

S&D REDUCED SHANK DRILLS

SST+ 01-R SERIES

COBALT

135° Split Point / 3/8" Reduced Shank
Fractional / Bronze Oxide

For high tensile steel, fits in a 3/8" chuck

Our SST+ 3/8" reduced shank drill bits allow for the drilling of larger holes with drills that have a 3/8" chuck capacity. Their 135° self-centering split point allows for outstanding performance with much less pressure.

▷ Packaged in reusable plastic packaging.



Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
25/64"	3 7/16"	5 1/4"	01-R 225	5	50
13/32"	3 7/16"	5 1/4"	01-R 226	5	50
27/64"	3 11/16"	5 1/2"	01-R 227	5	50
7/16"	3 11/16"	5 9/16"	01-R 228	5	50
29/64"	3 11/16"	5 9/16"	01-R 229	5	50
15/32"	4"	5 15/16"	01-R 230	5	50
31/64"	4"	5 15/16"	01-R 231	5	50
1/2"	4"	5 15/16"	01-R 232	5	50
17/32"	4 13/16"	6 5/8"	01-R 234	5	50
9/16"	4 13/16"	6 5/8"	01-R 236	5	50
5/8"	5 3/16"	7 1/8"	01-R 240	5	50

For sizes smaller than 33/64", use our jobber's length drill bits.



SST+ 01-M SERIES

COBALT

135° Split point / 1/2" Reduced Shank
Fractional / Bronze Oxide

Three flats shank drill bits for hole diameters >1/2", fits in a 1/2" chuck

SST+ 1/2" S&D are heavy-duty large diameter drill bits for use in portable power drills, drill presses and magnetic base drills with 1/2" chuck capacity. Their extra hard tips allow for the drilling of many more holes between re-sharpenings. They are made with a cobalt blend for unmatched life and durability



Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
33/64"	3 1/8"	6"	01-M 533	1	10
17/32"	3 1/8"	6"	01-M 534	1	10
35/64"	3 1/8"	6"	01-M 535	1	10
9/16"	3 1/8"	6"	01-M 536	1	10
37/64"	3 1/8"	6"	01-M 537	1	10
19/32"	3 1/8"	6"	01-M 538	1	10
39/64"	3 1/8"	6"	01-M 539	1	10
5/8"	3 1/8"	6"	01-M 540	1	10
41/64"	3 1/8"	6"	01-M 541	1	10
21/32"	3 1/8"	6"	01-M 542	1	10
43/64"	3 1/8"	6"	01-M 543	1	10
11/16"	3 1/8"	6"	01-M 544	1	10
45/64"	3 1/8"	6"	01-M 545	1	10
23/32"	3 1/8"	6"	01-M 546	1	10
47/64"	3 1/8"	6"	01-M 547	1	10
3/4"	3 1/8"	6"	01-M 548	1	10
49/64"	3 1/8"	6"	01-M 549	1	10
25/32"	3 1/8"	6"	01-M 550	1	10
51/64"	3 1/8"	6"	01-M 551	1	10
13/16"	3 1/8"	6"	01-M 552	1	10
53/64"	3 1/8"	6"	01-M 553	1	10

Drill Size	Flute Length	Overall Length	Order No.	Std. Pkg.	Std. Ctn.
27/32"	3 1/8"	6"	01-M 554	1	10
55/64"	3 1/8"	6"	01-M 555	1	10
7/8"	3 1/8"	6"	01-M 556	1	10
57/64"	3 1/8"	6"	01-M 557	1	10
29/32"	3 1/8"	6"	01-M 558	1	10
59/64"	3 1/8"	6"	01-M 559	1	10
15/16"	3 1/8"	6"	01-M 560	1	10
61/64"	3 1/8"	6"	01-M 561	1	10
31/32"	3 1/8"	6"	01-M 562	1	10
63/64"	3 1/8"	6"	01-M 563	1	10
1"	3 1/8"	6"	01-M 600	1	10
1 1/16"	3 1/8"	6"	01-M 604	1	10
1 1/8"	3 1/8"	6"	01-M 608	1	10
1 3/16"	3 1/8"	6"	01-M 612	1	10
1 1/4"	3 1/8"	6"	01-M 616	1	10
1 5/16"	3 1/8"	6"	01-M 617	1	10
1 3/8"	3 1/8"	6"	01-M 618	1	10
1 7/16"	3 1/8"	6"	01-M 619	1	10
1 1/2"	3 1/8"	6"	01-M 620	1	10

For sizes smaller than 33/64", use our jobber's length drill bits.