material. The 135° split point prevents center-punching and its short length helps prevent breakage, making it an ideal option for drilling in confined spaces.

- ▷ Self-centering 135° split point geometry
- ▷ Special bronze SST surface treatment
- ▷ Heavy-duty fully ground body construction
- ▷ High flow flute design
- ▷ Unique shank design with six long flats to provide a better grip for cordless and corded power tools
- ▷ Packaged in reusable plastic packaging



Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
1/16"	3/8"	1 5/16"	01-H 104	10	100
5/64"	1/2"	1 1/2"	01-H 105	10	100
3/32"	9/16"	1 11/16"	01-H 106	10	100
7/64"	5/8"	1 13/16"	01-H 107	10	100
1/8"	11/16"	1 15/16"	01-H 108	10	100
9/64"	13/16"	2 1/16"	01-H 109	10	100
5/32"	7/8"	2 3/16"	01-H 110	10	100
11/64"	15/16"	2 5/16"	01-H 111	10	100
3/16"	1"	2 7/16"	01-H 112	10	100
13/64"	1"	2 7/16"	01-H 113	10	100
7/32"	1 1/8"	2 5/8"	01-H 114	10	100
15/64"	1 1/8"	2 5/8"	01-H 115	10	100
1/4"	1 1/4"	2 3/4"	01-H 116	10	100
17/64"	1 5/16"	2 15/16"	01-H 117	10	100
9/32"	1 5/16"	2 15/16"	01-H 118	10	100
19/64"	1 5/16"	2 15/16"	01-H 119	10	100
5/16"	1 7/16"	3 1/8"	01-H 120	10	100
21/64"	1 7/16"	3 1/8"	01-H 121	10	100
11/32"	1 9/16"	3 5/16"	01-H 122	10	100
23/64"	1 9/16"	3 5/16"	01-H 123	10	100
3/8"	1 11/16"	3 1/2"	01-H 124	10	100
25/64"	1 11/16"	3 1/2"	01-H 125	5	50
13/32"	1 11/16"	3 1/2"	01-H 126	5	50
27/64"	1 7/8"	3 3/4"	01-H 127	5	50
7/16"	1 7/8"	3 3/4"	01-H 128	5	50
29/64"	1 7/8"	3 3/4"	01-H 129	5	50
15/32"	2"	4"	01-H 130	5	50
31/64"	2"	4"	01-H 131	5	50
1/2"	2"	4"	01-H 132	5	50

Sizes 11/64" and smaller have a round shank.

Fractional Sizes					
Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
1/16"	3/8"	1 5/16"	01-H 004	10	100
5/64"	1/2"	1 1/2"	01-H 005	10	100
3/32"	9/16"	1 11/16"	01-H 006	10	100
7/64"	5/8"	1 13/16"	01-H 007	10	100
1/8"	11/16"	1 15/16"	01-H 008	10	100
9/64"	13/16"	2 1/16"	01-H 009	10	100
5/32"	7/8"	2 3/16"	01-H 010	10	100
11/64"	15/16"	2 5/16"	01-H 011	10	100
3/16"	1"	2 7/16"	01-H 012	10	100
13/64"	1"	2 7/16"	01-H 013	10	100
7/32"	1 1/8"	2 5/8"	01-H 014	10	100
15/64"	1 1/8"	2 5/8"	01-H 015	10	100
1/4"	1 1/4"	2 3/4"	01-H 016	10	100
17/64"	1 5/16"	2 15/16"	01-H 017	10	100
9/32"	1 5/16"	2 15/16"	01-H 018	10	100
19/64"	1 5/16"	2 15/16"	01-H 019	10	100
5/16"	1 7/16"	3 1/8"	01-H 020	10	100
21/64"	1 7/16"	3 1/8"	01-H 021	10	100
11/32"	1 9/16"	3 5/16"	01-H 022	10	100
23/64"	1 9/16"	3 5/16"	01-H 023	10	100
3/8"	1 11/16"	3 1/2"	01-H 024	10	100
25/64"	1 11/16"	3 1/2"	01-H 025	5	50
13/32"	1 11/16"	3 1/2"	01-H 026	5	50
27/64"	1 7/8"	3 3/4"	01-H 027	5	50
7/16"	1 7/8"	3 3/4"	01-H 028	5	50
29/64"	1 7/8"	3 3/4"	01-H 029	5	50
15/32"	2"	4"	01-H 030	5	50
31/64"	2"	4"	01-H 031	5	50
1/2"	2"	4"	01-H 032	5	50

Tech tip!

Remember this rule:

Small diameter bits = High speed, low feed

Large diameter bits = Low speed, high feed.

SCREW MACHINE LENGTH DRILLS

SST+ 01-J SERIES

COBALT

135° Split Point / Round Shank

Fractional / Number / Bronze Oxide

SST+

For thin gauge material and sheet metal

These drill bits have short flutes as well as a short overall length for maximum rigidity when drilling in sheet metal. They are made with a cobalt blend to provide a long service life in hard materials such as stainless steel.

- ▷ Produce minimal burr when drilling in sheet metal
- ▷ Self-centering 135° split point
- ▷ Heavy-duty body construction
- ▷ No center punching necessary
- ▷ Packaged in reusable plastic packaging.



Drill Size	Flute Length	Number Sizes		Order No.	Std. Pkg.	Std. Ctn.
		Overall Length				
1	1 1/8"	2 5/8"		01-J 001	10	100
2	1 1/8"	2 5/8"		01-J 002	10	100
3	1 1/8"	2 5/8"		01-J 003	10	100
4	1"	2 7/16"		01-J 004	10	100
5	1"	2 7/16"		01-J 005	10	100
6	1"	2 7/16"		01-J 006	10	100
7	1"	2 7/16"		01-J 007	10	100
8	1"	2 7/16"		01-J 008	10	100
9	1"	2 7/16"		01-J 009	10	100
10	1"	2 7/16"		01-J 010	10	100
11	1"	2 7/16"		01-J 011	10	100
12	1"	2 7/16"		01-J 012	10	100
13	15/16"	2 5/16"		01-J 013	10	100
14	15/16"	2 5/16"		01-J 014	10	100
15	15/16"	2 5/16"		01-J 015	10	100
16	15/16"	2 5/16"		01-J 016	10	100
17	15/16"	2 5/16"		01-J 017	10	100
18	15/16"	2 5/16"		01-J 018	10	100
19	7/8"	2 3/16"		01-J 019	10	100
20	7/8"	2 3/16"		01-J 020	10	100
21	7/8"	2 3/16"		01-J 021	10	100
22	7/8"	2 3/16"		01-J 022	10	100
23	7/8"	2 3/16"		01-J 023	10	100
24	7/8"	2 3/16"		01-J 024	10	100
25	7/8"	2 3/16"		01-J 025	10	100
26	7/8"	2 3/16"		01-J 026	10	100
27	13/16"	2 1/16"		01-J 027	10	100
28	13/16"	2 1/16"		01-J 028	10	100
29	13/16"	2 1/16"		01-J 029	10	100
30	11/16"	1 15/16"		01-J 030	10	100
31	5/8"	1 13/16"		01-J 031	10	100
32	5/8"	1 13/16"		01-J 032	10	100
33	5/8"	1 13/16"		01-J 033	10	100
34	5/8"	1 13/16"		01-J 034	10	100
35	5/8"	1 13/16"		01-J 035	10	100
36	5/8"	1 13/16"		01-J 036	10	100
37	9/16"	1 11/16"		01-J 037	10	100
38	9/16"	1 11/16"		01-J 038	10	100
39	9/16"	1 11/16"		01-J 039	10	100
40	9/16"	1 11/16"		01-J 040	10	100

DOUBLE-ENDED DRILLS

SST+ 01-K SERIES

COBALT

135° Split Point
Fractional / Bronze Oxide

For thin gauge and sheet metal

The most effective double-ended drill bit available that can allow you to drill hundreds of holes faster than anyone else. The state of the art cobalt blend provides these drill bits an incomparable lifespan that would make any black oxide competitors blush. Even if you want to drill a hole into sheet metal, thin material, for automotive or aerospace purposes, for a rivet hole or simply to double the life of your current stub length drill bit.

- ▷ Self-centering 135° split point geometry
- ▷ Special bronze SST surface treatment
- ▷ Heavy-duty fully ground body construction
- ▷ High flow flute design
- ▷ Double-ended design provides twice the life and quicker change outs compared to traditional drill bits



Fractional Sizes					
Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
1/16"	23/64"	1 1/2"	01-K 004	10	100
5/64"	23/64"	1 1/2"	01-K 005	10	100
3/32"	25/64"	1 11/16"	01-K 006	10	100
7/64"	7/16"	1 13/16"	01-K 007	10	100
1/8"	15/32"	1 59/64"	01-K 008	10	100
9/64"	35/64"	2 3/64"	01-K 009	10	100
5/32"	35/64"	2 11/64"	01-K 010	10	100
11/64"	5/8"	2 9/32"	01-K 011	10	100
3/16"	11/16"	2 7/16"	01-K 012	10	100
13/64"	11/16"	2 7/16"	01-K 013	10	100
7/32"	3/4"	2 19/32"	01-K 014	10	100
15/64"	3/4"	2 19/32"	01-K 015	10	100
1/4"	53/64"	2 3/4"	01-K 016	10	100

SST+



Corresponding Rivet Sizes						
Drill Size	Rivet Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
#51	0,067	25/64"	1 11/16"	01-K 151	10	100
#40	0,098	7/16"	1 13/16"	01-K 140	10	100
#30	0,1285	35/64"	2 3/64"	01-K 130	10	100
#20	0,161	5/8"	2 9/32"	01-K 120	10	100
#10	0,1935	11/16"	2 7/16"	01-K 110	10	100
#1	0,228	3/4"	2 19/32"	01-K 101	10	100
F	0,257	1 7/64"	4 1/64"	01-K 206	10	100